# UNIVERSITY OF MUMBAI



# **Bachelor of Engineering**

in

# **Mechanical Engineering**

Second Year with effect from AY 2020-21

Third Year with effect from AY 2021-22

Final Year with effect from AY 2022-23

(REV- 2019 'C' Scheme) from Academic Year 2019 – 20

Under

# **FACULTY OF SCIENCE & TECHNOLOGY**

(As per AICTE guidelines with effect from the academic year 2019–2020)

AC <u>23/07/2020</u>

Item No. <u>119</u>



# **Syllabus for Approval**

Sr. No.	Heading	Particulars
1	Title of the Course	Second Year B.E. in Mechanical Engineering
2	Eligibility for Admission	After Passing First Year Engineering as per the Ordinance 0.6242
3	Passing Marks	40%
4	Ordinances / Regulations ( if any)	Ordinance 0.6242
5	No. of Years / Semesters	8 semesters
6	Level	P.G. / U.G./Diploma / Certificate (Strike out which is not applicable)
7	Pattern	Yearly / Semester  (Strike out which is not applicable )
8	Status	New / Revised  (Strike out which is not applicable )
9	To be implemented from Academic Year	From Academic Year: 2020-2021

Date

Dr. S. K. Ukarande Dr Anuradha Muzumdar

Associate Dean Dean

Faculty of Science and Technology Faculty of Science and Technology

University of Mumbai University of Mumbai

University of Mumbai B. E. (Mechanical Engineering), Rev 2019 2

# **Preamble**

To meet the challenge of ensuring excellence in engineering education, the issue of quality needs to be addressed, debated and taken forward in a systematic manner. Accreditation is the principal means of quality assurance in higher education. The major emphasis of accreditation process is to measure the outcomes of the program that is being accredited. In line with this Faculty of Science and Technology (in particular Engineering) of University of Mumbai has taken a lead in incorporating philosophy of outcome based education in the process of curriculum development.

Faculty resolved that course objectives and course outcomes are to be clearly defined for each course, so that all faculty members in affiliated institutes understand the depth and approach of course to be taught, which will enhance learner's learning process. Choice based Credit and grading system enables a much-required shift in focus from teacher-centric to learner-centric education since the workload estimated is based on the investment of time in learning and not in teaching. It also focuses on continuous evaluation which will enhance the quality of education. Credit assignment for courses is based on 15 weeks teaching learning process, however content of courses is to be taught in 12-13 weeks and remaining 2-3 weeks to be utilized for revision, guest lectures, coverage of content beyond syllabus etc.

There was a concern that the earlier revised curriculum more focused on providing information and knowledge across various domains of the said program, which led to heavily loading of students in terms of direct contact hours. In this regard, faculty of science and technology resolved that to minimize the burden of contact hours, total credits of entire program will be of 171, wherein focus is not only on providing knowledge but also on building skills, attitude and self learning. Therefore in the present curriculum skill based laboratories and mini projects are made mandatory across all disciplines of engineering in second and third year of programs, which will definitely facilitate self learning of students. The overall credits and approach of curriculum proposed in the present revision is in line with AICTE model curriculum.

The present curriculum will be implemented for Second Year of Engineering from the academic year 2020-21. Subsequently this will be carried forward for Third Year and Final Year Engineering in the academic years 2021-22, 2022-23, respectively.

Dr. S. K. Ukarande Associate Dean Faculty of Science and Technology University of Mumbai Dr Anuradha Muzumdar

Dean

Faculty of Science and Technology

University of Mumbai

Incorporation and implementation of Online Contents from NPTEL/ Swayam

<u>Platform</u>

The curriculum revision is mainly focused on knowledge component, skill based activities and

project based activities. Self learning opportunities are provided to learners. In the revision process

this time in particular Revised syllabus of 'C' scheme wherever possible additional resource links

of platforms such as NPTEL, Swayam are appropriately provided. In an earlier revision of

curriculum in the year 2012 and 2016 in Revised scheme 'A' and 'B' respectively, efforts were

made to use online contents more appropriately as additional learning materials to enhance learning

of students.

In the current revision based on the recommendation of AICTE model curriculum overall credits are

reduced to 171, to provide opportunity of self learning to learner. Learners are now getting

sufficient time for self learning either through online courses or additional projects for enhancing

their knowledge and skill sets.

The Principals/ HoD's/ Faculties of all the institute are required to motivate and encourage learners

to use additional online resources available on platforms such as NPTEL/ Swayam. Learners can be

advised to take up online courses, on successful completion they are required to submit certification

for the same. This will definitely help learners to facilitate their enhanced learning based on their

interest.

Dr. S. K. Ukarande

Associate Dean

Faculty of Science and Technology

University of Mumbai

Dr Anuradha Muzumdar

Dean

Faculty of Science and Technology

University of Mumbai

# **Preface**

When the entire world is discussing about 'Industry 4.0', we are at the crossroads. There are so many expectations from the graduating engineers, who shall be the major contributors to ecosystem for development of the Nation. Engineering education in India, in general, is being revamped so as to impart the theoretical knowledge along with industrial exposure. It is our attempt, when we are introducing a new curriculum; to bridge the industry-academia gap. To enable this, we have introduced components such as skill-based laboratories and project-based learning. We trust that this will allow the learner to apply knowledge gained in previous and current semesters to solve problems for gaining better understanding. What once were pure mechanical systems have now been transformed into multidisciplinary systems of mechatronics, electronics and computer science. Interdisciplinary knowledge is gaining importance as we are moving towards automated world as technology advances. Keeping this in mind the curriculum has been designed in a way so that learner shall be acquainted with many Interdisciplinary subjects.

Engineers develop new technological solutions. During the engineering design process, the responsibilities of the engineer may include defining problems, conducting and narrowing research, analyzing criteria, finding and analyzing solutions, and making decisions. The Program Educational Objectives for Undergraduate Program were finalized in a brain storming session, which was attended by several faculty members and Industry experts. The Program Educational Objectives proposed for the undergraduate program in Mechanical Engineering are listed below:

- 1. To prepare the stake holder to exhibit leadership qualities with demonstrable attributes in lifelong learning to contribute to the societal needs.
- 2. To make ready the stake holder to pursue higher education for professional development
- 3. To help the stake holder to acquire the analytical and technical skills, knowledge, analytical ability attitude and behavior through the program
- 4. To prepare the stakeholders with a sound foundation in the mathematical, scientific and engineering fundamentals
- 5. To motivate the learner in the art of self-learning and to use modern tools for solving real life problems and also inculcate a professional and ethical attitude and good leadership qualities
- 6. To prepare the stake holder to able to Design solutions for complex engineering problems and design system components or processes that meet the specified needs with appropriate consideration for the public health and safety, and the cultural, societal, and environmental considerations.

We trust this revised version of syllabus come up to the expectations of all stakeholders. We trust this revised version of syllabus come up to the expectations of all stakeholders. We wish to place on record our sincere thanks and appreciations to the various contributors from the academia and industry for their most learned inputs in framing this syllabus.

#### **Board of Studies in Mechanical Engineering**

Dr. Vivek K. Sunnapwar : Chairman
Dr. S. M. Khot : Member
Dr. V. M. Phalle : Member
Dr. Siddappa Bhusnoor : Member
Dr. S.S. Pawar : Member
Dr. Sanjay U. Bokade : Member
Dr. Dhanraj Tambuskar : Member

# **Program Structure for Second Year Engineering** Semester III & IV **UNIVERSITY OF MUMBAI** (With Effect from 2020-2021)

# **Semester III**

Course Code	Course Name	Teaching Scheme (Contact Hours)			Credits Assigned			
Course coue	Course roune	Theory	Pract .	Tut.	Theory	Pract.	Tut.	Total
MEC301	Engineering Mathematics-III	3		1	3		1	4
MEC302	Strength of Materials	3			3			3
MEC303	Production Processes	4			4			4
MEC304	Materials and Metallurgy	3			3			3
MEC305	Thermodynamics	3			3			3
MEL301	Materials Testing		2			1		1
MEL302	Machine Shop Practice		4			2		2
MESBL301	CAD –Modeling		4			2		2
MEPBL301	Mini Project – 1A		4\$			2		2
	Total	16	14	1	16	07	1	24

	Examination Scheme									
		Theory			y		Term Work			
Course Code	Course Name	Internal Assessment			End	Exam. Duratio		Pract/ Oral	Total	
		Δνσ		Sem. Exam	n					
MEC301	Engineering Mathematics-III	20	20	20	80	3	25		125	
MEC302	Strength of Materials	20	20	20	80	3			100	
MEC303	Production Processes	20	20	20	80	3			100	
MEC304	Materials and Metallurgy	20	20	20	80	3			100	
MEC305	Thermodynamics	20	20	20	80	3			100	
MEL301	Materials Testing						25	25	50	
MEL302	Machine Shop Practice						50		50	
MESBL301	CAD – Modeling						25	25	50	
MEPBL301	Mini Project – 1A						25	25	50	
	Total			100	400		150	75	725	

\$ indicates work load of Learner (Not Faculty), for Mini Project

SBL – Skill Based Laboratory

PBL - Project Based Learning

## **Semester IV**

Course Code	Course Name		Teaching Scheme (Contact Hours)			Credits Assigned		
Code	e		Pract.	Tut.	Theory	Pract.	Tut.	Total
MEC401	Engineering Mathematics-IV	3		1	3		1	4
MEC402	Fluid Mechanics	3			3			3
MEC403	Kinematics of Machinery	3			3			3
MEC404	CAD/CAM	3			3			3
MEC405	Industrial Electronics	3			3			3
MEL401	Industrial Electronics		2			1		1
MEL402	Kinematics of Machinery		2			1		1
MEL403	Python Programming		2			1		1
MESBL401	CNC and 3-D Printing		4			2		2
MEPBL401	Mini Project – 1B		4\$			2		2
Total		15	14	1	15	7	1	23

		Examination Scheme							
				Theory					
Course	Course Name	Internal Assessment			End	Exam.	Term	Pract/	
Code		Test1	Test 2	Avg.	Sem. Exa m	Duratio n (in Hrs)	Work	Oral	Total
MEC401	Engineering Mathematics-IV	20	20	20	80	3	25		125
MEC402	Fluid Mechanics	20	20	20	80	3			100
MEC403	Kinematics of Machinery	20	20	20	80	3			100
MEC404	CAD/CAM	20	20	20	80	3			100
MEC405	Industrial Electronics	20	20	20	80	3			100
MEL401	Industrial Electronics	1		1			25	25	50
MEL402	Kinematics of Machinery						25		25
MEL403	Python Programming	1		1			25	25	50
MESBL401	CNC and 3-D Printing						25	25	50
MEPBL401	Mini Project – 1B						25	25	50
Φ. 1	Total			100	400		150	100	750

\$ indicates work load of Learner (Not Faculty), for Mini Project

SBL - Skill Based Laboratory PBL - Project Based Learning

## Students group and load of faculty per week.

Mini Project 1A / 1B: Students can form groups with minimum 2 (Two) members and not more than 4 (Four) members Faculty Load: 1 hour per week per four groups

Course Code	Course Name	Credits
MEC301	Engineering Mathematics-III	4

**Pre-requisite:** Engineering Mathematics-I, Engineering Mathematics-II,

# **Objectives:** The course is aimed

- 1. To familiarize with the Laplace Transform, Inverse Laplace Transform of various functions, its applications.
- 2. To acquaint with the concept of Fourier Series, its complex form and enhance the problem solving skills
- 3. To familiarize with the concept of complex variables, C-R equations with applications.
- 4. To study the application of the knowledge of matrices and numerical methods in complex engineering problems.

#### Outcomes: On successful completion of course learner/student will be able to:

- 1. Apply the concept of Laplace transform to solve the real integrals in engineering problems.
- 2. Apply the concept of inverse Laplace transform of various functions in engineering problems.
- 3. Expand the periodic function by using Fourier series for real life problems and complex engineering problems.
- 4. Find orthogonal trajectories and analytic function by using basic concepts of complex variable theory.
- 5. Apply Matrix algebra to solve the engineering problems.
- 6. Solve Partial differential equations by applying numerical solution and analytical methods for one dimensional heat and wave equations

Module	Detailed Contents	Hrs.
	<ul> <li>Module: Laplace Transform</li> <li>1.1 Definition of Laplace transform, Condition of Existence of Laplace transform,</li> <li>1.2 Laplace Transform (L) of Standard Functions like e<sup>at</sup>, sin(at), cos(at), sinh(at), cosh(at) and t<sup>n</sup>, where n ≥ 0.</li> <li>1.3 Properties of Laplace Transform: Linearity, First Shifting theorem, Second Shifting Theorem, change of scale Property, multiplication by t, Division by t, Laplace Transform of derivatives and integrals (Properties without proof).</li> <li>1.4 Evaluation of integrals by using Laplace Transformation.</li> <li>Self-learning topics: Heaviside's Unit Step function, Laplace Transform. of Periodic functions, Dirac Delta Function.</li> </ul>	07
02	Module: Inverse Laplace Transform  2.1 Inverse Laplace Transform, Linearity property, use of standard formulae to find inverse Laplace Transform, finding Inverse Laplace transform using derivative  2.2 Partial fractions method & first shift property to find inverse Laplace transform.  2.3 Inverse Laplace transform using Convolution theorem (without proof)  Self-learning Topics: Applications to solve initial and boundary value problems involving ordinary differential equations.	06

<ul> <li>3.1 Dirichlet's conditions, Definition of Fourier series and Parseval's Iden (without proof)</li> <li>3.2 Fourier series of periodic function with period 2π and 2l,</li> <li>3.3 Fourier series of even and odd functions</li> <li>3.4 Half range Sine and Cosine Series.</li> <li>Self-learning Topics: Complex form of Fourier Series, orthogonal and orthonormal set of functions, Fourier Transform.</li> </ul>	07
<ul> <li>3.2 Fourier series of periodic function with period 2π and 2l,</li> <li>3.3 Fourier series of even and odd functions</li> <li>3.4 Half range Sine and Cosine Series.</li> <li>Self-learning Topics: Complex form of Fourier Series, orthogonal and</li> </ul>	07
3.3 Fourier series of even and odd functions 3.4 Half range Sine and Cosine Series.  Self-learning Topics: Complex form of Fourier Series, orthogonal and	07
Self-learning Topics: Complex form of Fourier Series, orthogonal and	07
Self-learning Topics: Complex form of Fourier Series, orthogonal and	07
	07
Tornonormal set of functions, Fourier Transform.	07
Module: Complex Variables:	U/
4.1 Function $f(z)$ of complex variable, limit, continuity and differentiability of $f(z)$	),
Analytic function, necessary and sufficient conditions for $f(z)$ to be analytic (with	
proof),	
4.2 Cauchy-Riemann equations in cartesian coordinates (without proof)	
4.3 Milne-Thomson method to determine analytic function $f(z)$ when real part (u)	or
Imaginary part (v) or its combination (u+v or u-v) is given.	
4.4 Harmonic function, Harmonic conjugate and orthogonal trajectories	
<b>Self-learning Topics:</b> Conformal mapping, linear, bilinear mapping, cross ratio,	fixed
points and standard transformations	
Module: Matrices:	06
5.1 Characteristic equation, Eigen values and Eigen vectors, Properties of	Eigen
values and Eigen vectors. ( <b>No theorems/ proof</b> )	
5.2 Cayley-Hamilton theorem (without proof): Application to find the inv	erse
of the given square matrix and to determine the given higher degree	
polynomial matrix.	
5.3 Functions of square matrix	
5.4 Similarity of matrices, Diagonalization of matrices	
Self-learning Topics: Verification of Cayley Hamilton theorem, Minimal	
polynomial and Derogatory matrix & Quadratic Forms (Congruent transfor	rmation
& Orthogonal Reduction)	
Module: Numerical methods for PDE	06
6.1 Introduction of Partial Differential equations, method of separation of	
variables, Vibrations of string, Analytical method for one dimensional	heat and
wave equations (only problems)	
6.2 Crank Nicholson method	
6.3 Bender Schmidt method	
<b>Self-learning Topics:</b> Analytical methods of solving two and three dimens	sional
problems.	

## **Term Work:**

General Instructions:

- 1. Students must be encouraged to write at least 6 class tutorials on entire syllabus.
- 2. A group of 4-6 students should be assigned a self-learning topic. Students should prepare a presentation/problem solving of 10-15 minutes. This should be considered as mini project in Engineering Mathematics. This project should be graded for 10 marks depending on the performance of the students.

The distribution of Term Work marks will be as follows –

	1.	Attendance (Theory and Tutorial)	05 marks
4	2.	Class Tutorials on entire syllabus	10 marks
,	3.	Mini project	10 marks

#### **Internal Assessment Test:**

Assessment consists of two class tests of 20 marks each. The first class test (Internal Assessment I) is to be conducted when approx. 40% syllabus is completed and second class test (Internal Assessment II) when additional 35% syllabus is completed. Duration of each test shall be one hour.

#### **End Semester Theory Examination:**

- 1. Question paper will comprise of total 06 questions, each carrying 20 marks.
- 2. Total 04 questions need to be solved.
- 3. Question No: 01 will be compulsory and based on entire syllabus wherein 4 sub-questions of 5 marks each will be asked.
- 4. Remaining questions will be randomly selected from all the modules.
- 5. Weightage of each module will be proportional to number of respective lecture hours as mentioned in the syllabus.

#### **References:**

- 1. Engineering Mathematics, Dr. B. S. Grewal, Khanna Publication
- 2. Advanced Engineering Mathematics, Erwin Kreyszig, Wiley Eastern Limited,
- 3. Advanced Engineering Mathematics, R. K. Jain and S.R.K. Iyengar, Narosa publication
- 4. Advanced Engineering Mathematics, H.K. Das, S. Chand Publication
- 5. Higher Engineering Mathematics B.V. Ramana, McGraw Hill Education
- 6. Complex Variables and Applications, Brown and Churchill, McGraw-Hill education,
- 7. Text book of Matrices, Shanti Narayan and P K Mittal, S. Chand Publication
- 8. Laplace transforms, Murray R. Spiegel, Schaum's Outline Series

- 1. <a href="https://nptel.ac.in/courses/111/104/111104085/">https://nptel.ac.in/courses/111/104/111104085/</a>
- 2. https://nptel.ac.in/courses/111/106/111106139/

Course Code	Course Name	Credits
MEC302	Strength of Materials	03

- 1. To understand the nature of stresses developed in simple geometries such as bars, cantilevers, beams, shafts, cylinders and spheres subjected to various types of simple loads.
- 2. To calculate the elastic deformation occurring in various simple geometries for different types of Loading.
- 3. To study distribution of various stresses in the mechanical elements under different types of loads.

# **Outcomes:** Learner will be able to...

- 1. Demonstrate fundamental knowledge about various types of loading and stresses induced.
- 2. Draw the SFD and BMD for different types of loads and support conditions.
- 3. Analyse the bending and shear stresses induced in beam.
- 4. Analyse the deflection in beams and stresses in shaft.
- 5. Analyse the stresses and deflection in beams and Estimate the strain energy in mechanical elements.
- 6. Analyse buckling phenomenon in columns.

Module	Detailed Contents	Hrs
1.	Introduction-Concept of Stress  Deformation in solids- Hooke's law, stress and strain- tension, compression and shear stresses, Stress Strain Diagram, elastic constants and their relations-volumetric, linear and shear strains.  Composite sections, Thermal stress and strain.  Principal stresses and Principal planes- Mohr's circle.  Moment of inertia about an axis and polar moment of inertia	08
2.	Shear Force and Bending Moment in Beams: Introduction to types of beams, supports and loadings. Definition of bending moment and shear force, Sign conventions, relationship between load intensity, bending moment and shear force. Shear force and bending moment diagrams for statically determinate beams subjected to points load, uniformly distributed loads, uniformly varying loads, couple and their combinations.	06
3.	Stresses in Beams: Theory of bending of beams, bending stress distribution, shear stress distribution for point and distributed loads in simply supported and overhanging beams, cantilevers.	08
4.	Deflection of Beams: Deflection of a beam: Double integration method, Maxwell's reciprocal theorems for computation of slopes and deflection in beams for point and distributed loads.  Torsion: Stresses in solid and hollow circular shafts.	06

5.	Thin Cylindrical and Spherical Shells: Stresses and deformation in Thin Cylindrical and Spherical Shells subjected to internal pressure	06
	Strain Energy: Strain energy stored in the member due to gradual, sudden and impact loads, Strain energy due to bending and torsion.	
6.	Columns: Buckling load, Types of end conditions for column, Euler's column theory and its limitations and Rankine formula.	05

#### **Internal Assessment for 20 marks:**

Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

#### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

#### **References:**

- 1. Strength of Materials by Ryder, Macmillan
- 2. Mechanics of Materials by James M. Gere and Barry J. Goodno, Cengage Learning, 6thEd, 2009
- 3. Mechanics of Materials by Gere and Timoshenko, CBS 2nd Edition
- 4. Elements of Strength of Materials by Timoshenko and Youngs, Affiliated East -West Press
- 5. Mechanics of Materials by Beer, Jhonston, DEwolf and Mazurek, TMHPvt Ltd., New Delhi
- 6. Mechanics of Structures by S.B.Junnarkar, Charotar Publication
- 7. Mechanics of Materials by S.S.Ratan, Tata McGraw Hill Pvt. Ltd
- 8. Introduction to Solid Mechanics by Shames, PHI
- 9. Strength of Materials by S. Ramamrutham, Dhanpat Rai Pvt. Ltd
- 10. Strength of Materials by W.Nash, Schaum's Outline Series, McGraw Hill Publication, Special Indian Edition
- 11. Strength of Materials by R. Subramanian, Oxford University Press, Third Edition 2016

- 1. http://www.nptelvideos.in/2012/11/strength-of-materials-prof.html
- 2. https://swayam.gov.in/nd1\_noc20\_ce34

Course Code	Course Name	Credits
MEC303	<b>Production Processes</b>	04

- 1. To familiarize with the various production processes used on shop floors
- 2. To study appropriate production processes for a specific application.
- 3. To introduce to the learner various machine tools used for manufacturing
- 4. To familiarize with principle and working of non-traditional manufacturing
- 5. To introduce to them the Intelligent manufacturing in the context of Industry 4.0

# Outcomes: Learnerwill be able to....

- 1. Demonstrate an understanding of casting process
- 2. Illustrate principles of forming processes.
- 3. Demonstrate applications of various types of welding processes.
- 4. Differentiate chip forming processes such as turning, milling, drilling, etc.
- 5. Illustrate the concept of producing polymer components and ceramic components.
- 6. Illustrate principles and working of non-traditional manufacturing
- 7. Understand the manufacturing technologies enabling Industry 4.0

Module	Details	Hrs.
1	Introduction to Production Processes and Metal Casting  1.1. Classification of Production Processes and applications areas 1.2. Pattern making materials, Types of pattern and allowances. 1.3. Sand moulding and Machine moulding 1.4. Gating system: Types of riser, types of gates, solidification 1.5. Special casting processes: CO2 and shell moulding, Investment casting, Die casting, Vacuum casting, Inspection & casting defects and remedies	09
2	Joining Processes  2.1.Classification of various joining processes; Applicability, advantages and limitations of Adhesive bonding, Mechanical Fastening; Welding and allied processes, Hybrid joining processes.  2.2.Classification and Working of various welding methods: Gas, Arc, Chemical, Radiant, Solid State etc.  2.3.Welding Joints, Welding Positions, Welding defects and their remedies.	09
3	<ul> <li>3.1. Forming processes</li> <li>Introduction and classification of metalworking processes, hot and cold working processes</li> <li>Introduction, classification and analysis of forging and rolling operations, Defects in rolled and forged components,</li> <li>Extrusion process, Classification and analysis of wire and tube drawing processes.</li> <li>3.2. Sheet metal working processes</li> <li>Classification of Sheet metal operations, types of Presses used in sheet metal operations, types of dies.</li> </ul>	09

4	<ul> <li>4.1. Machine Tools, Machining Processes.</li> <li>Machine Tools and Machining Processes:  Lathe Machines, Milling Machines, Drilling Machines, and Grinding Machines and selection of grinding wheel (Dressing and Truing), Broaching machines, Lapping/Honing machines (Super Finishing Operations) and shaping/slotting/planning Machines.</li> <li>Gear Manufacturing  Gear milling, standard cutters and limitations, Gear Hobbing, GearShaping, Gear Shaving and Gear Grinding processes</li> <li>4.2. Tool Engineering</li> <li>Geometry and nomenclature of single point cutting tool, Speed, feed, depth of cut, Taylor's tool life equation, Concept of chip formation and types of chips.Introduction to Jigs and Fixtures and types.</li> </ul>	12
5	<ul> <li>5.1Non Traditional Machining Processes:</li> <li>Electro-chemical machining (ECM)</li> <li>Electric-discharge machining (EDM)</li> <li>Ultrasonic machining (USM)</li> <li>Laser Beam Machining (LBM)</li> </ul>	05
6.	<ul> <li>6.1 Polymer Processing: <ul> <li>Polymer Molding Techniques for thermoplastic and thermosetting plastics. Applications of Plastics in engineering field.</li> </ul> </li> <li>6.2 Powder Metallurgy: <ul> <li>Introduction to PM, Powder making processes, Steps in PM. Compaction and Sintering processes. Secondary and finishing operations in PM.</li> </ul> </li> <li>6.3 Intelligent manufacturing in the context of Industry 4.0, <ul> <li>Cyber-physical systems (CPS)</li> <li>Internet of Things (IoT) enabled manufacturing</li> <li>Cloud Manufacturing</li> </ul> </li> </ul>	08

**Internal Assessment for 20 marks:** Consisting Two Compulsory Class Tests First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I). Duration of each test shall be one hour.

**End Semester Examination:** Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

#### **References:**

- 1. Welding technology by O P Khanna
- 2. Foundry technology by O P Khanna
- 3. Elements of workshop technology. Vol. 1 & II by S K HajraChoudhury
- 4. Manufacturing Science by Ghosh and Malik
- 5. Rapid Manufacturing –An Industrial revolution for the digital age by N.Hopkinson, R.J.M.Hauge, P M, Dickens, Wiley
- 6. Rapid Manufacturing by Pham D T and Dimov, Springer Verlag
- 7. Production Technology by WAJ Chapman Vol I, II, III
- 8. Production Technology by P C Sharma.
- 9. Production Technology by Raghuvanshi.
- 10. Industry 4.0: The Industrial Internet of Things by Alasdair Gilchrist, 2016, Apress.
- 11. Cyber-Physical Systems: From Theory to Practice by Danda B. Rawat, Joel Rodrigues, Ivan Stojmenovic, 2015, C.R.C. Press.
- 12. Optimization of Manufacturing Systems using Internet of Things by Yingfeng Zhang, Fei Tao, 2017, Academic Press (AP), Elsevier.

- 1. https://nptel.ac.in/courses/112/107/112107219/
- 2. https://nptel.ac.in/courses/112/107/112107215/
- 3. <a href="https://nptel.ac.in/courses/112/107/112107084/">https://nptel.ac.in/courses/112/107/112107084/</a>
- 4. https://nptel.ac.in/courses/112/107/112107144/
- 5. https://nptel.ac.in/courses/112/107/112107078/
- 6. https://nptel.ac.in/courses/112/107/112107239/
- 7. https://nptel.ac.in/courses/112/104/112104195/
- 8. https://nptel.ac.in/courses/112/107/112107219/
- 9. https://nptel.ac.in/courses/112/107/112107144/
- 10. https://nptel.ac.in/courses/112/107/112107213/
- 11. https://nptel.ac.in/courses/112/107/112107090/
- 12. https://nptel.ac.in/courses/113/106/113106087/
- 13. https://nptel.ac.in/courses/112/103/112103263/
- 14. https://nptel.ac.in/courses/112/107/112107239/
- 15. https://nptel.ac.in/courses/112/106/112106153/
- 16. https://nptel.ac.in/courses/112/107/112107250/
- 17. https://nptel.ac.in/courses/112/107/112107144/
- 18. https://nptel.ac.in/courses/112/107/112107239/
- 19. https://nptel.ac.in/courses/112/107/112107219/

Course Code	Course Name	Credits
MEC304	Materials and Metallurgy	03

- 1. To familiarize the structure -property correlation in materials
- 2. To acquaint with the processing dependency on the performance of the various materials
- 3. To study the role of alloying in the development of steels.
- 4. To familiarize with the advances in materials development

# **Outcomes:** Learner will be able to ....

- 1. Identify the various classes of materials and comprehend their properties
- 2. Apply phase diagram concepts to engineering applications
- 3. Apply particular heat treatment for required property development
- 4. Identify the probable mode of failure in materials and suggest measures to prevent them
- 5. Choose or develop new materials for better performance
- 6. Decide an appropriate method to evaluate different components in service

Module	Contents	Hrs.
1	1.1 Classification of materials: Introduction to engineering materials – significance of structure property correlations in all classes of engineering materials  1.2 Concepts of crystals- Crystalline and Non-crystalline Materials Unit cell, Crystal structures of metals, Crystal systems, Crystallographic planes and directions,  1.3 Crystal Defects: Crystal Imperfections-definition, classification and significance of imperfections -point defects, line defects, Surface defects and volume defects.  Importance of dislocations in deformation and its mechanisms. Critical Resolved shear stress, Slip systems and deformability of FCC, BCC and HCP lattice systems.  1.4 Cold Working and Recrystallization annealing: Definition, effects and mechanism of cold work, Need for Recrystallization Annealing, the stages of recrystallization annealing and factors affecting it	08
2	<ul> <li>2.1 Mechanism of Crystallization- Nucleation-Homogeneous and Heterogeneous Nucleation and Growth. Solidification of metals and -alloys- Cooling curves</li> <li>2.2 Classification of Alloys based on phases and phase diagram-Binary alloy phase diagram – Isomorphous, Eutectics type I and II, Peritectic</li> <li>2.3 Iron-Iron carbide phase diagram – Invariant reactions – microstructural changes of hypo and hyper-eutectoid steel- TTT and CCT diagram-Hardenability and its tests, Graphitization in cast irons.</li> </ul>	08

3	<ul> <li>3.1 Heat treatment: Overview – Objectives – Thorough treatments: Annealing and types, normalizing, hardening and tempering, austempering and martempering – microstructure changes</li> <li>3.2 Surface hardening processes: Carburizing –, nitriding – cyaniding and carbonitriding, induction and flame hardening, Laser and Electron beam hardening– principles and case depths</li> <li>3.3 Alloy steels-Stainless steels, Tool steels, Maraging steels and Ausformed steels</li> </ul>	06
4	<ul> <li>4.1 Strengthening mechanisms in materials</li> <li>4.2 Fracture of metals – Ductile Fracture, Brittle Fracture, Ductile to Brittle Transition Temperature (DBTT), Griffith's criteria and Orowan's modification</li> <li>4.3 Fatigue – Endurance limit of ferrous and non-ferrous metals -Fatigue test, S-N curves, factors affecting fatigue, structural changes accompanying fatigue;</li> <li>4.4 Creep – mechanism of creep – stages of creep and creep test,creep resistant materials</li> </ul>	06
5	<ul> <li>5.1 Composites: Basic concepts of composites, Processing of composites, advantages over metallic materials, various types of composites and their applications</li> <li>5.2 Nano Materials: Introduction, Concepts, synthesis of nanomaterials, examples, applications and Nano composites</li> <li>5.3 Introduction to Smart materials: Classification, Shape Memory Alloys and its applications</li> </ul>	06
6	<ul> <li>6.1 Engineering Polymers and Ceramics-types and their advantages over metallic materials</li> <li>6.2 Processing- of ceramics and composites through Injection Moulding</li> <li>6.3 Non destructive Testing of Materials-ultrasonic testing, radiographic methods, magnetic particle testing</li> </ul>	05

**Internal Assessment for 20 marks:** Consisting Two Compulsory Class Tests First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I). Duration of each test shall be one hour.

**End Semester Examination:** Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

#### **Textbooks:**

1. Callister's Materials Science and Engineering, 2nd edition by R.Balasubramanium Wiley India Pvt. Ltd

#### **References:**

- 1. Introduction to Materials Science for Engineers; 8th Edition by James F. Shackelford Pearson
- 2. Introduction to Physical Metallurgy, 2nd edition by Sidney Avner, TataMcGrawHill
- 3. Mechanical Metallurgy, 3rd edition by GH Dieter, TataMcGraw Hill
- 4. Fundamentals of Materials Science and Engineering: An Integrated Approach, 5th Edition by William D. Callister, Jr., David G. Rethwisch, Wiley & Sons.
- 5. Materials Science and Engineering,5th edition by V.Raghavan, Prentice Hall India

- 1. <a href="https://nptel.ac.in/noc/courses/noc20/SEM1/noc20-mm09/">https://nptel.ac.in/noc/courses/noc20/SEM1/noc20-mm09/</a>
- 2. https://nptel.ac.in/courses/113/102/113102080/
- 3. https://nptel.ac.in/noc/courses/noc20/SEM1/noc20-mm09/
- 4. https://nptel.ac.in/content/syllabus\_pdf/113104074.pdf
- 5. https://nptel.ac.in/content/storage2/courses/112108150/pdf/PPTs/MTS\_09\_m.pdf
- 6. <a href="https://nptel.ac.in/content/storage2/courses/112108150/pdf/PPTs/MTS\_08\_m.pdf">https://nptel.ac.in/content/storage2/courses/112108150/pdf/PPTs/MTS\_08\_m.pdf</a>
- 7. https://nptel.ac.in/courses/112/104/112104229/
- 8. https://nptel.ac.in/courses/118/104/118104008/
- 9. <a href="https://nptel.ac.in/content/storage2/courses/112104173/Mod\_1\_smart\_mat\_lec\_6.pdfhttps://nptel.ac.in/courses/112/104/112104229/">https://nptel.ac.in/content/storage2/courses/112104173/Mod\_1\_smart\_mat\_lec\_6.pdfhttps://nptel.ac.in/courses/112/104/112104229/</a>
- 10. https://nptel.ac.in/courses/118/104/118104008/
- 11. <a href="https://nptel.ac.in/content/storage2/courses/112104173/Mod\_1\_smart\_mat\_lec\_6.pdf">https://nptel.ac.in/content/storage2/courses/112104173/Mod\_1\_smart\_mat\_lec\_6.pdf</a>

Course Code	Course Name	Credits
MEC305	Thermodynamics	03

- 1. To familiarize the concepts of Energy in general and Heat and Work inparticular
- 2. To study the fundamentals of quantification and grade of energy
- 3. To study the effect of energy transfer on properties of substances in the form of charts anddiagrams
- 4. To familiarize the application of the concepts of thermodynamics in vapour power, gas power cycles, compressible fluid flow

#### Outcomes: Learners will be able to....

- 1. Demonstrate application of the laws of thermodynamics to a wide range of systems.
- 2. Compute heat and work interactions in thermodynamicsystems
- 3. Demonstrate the interrelations between thermodynamic functions to solve practical problems.
- 4. Compute thermodynamicinteractions using the steam table and Mollier chart
- 5. Compute efficiencies of heat engines, power cycles.
- 6. Apply the fundamentals of compressible fluid flow to the relevant systems

Module	Detailed contents	Hrs.
1	Basic Concepts:  Thermodynamics system and types, Macroscopic and Microscopic approach, Thermodynamic properties of the system, state, path, processand cycle, Point and Path functions, Quasi-static process & Equilibrium, Zeroth law of thermodynamics, Characteristic gas equation, Concept of Internal energy, Enthalpy, Heat and Work. Concept of PdV work.  First Law of Thermodynamics:  Statement & Equation, First law for Cyclic process (Joule's experiment), Perpetual Motion Machine of the First Kind, Application of first law to non-flow systems (Ideal gas processes with numerical)  First law applied to flow system: Concept of flow process and flow energy, Concept of the steady flow process, Energy balance in a steady flow, Application of steady flow energy equation to nozzle, turbine, compressor, pump, boiler, condenser, heat exchanger, throttling device. Steady flow work,	
2	Significance of – VdPwork, Relation between flow and non-flow work  Second Law of Thermodynamics:  Limitation of the first law of thermodynamics, Thermal reservoir, Concept of heat engine, Heat pump and Refrigerator, Statement of the second law of thermodynamics, Reversible and irreversible Process, Causes of irreversibility, Perpetual Motion Machine of the second kind, Carnotcycle, Carnot theorem.  Entropy:  Clausiustheorem, Entropy is property of a system, Temperature-Entropy diagram, Clausius inequality, Increase of entropy principle, T ds relations, Entropy change During a process.	08

	Availability:	
	Highgradeandlow-gradeenergy, Available and Unavailable energy, Dead State,	
	Useful work, Irreversibility, Availability of closed system& steady flow process,	
3	Helmholtz & Gibbs function	
	Thermodynamic Relations:	05
	Maxwell relations, Clausis-Clapeyron Equation, Mayer relation, Joule-	
	Thomson coefficient (Only Theory)	
	Properties of Pure Substance:	
	Advantages and applications of steam, Phase change process of water,	
4	Saturation pressure and temperature, Terminology associated with steam,	
	Different types of steam.Property diagram: T-v diagram, p-v diagram, p-T	
	diagram, Critical and triple point, T-s and an h-s diagram for water,	0.7
	Calculation of various properties of wet, dry and superheated steam using the	07
	steam table and Mollier chart.	
	Vapour Power cycle: Principal components of a simple steam power plant, Carnot cycle and its	
	limitations as a vapour cycle, Rankine cycle with different turbine inlet	
	conditions, Mean temperature of heat addition, Reheat Rankine Cycle.	
	Gas Power cycles:	
	Nomenclature of a reciprocating engine, Mean effective pressure,	
5	AssumptionsofairStandardCycle,Ottocycle,DieselCycleandDualcycle,	06
	Comparison of Otto and Diesel cycle for same compression	
	ratio,BraytonCycle.	
	Sterling Cycle, Ericsson Cycle, Lenoir cycle, and Atkinsoncycle (Only	
	theory).	
	Compressible Fluid flow:	
	Propagation of sound waves through compressible fluids, Sonic velocity and	
6	Mach number; Stagnation properties, Application of continuity, momentum	0.6
	and energy equations for steady-state conditions; Steady flow through the	06
	nozzle, Isentropic flow through ducts of varying cross-sectional area, Effect of	
	varying back pressure on nozzle performance, Critical pressure ratio.	

**Internal Assessment for 20 marks:** Consisting Two Compulsory Class Tests First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I). Duration of each test shall be one hour.

**End Semester Examination:** Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

#### **References:**

- 1. Thermodynamics: An Engineering Approach by Yunus A. Cengel and Michael A. Boles, 9 th edition, TMH
- 2. Basic Engineering Thermodynamics by Rayner Joel, 5<sup>th</sup>edition, Longman Publishers
- 3. Engineering Thermodynamics by P Chattopadhyay, 2<sup>nd</sup>edition, Oxford University PressIndia
- 4. Thermodynamics by P K Nag, 6 Edition, TMH
- 5. Thermodynamics by Onkar Singh, 4<sup>th</sup> Edition New AgeInternational
- 6. Thermodynamics by C P Arora, 1<sup>st</sup>EditionTMH
- 7. Thermal Engineering By Ajoy Kumar, G. N. Sah, 2<sup>nd</sup> Edition, Narosa Publishing house
- 8. Engineering Thermodynamics Through Examples by Y V C Rao, Universities Press (India) Pvt Ltd
- 9. Fundamentals of Thermodynamics by Moran & Shapiro, Eighth Edition, Wiley
- 10. Fundamentals of Classical Thermodynamics by Van Wylen G.H. & Sonntag R.E., 9<sup>th</sup> Edition JohnWiley& Sons
- 11. Thermodynamics by W.C. Reynolds, McGraw-Hill &Co
- 12. Thermodynamics by J P Holman, 4<sup>th</sup> Edition McGraw-Hill & Co

- 1. https://nptel.ac.in/courses/112/105/112105266/
- 2. https://nptel.ac.in/courses/112/103/112103275/
- 3. https://nptel.ac.in/courses/112/105/112105220/
- 4. https://nptel.ac.in/courses/101/104/101104063/

Course Code	Course Name	Credits
MEL301	Materials Testing	01

- 1. To familiarize with the use of metallurgical microscope for study of metals
- 2. To study the microstructures of ferrous (steel and cast iron) metals
- 3. To acquaint with the material testing by performing experiment related to Hardness , Fatigue, Tension, Torsion, Impact and Flexural Test

#### Outcomes: Learner will be able to...

- 1. Prepare metallic samples for studying its microstructure following the appropriate procedure.
- 2. Identify effects of heat treatment on microstructure of medium carbon steel and hardenability of steel using Jominy end Quench test
- 3. Perform Fatigue Test and draw S-N curve
- 4. Perform Tension test to Analyze the stress strain behaviour of materials
- 5. Measure torsional strength, hardness and impact resistanceof the material
- 6. Perform flexural test with central and three point loading conditions

a)List of Experiments: Total eight experiments are required to be performed. Four Experiments from each group

Experiment Number	Detailed Contents		Laboratory Sessions (Hrs.)
	Group A		
1.	Study of Characterization techniques and Metallographic sample preparation and etching		02
2.	Comparison of Microstructures and hardness before and after Annealing, Normalizing and Hardening in medium carbon steel	Any two	02
3.	Study of tempering characteristics of hardened steel		
4.	Determination of hardenability of steel using Jominy end Quench Test (Using different hardness testers to measure the Hardness)		
5.	Fatigue test – to determine number of cycles to failure of a given material at a given stress		02
	Group B		
6.	Tension test on mild steel bar (stress-strain behaviour, determination of yield strength and modulus of elasticity)		02
7.	Torsion test on mild steel bar / cast iron bar		02
8.	Impact test on metal specimen (Izod/Charpy Impact test)		02
9.	Hardness test on metals – (Brinell/ Rockwell Hardness Number		02
10.	Flexural test on beam (central loading)		02

**b) Assignments**: At least one problem on each of the following topics:

- 1. Simple stress strain
- 2. SFD and BMD
- 3. Stresses in beams
- 4. Torsion and deflection.
- 5. Thin cylinder and strain energy
- 6. Buckling of Columns

Note: Preferably, the assignments shall be based on live problems. **Project Based Learning may be incorporated by judiciously reducing number of assignments.** 

# **Assessment:**

**Term Work:** Including Part a and b both

Distribution of marks for Term Work shall be as follows:

Part a: 10 marks. Part b:10 Marks Attendance: 05 marks.

## **End Semester Practical/Oral Examination:**

Pair of Internal and External Examiner should conduct practical examination followed by Oral

Course Code	Course Name	Credits
MEL302	Machine Shop Practice	02

- 1. To familiarize with basic machining processes.
- 2. To familiarize various machining operations and machineprotocols

## Outcomes: Learner will be able to...

- 1. Know the specifications, controls and safety measures related to machines and machining operations.
- 2. Use the machines for making various engineering jobs.
- 3. Perform various machining operations
- 4. Perform Tool Grinding
- 5. Perform welding operations

Module	Details	Hrs
1	One composite job consisting minimum four parts employing operations performed of various machine tools.	40
2	Tool Grinding – To know basic tool Nomenclature	04
3	One Job on Welding – Application of Metal Arc Welding	04

#### **Assessment**:

## **Term Work:**

- 1. Composite job mentionedabove and the Welding Job
- 2. Complete Work-Shop Book giving details of drawing of the job and timesheet

The distribution of marks for Term work shall be as follows:

- 1. Job Work with completeworkshopbook ...... 40 marks
- 2. Attendance ...... 10marks

Course Code	Course Name	Credits
MESBL301	Skill Based Lab: CAD – Modeling	02

**Prerequisites:** Engineering Drawing

## **Objectives:**

- 1. To impart the 3D modeling skills for development of 3D models of basic engineering components.
- 2. To introduce Product data exchange among CAD systems.
- 3. To familiarize with production drawings with important features like GD &T, surface finish, heat treatments etc.

# Outcomes: Learner will be able to...

- 1. Illustrate basic understanding of types of CAD model creation.
- 2. Visualize and prepare 2D modeling of a given object using modeling software.
- 3. Build solid model of a given object using 3D modeling software.
- 4. Visualize and develop the surface model of a given object using modeling software.
- 5. Generate assembly models of given objects using assembly tools of a modeling software
- 6. Perform product data exchange among CAD systems.

Sr. No.	Exercises	Hrs.
1	CAD Introduction CAD models Creation, Types and uses of models from different perspectives. Parametric modeling.	02
2	2D Modeling Geometric modeling of an Engineering component, demonstrating skills in sketching commands of creation (line, arc, circle etc.) modification (Trim, move, rotate etc.) and viewing using (Pan, Zoom, Rotate etc.)	08
3	Solid Modeling 3D Geometric modeling of an Engineering component, demonstrating modeling skills using commands like Extrude, Revolve, Sweep, Blend, Loft etc.	14
4	Surface Modeling Extrude, Sweep, Trim etc and Mesh of curves, free form surfaces etc. Feature manipulation using Copy, Edit, Pattern, Suppress, History operations etc.	10
5	Assembly Constraints, Exploded views, interference check. Drafting (Layouts, Standard & Sectional Views, Detailing & Plotting).	10
6	Data Exchange CAD data exchange formats Like IGES, PDES, PARASOLID, DXF and STL along with their comparison and applicability.	04

#### Term work

Using the above knowledge and skills acquired through six modules students should complete Minimum six assignments/Experiments from the given sets of assignments (**Two from each set**) using standard CAD modeler like PTC Creo/CATIA/ Solid work/UG /any other suitable software.

#### **Set 1: Beginner Level:**

3D modeling of basic Engineering components likes Nuts, Bolts, Keys, cotter, Screws, Springs etc.

#### **Set 2: Intermediate Level:**

3D modeling of basic Machine components like Clapper block, Single tool post, Lathe and Milling tail stock, Shaper tool head slide, jigs and fixtures Cotter, Knuckle joint, Couplings: simple, muff, flanged Protected flange coupling, Oldham's coupling, Universal coupling, element of engine system and Miscellaneous parts.

#### **Set 3: Advance Level:**

- 1) Generation of any Assembly model (minimum five child parts) along with Production drawing for any of the system by creating 3D modeling with assembly constraints, Interference check, Exploded view, GD&T, Bill of material.
- 2) Reverse Engineering of a physical model: disassembling of any physical model having not less than five parts, measure the required dimensions of each component, sketch the minimum views required for each component, convert these sketches into 3-D model and create an assembly drawing with actual dimensions

The distribution of marks for Term work shall be as follows:

Printouts/Plots: 20 marks
 Attendance : 05 marks

## **End Semester Practical/Oral examination:**

To be conducted by pair of Internal and External Examiner

- 1. Practical examination duration is two hours, based on Advance level of the Term work. Oral examination should also be conducted to check the knowledge of CAD Modeling Tools.
- 2. The distribution of marks for practical examination shall be as follows:
  - a. Practical Exam ....15 marks
  - b. Oral Exam .....10 marks
- 3. Evaluation of practical examination to be done based on the printout of students work
- 4. Students work along with evaluation report to be preserved till the next examination

#### **References:**

- 1. Machine Drawing by N.D. Bhatt.
- 2. A textbook of Machine Drawing by Laxminarayan and M.L.Mathur, Jain brothers Delhi
- 3. Machine Drawing by Kamat and Rao
- 4. Machine Drawing by M.B.Shah
- 5. A text book of Machine Drawing by R.B.Gupta, Satyaprakashan, Tech. Publication
- 6. Machine Drawing by K.I. Narayana, P. Kannaiah, K.Venkata Reddy
- 7. Machine Drawing by Sidheshwar and Kanheya
- 8. Autodesk Inventor 2011 for Engineers and Designers by ShamTickoo and SurinderRaina, Dreamtech Press

Course code	Course Name	Credits
MEPBL301	Mini Project - 1A	02

- 1. To acquaint with the process of identifying the needs and converting it into the problem.
- 2. To familiarize the process of solving the problem in a group.
- 3. To acquaint with the process of applying basic engineering fundamentalsto attempt solutions to the problems.
- 4. To inculcate the process of self-learning and research.

#### **Outcome:** Learner will be able to...

- 1. Identify problems based on societal /research needs.
- 2. Apply Knowledge and skill to solve societal problems in a group.
- 3. Develop interpersonal skills to work as member of a group or leader.
- 4. Draw the proper inferences from available results through theoretical/experimental/simulations.
- 5. Analyse the impact of solutions in societal and environmental context for sustainable development.
- 6. Use standard norms of engineering practices
- 7. Excel in written and oral communication.
- 8. Demonstrate capabilities of self-learning in a group, which leads to life long learning.
- 9. Demonstrate project management principles during project work.

# **Guidelines for Mini Project**

- Students shall form a group of 3 to 4 students, while forming a group shall not be allowed less than three or more than four students, as it is a group activity.
- Students should do survey and identify needs, which shall be converted into problem statement for mini project in consultation with faculty supervisor/head of department/internal committee of faculties.
- Students hall submit implementation plan in the form of Gantt/PERT/CPM chart, which will cover weekly activity of mini project.
- A log book to be prepared by each group, wherein group can record weekly work progress, guide/supervisor can verify and record notes/comments.
- Faculty supervisor may give inputs to students during mini project activity; however, focus shall be on self-learning.
- Students in a group shall understand problem effectively, propose multiple solution and select best possible solution in consultation with guide/ supervisor.
- Students shall convert the best solution into working model using various components of their domain areas and demonstrate.
- The solution to be validated with proper justification and report to be compiled in standard format of University of Mumbai.
- With the focus on the self-learning, innovation, addressing societal problems and entrepreneurship quality development within the students through the Mini Projects, it is preferable that a single project of appropriate level and quality to be carried out in two semesters by all the groups of the

students. i.e. Mini Project 1 in semester III and IV. Similarly, Mini Project 2 in semesters V and VI.

• However, based on the individual students or group capability, with the mentor's recommendations, if the proposed Mini Project adhering to the qualitative aspects mentioned above gets completed in odd semester, then that group can be allowed to work on the extension of the Mini Project with suitable improvements/modifications or a completely new project idea in even semester. This policy can be adopted on case by case basis.

# **Guidelines for Assessment of Mini Project:**

#### Term Work

- The review/ progress monitoring committee shall be constituted by head of departments of
  each institute. The progress of mini project to be evaluated on continuous basis, minimum
  two reviews in each semester.
- In continuous assessment focus shall also be on each individual student, assessment based on individual's contribution in group activity, their understanding and response to questions.
- Distribution of Term work marks for both semesters shall be as below;

o Marks awarded by guide/supervisor based on log book : 10

o Marks awarded by review committee : 10

Quality of Project report : 05

Review/progress monitoring committee may consider following points for assessment based on either one year or half year project as mentioned in general guidelines.

# One-year project:

- In first semester entire theoretical solution shall be ready, including components/system selection and cost analysis. Two reviews will be conducted based on presentation given by students group.
  - First shall be for finalisation of problem
  - Second shall be on finalisation of proposed solution of problem.
- In second semester expected work shall be procurement of component's/systems, building of working prototype, testing and validation of results based on work completed in an earlier semester.
  - First review is based on readiness of building working prototype to be conducted.
  - Second review shall be based on poster presentation cum demonstration of working model in last month of the said semester.

# Half-year project:

- In this case in one semester students' group shall complete project in all aspects including,
  - o Identification of need/problem
  - o Proposed final solution
  - o Procurement of components/systems
  - o Building prototype and testing
- Two reviews will be conducted for continuous assessment,
  - First shall be for finalisation of problem and proposed solution
  - Second shall be for implementation and testing of solution.

## **Assessment criteria of Mini Project**

# Mini Project shall be assessed based on following criteria;

- 1. Quality of survey/ need identification
- 2. Clarity of Problem definition based on need.
- 3. Innovativeness in solutions
- 4. Feasibility of proposed problem solutions and selection of best solution
- 5. Cost effectiveness
- 6. Societal impact
- 7. Innovativeness
- 8. Cost effectiveness and Societal impact
- 9. Full functioning of working model as per stated requirements
- 10. Effective use of skill sets
- 11. Effective use of standard engineering norms
- 12. Contribution of an individual's as member or leader
- 13. Clarity in written and oral communication
- In **one year, project**, first semester evaluation may be based on first six criteria's and remaining may be used for second semester evaluation of performance of students in mini project.
- In case of **half year project** all criteria's in generic may be considered for evaluation of performance of students in mini project.

# **Guidelines for Assessment of Mini Project Practical/Oral Examination:**

- Report should be prepared as per the guidelines issued by the University of Mumbai.
- Mini Project shall be assessed through a presentation and demonstration of working model by the student project group to a panel of Internal and External Examiners preferably from industry or research organisations having experience of more than five years approved by head of Institution.
- Students shall be motivated to publish a paper based on the work in Conferences/students competitions.

#### **Mini Project** shall be assessed based on following points;

- 1. Quality of problem and Clarity
- 2. Innovativeness in solutions
- 3. Cost effectiveness and Societal impact
- 4. Full functioning of working model as per stated requirements
- 5. Effective use of skill sets
- 6. Effective use of standard engineering norms
- 7. Contribution of an individual's as member or leader
- 8. Clarity in written and oral communication

Course Code	Course Name	Credits
MEC401	Engineering Mathematics-IV	04

**Pre-requisite:** Engineering Mathematics-I, Engineering Mathematics-II, Engineering Mathematics-III, Binomial Distribution, Physical Interpretation of Vector differentiation, Vector differentiation operator, Gradient of scalar point function, Directional derivative, Divergence of vector point function, Curl of vector point function.

# **Objectives:**

- 1. To study the concept of Vector calculus & its applications in engineering.
- 2. To study Line and Contour integrals and expansion of complex valued function in a power series.
- 3. To familiarize with the concepts of statistics for data analysis.
- 4. To acquaint with the concepts of probability, random variables with their distributions and expectations.
- 5. To familiarize with the concepts of probability distributions and sampling theory with its applications.

**Outcomes:** On successful completion of course learner/student will be able to:

- 1. Apply the concept of Vector calculus to evaluate line integrals, surface integrals using Green's theorem, Stoke's theorem & Gauss Divergence theorem.
- 2. Use the concepts of Complex Integration for evaluating integrals, computing residues & evaluate various contour integrals.
- 3. Apply the concept of Correlation, Regression and curve fitting to the engineering problems in data science.
- 4. Illustrate understanding of the concepts of probability and expectation for getting the spread of the data and distribution of probabilities.
- 5. Apply the concept of probability distribution to engineering problems & testing hypothesis of small samples using sampling theory.
- 6. Apply the concepts of parametric and nonparametric tests for analyzing practical problems.

Module	Detailed Contents	Hrs.
	Module : Vector Calculus	
	1.1 Solenoidal and irrotational (conservative) vector fields.	
	1.2 Line integrals – definition and problems.	07
01	1.3 Green's theorem (without proof) in a plane, Stokes' theorem (without Proof),	
01	Gauss' Divergence theorem (without proof) and problems (only evaluation).	
	Self Learning Topics: Identities connecting Gradient, Divergence and Curl, Angle	
	between surfaces. Verifications of Green's theorem, Stoke's theorem & Gauss-	
	Divergence theorem, related identities & deductions.	
	Module: Complex Integration	
02	<ul><li>2.1 Line Integral, Cauchy's Integral theorem for simple connected and multiply connected regions (without proof), Cauchy's Integral formula (without proof).</li><li>2.2 Taylor's and Laurent's series (without proof).</li></ul>	07
	2.3 Definition of Singularity, Zeroes, poles of $f(z)$ , Residues, Cauchy's Residue Theorem	
	(without proof)	
	<b>Self-learning Topics:</b> Application of Residue Theorem to evaluate real integrations.	

03	Module: Statistical Techniques 3.1 Karl Pearson's Coefficient of correlation (r) and related concepts with problems 3.2 Spearman's Rank correlation coefficient (R) (Repeated & non repeated ranks problems) 3.3 Lines of regression 3.4 Fitting of first and second degree curves.  Self-learning Topics: Covariance, fitting of exponential curve.	06
04	<ul> <li>Module: Probability Theory:</li> <li>4.1 Conditional probability, Total Probability and Baye's Theorem.</li> <li>4.2 Discrete and Continuous random variables, Probability mass and density function, Probability distribution for random variables,</li> <li>4.3 Expectation, Variance, Co-variance, moments, Moment generating functions, (Four moments about the origin &amp;about the mean).</li> <li>Self- learning Topics: Properties variance and covariance,</li> </ul>	06
05	<ul> <li>Module: Probability Distribution and Sampling Theory-I</li> <li>5.1 Probability Distribution: Poisson and Normal distribution</li> <li>5.2 Sampling distribution, Test of Hypothesis, Level of Significance, Critical region, One-tailed, and two-tailed test, Degree of freedom.</li> <li>5.3 Students' t-distribution (Small sample). Test the significance of single sample mean and two independent sample means and paired t- test)</li> <li>Self -learning Topics: Test of significance of large samples, Proportion test, Survey based project.</li> </ul>	07
06	<ul> <li>Module: Sampling theory-II</li> <li>6.1 Chi-square test: Test of goodness of fit and independence of attributes (Contingency table) including Yate's Correction.</li> <li>6.2 Analysis of variance: F-test (significant difference between variances of two samples)</li> <li>Self- learning Topics: ANOVA: One way classification, Two-way classification (short-cut method).</li> </ul>	06

# Term Work:

General Instructions:

- 1. Students must be encouraged to write at least 6 class tutorials on entire syllabus.
- 2. A group of 4-6 students should be assigned a self-learning topic. Students should prepare a presentation/problem solving of 10-15 minutes. This should be considered as mini project in Engineering Mathematics. This project should be graded for 10 marks depending on the performance of the students.

The distribution of Term Work marks will be as follows –

1.	Attendance (Theory and Tutorial)	05 marks
2.	Class Tutorials on entire syllabus	10 marks
3.	Mini project	10 marks

#### **Internal Assessment Test:**

Assessment consists of two class tests of 20 marks each. The first class test (Internal Assessment I) is to be conducted when approx. 40% syllabus is completed and second class test (Internal Assessment II) when additional 35% syllabus is completed. Duration of each test shall be one hour.

#### **End Semester Theory Examination:**

- 1. Question paper will comprise of total 06 questions, each carrying 20 marks.
- 2. Total 04 questions need to be solved.
- 3. Question No: 01 will be compulsory and based on entire syllabus wherein 4sub-questions of 5 marks each will be asked.
- 4. Remaining questions will be randomly selected from all the modules.
- 5. Weightage of each module will be proportional to number of respective lecture hours as mentioned in the syllabus.

#### **References:**

- 1. Higher Engineering Mathematics, Dr. B. S. Grewal, Khanna Publication
- 2. Advanced Engineering Mathematics, Erwin Kreyszig, Wiley Eastern Limited,
- 3. Advanced Engineering Mathematics, R. K. Jain and S. R. K. Iyengar, Narosa publication,
- 4. Vector Analysis, Murray R. Spiegel, Schaum Series
- 5. Complex Variables and Applications, Brown and Churchill, McGraw-Hill education
- 6. Probability, Statistics and Random Processes, T. Veerarajan, Mc. Graw Hill education.

- 1. <a href="https://www.youtube.com/watch?v=2CP3m3EgL1Q&list=PLbMVogVj5nJQrzbAweTVvnH6-vG5A4aN5&index=7">https://www.youtube.com/watch?v=2CP3m3EgL1Q&list=PLbMVogVj5nJQrzbAweTVvnH6-vG5A4aN5&index=7</a>
- 2. <a href="https://www.youtube.com/watch?v=Hw8KHNgRaOE&list=PLbMVogVj5nJQrzbAweTVvnH6-vG5A4aN5&index=8">https://www.youtube.com/watch?v=Hw8KHNgRaOE&list=PLbMVogVj5nJQrzbAweTVvnH6-vG5A4aN5&index=8</a>
- 3. https://nptel.ac.in/courses/111/105/111105041/

Course Code	Course Name	Credits
MEC402	Fluid Mechanics	03

- 1. To study Fluid Statics and Fluid Dynamics.
- 2. To acquaint with dimensional analysis of Thermal and Fluid systems.
- 3. To familiarize with application of mass, momentum and energy equations in fluid flow.
- 4. To study various flow measurement techniques.
- 5. To familiarize with the dynamics of fluid flows and the governing nondimensional parameters.

#### **Outcomes:** Learner will be able to...

- 1. **Define** properties of fluids, **classify** fluids and **evaluate** hydrostatic forces on various surfaces.
- 2. **Illustrate** understanding of dimensional analysis of Thermal and Fluid systems.
- 3. **Differentiate** velocity potential function and stream function and solve for velocity and acceleration of a fluid at a given location in a fluid flow.
- 4. **Formulate** and **solve** equations of the control volume for fluid flow systems and Apply Bernoulli's equation to various flow measuring devices.
- 5. **Calculate** pressure drop in laminar and turbulent flow, evaluate major and minor losses in pipes.
- 6. **Calculate** resistance to flow of incompressible fluids through closed conduits and over surfaces.

Module	Detailed Contents	Hrs.
1.	1.1 Basic Concepts:	06
	Significance of fluid mechanics, physical properties of fluid, Newton's law of	
	viscosity, Newtonian and non-Newtonian Fluid.	
	1.2 Fluid Statics:	
	Pascal's law, hydrostatic law, hydrostatic force on submerged surfaces (vertical,	
	inclined & curved). Archimedes principle, buoyancy.	
2.	2.1 Fluid Kinematics:	07
	Classification of fluid flow, streamline, path line, streak line, acceleration of fluid particle, differential equation of continuity, rotational flow and vortices, stream	
	function, potential function, concept of circulation.	
	2.2 Dimensional Analysis:	
	Introduction to dimensional analysis of thermal and fluid systems, Methods of	
	dimensional analysis - Buckingham $\pi$ Theorem and Rayleigh's Method (Only	
	derivations, no numerical)	
3.	3.1 Fluid Dynamics:	09
	Concept of control volume and control surface, Importance of Reynolds Transport theorem (RTT) and its derivation (No numerical).	
	Forces acting on fluid in motion, Euler's equation in Cartesian coordinates,	
	Expression of Bernoulli's equation from principle of energy conservation and by	
	integration of Euler's equation. Application of Bernoulli's equation in Orifice	
	meter, Venturi meter, Rotameter and Pitot tube.	
	Momentum of fluid in motion: impulse momentum relationship and its	
	applications for determination of thrust for pipe bend.	

4.	4.1 Laminar Viscous flow:	06
	Introduction to Reynolds number, critical Reynolds number, Navier-Stokes	
	equation of motion, Relationship between shear stress and pressure gradient in	
	laminar flow, Laminar flow between parallel plates (Plane Poiseuille&Couette	
	flow), Laminar flow in circular pipe (Hagen-Poiseuille flow).	
5.	5.1 Flow through pipes :	06
	Reynolds experiment, Head loss in pipes due to friction (Darcy-Weisbach	
	equation), Loss of energy in pipe (major and minor), Hydraulic gradient and	
	Energy gradient line, Pipes in series and parallel, concept of equivalent pipe.	
6.	6.1 Hydrodynamic Boundary Layer Theory:	05
	Concept of formation of boundary layer, boundary layer parameters, boundary	
	layer along a long thin plate and in pipe, Prandtl boundary layer equation,	
	Separation of boundary layer and its methods of control.	
	6.2 Flow around submerged objects:	
	Concept of drag and lift, Types of drag, Streamlined and bluff bodies, Drag and	
	lift on an aerofoil.	

**Internal Assessment for 20 marks:** Consisting Two Compulsory Class Tests First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I). Duration of each test shall be one hour.

**End Semester Examination:** Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved

#### **References:**

- 1. Fluid Mechanics by Yunus A Cengel and John M Cimbala, Tata McGraw Hill Education, 3<sup>rd</sup> Edition, 2014.
- 2. Fluid Mechanics and Machinery by C S P Ojha, Chandramouli and R Berndtsson, Oxford University Press, 1<sup>st</sup> Edition, 2010.
- 3. Fox and McDonald's Introduction to Fluid Mechanics by Philip J. Pritchard and John W. Mitchell, Wiley Publishers, 9th Edition, 2016.
- 4. A textbook of Fluid Mechanics by R K Bansal, Laxmi Publication, 1st Edition, 2015.
- 5. Fluid Mechanics by Frank M. White, McGraw Hill Education, 7<sup>th</sup> Edition, 2011.
- 6. Fluid Mechanics by Victor Streeter, Benjamin Wylie and K W Bedford, McGraw Hill Education, 9<sup>th</sup>Edition, 2010.
- 7. Engineering Fluid Mechanics by K. L. Kumar, Eurasia Publishing House (P) Ltd, 1<sup>st</sup> Edition and Reprint 2016.
- 8. Introduction to Fluid Mechanics by James A. Fay, MIT Press, Campbridge, 1<sup>st</sup> Edition, 1996.
- 9. Fluid Mechanics and Hydraulics by Suresh Ukarande, Ane Books Pvt.Ltd, Revised & Updated 1<sup>st</sup> Edition, 2016.

- 1. https://nptel.ac.in/courses/112/105/112105269
- 2. https://swayam.gov.in/nd1 noc20 ce59/preview

Course Code	Course Name	Credits
MEC403	Kinematics of Machinery	03

- 1. To acquaint with basic concept of kinematics and kinetics of machine elements
- 2. To familiarize with basic and special mechanisms
- 3. To study functioning of motion and power transmission machine elements

# Outcomes: Learner will be able to...

- 1. Identify various components of mechanisms
- 2. Develop mechanisms to provide specific motion
- 3. Draw velocity and acceleration diagrams of various mechanisms
- 4. Choose a cam profile for the specific follower motion
- 5. Predict condition for maximum power transmission in the case of a belt drive
- 6. Illustrate requirements for an interference-free gear pair

Module	Content	Hrs.
1	1.1 Kinetics of Rigid Bodies	07
	Concept of mass moment of inertia and its application to standard objects.	
	Kinetics of rigid bodies: Work and energy	
	Kinetic energy in translating motion, Rotation about fixed axis and in general plane	
	motion, Work energy principle and Conservation of energy	
	1.2 Basic Kinematics	
	Structure, Machine, Mechanism, Kinematic link & its types, Kinematic pairs, Types	
	of constrained motions, Types of Kinematic pairs, Kinematic chains, Types of	
	joints, Degree of freedom (mobility), Kutzbach mobility criterion, Grübler's	
	criterion & its limitations	
	Four bar chain and its inversions, Grashoff's law, Slider crank chain and its	
	inversions, Double slider crank chain and its inversions	
2	Special Mechanisms (No problems on this module)	04
	2.1 Straight line generating mechanisms: Introduction to Exact straight line	
	generating mechanisms - Peaucillier's and Hart's Mechanisms, Introduction to	
	Approximate Straight line generating mechanisms- Watt's, Grasshopper mechanism,	
	Tchebicheff's mechanisms	
	<b>2.2 Offset slider crank mechanisms</b> - Pantograph, Hook-joint (single and double).	
2	2.3 Steering Gear Mechanism - Ackerman, Davis steering gears	10
3	3.1 Velocity Analysis of Mechanisms (mechanisms up to 6 links)	10
	Velocity analysis by instantaneous centre of rotation method (Graphical approach),	
	Velocity analysis by relative velocity method (Graphical approach)	
	3.2 Acceleration Analysis of Mechanisms (mechanisms up to 6 links)	
	Acceleration analysis by relative method including pairs involving Coriolis	
1	acceleration (Graphical approach)	04
4	Cam and Follower Mechanism	04
	4.1 Cam and its Classification based on shape, follower movement, and manner of	
	constraint of follower; Followers and its Classification based on shape, movement,	
	and location of line of movement; Cam and follower terminology; 4.2 Motions of the follower: SHM, Constant acceleration and deceleration (parabolic), Constant	
	velocity, Cycloidal; Introduction to cam profiles (No problems on this point)	
	velocity, Cycloidai, introduction to cam promes (No problems on this point)	

5	Belts, Chains and Brakes:	04
	<b>5.1 Belts</b> : Introduction, Types and all other fundamentals of belting, Dynamic	
	analysis –belt tensions, condition of maximum power transmission	
	<b>5.2 Chains</b> (No problems): types of chains, chordal action, variation in velocity	
	ratio, length of chain (No problems)	
	<b>5.3 Brakes</b> (No problems): Introduction, types and working principles, Introduction	
	to braking of vehicles	
6	Gears and Gear Trains:	10
	<b>6.1 Gears</b> - Introduction, Types, Law of gearing, Forms of teeth, Details of gear	
	terminology, Path of contact, Arc of contact, Contact ratio, Interference in involutes	
	gears, Minimum number of teeth for interference free motion, Methods to control	
	interference in involutes gears, Static force analysis in gears - spur, helical, bevel,	
	worm & worm wheel (No problems on this point)	
	<b>6.2 Gear Trains:</b> Kinematics and dynamic analysis of simple and compound gear	
	trains, reverted gear trains, epi-cycle gear trains with spur or bevel gear combination	

**Internal Assessment for 20 marks:** Consisting Two Compulsory Class Tests First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I). Duration of each test shall be one hour.

**End Semester Examination:** Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

#### **Text Books:**

- 1. S.S. Ratan, "Theory of Machines", Tata McGraw Hill
- 2. Ghosh and A.K. Mallik, "Theory of Mechanisms and Machines", East-West Press

#### **References:**

- 1. J.J. Uicker, G.R. Pennock, and J.E. Shigley, "Theory of Machines and Mechanism", Oxford Higher Education
- 2. P.L. Ballaney, "Theory of Machines", Khanna Publishers
- 3. M.A. Mostafa, "Mechanics of Machinery", CRC Press
- 4. R.L. Norton, "Kinematics and Dynamics of Machinery", McGraw Hill
- 5. A.G. Erdman, G.N. Sander, and S. Kota, "Mechanism Design: Analysis and Synthesis Vol I", Pearson

- 1. https://nptel.ac.in/courses/112/105/112105268/
- 2. <a href="https://www.youtube.com/playlist?list=PLYRGB44zNZWVibVLmWANp-70bQzOhJLRt">https://www.youtube.com/playlist?list=PLYRGB44zNZWVibVLmWANp-70bQzOhJLRt</a>
- 3. <a href="http://www.nptelvideos.in/2012/12/kinematics-of-machines.html">http://www.nptelvideos.in/2012/12/kinematics-of-machines.html</a>

Course Code	Course Name	Credits
MEC404	CAD/CAM	03

- 1. To familiarize with basic concepts of computer graphics.
- 2. To acquaint with the process of using biomedical data for 3D modeling.
- 3. To study programming aspects of subtractive manufacturing process.
- **4.** To familiarize with basic process of additive manufacturing in particularly 3D printing.

### Outcomes: Learner will be able to...

- 1. Identify suitable computer graphics techniques for 3D modeling.
- 2. Transform, manipulate objects & store and manage data.
- 3. Develop 3D model using various types of available biomedical data.
- 4. Create the CAM Toolpath for specific given operations.
- 5. Build and create data for 3D printing of any given object using rapid prototyping and tooling processes.
- 6. Illustrate understanding of various cost effective alternatives for manufacturing products.

Module	Details	Hrs.
1.	<ul> <li>Computer Graphics</li> <li>1.1 Introduction: Scope of CAD/CAM in product life cycle, CAD/CAM hardware and software, 2D and 3D computer graphics representation, Mapping of Geometric Models.</li> <li>1.2 Parametric representation of curves and surfaces: Synthetic Curves - Bezier curves, Hermite Curves, B-spline curves. Surface representation.</li> <li>1.3 Solid Modeling: Constructive solid geometry (CSG), Boundary Representation (B-Rep), Wire Frame Modeling, Solid Modeling, Surface Modeling, Parametric Modeling, Feature based modeling, Constraint Based Modeling.</li> </ul>	07
2.	Geometric Transformation 2.1 Homogeneous Coordinate system, Matrix representation, Concatenations, 2D and 3D geometric transformation (Translation, Reflection, Scaling, Rotation)	07
3.	<ul> <li>Modeling based on Biomedical data</li> <li>3.1 Introduction to medical imaging: Computed tomography (CT), Cone beam CT (CBCT), Magnetic resonance (MR), Noncontact surface scanning, Medical scan data, Point cloud data</li> <li>3.2 Working with medical scan data: Pixel data operations, Using CT data: a worked example, Point cloud data operations, Two-dimensional formats, Pseudo 3D formats, True 3D formats, File management and exchange</li> </ul>	06
4.	Subtractive Manufacturing 4.1 Introduction: NC/CNC/DNC machines, Machining Centers, Coordinate system 4.2 CNC machining practices and programming: setup, and operation of two- and three-axis CNC machines programming using manual part programming method, Canned Cycles.	07

5.	<ul> <li>Additive Manufacturing</li> <li>5.1 Rapid Prototyping: Introduction, Classification of RP Processes, Advantages &amp; disadvantages. RP Applications; in Design, Concept Models, Form &amp; fit checking, Functional testing, CAD data verification, Rapid Tooling, and bio fabrication.</li> <li>5.2 Working Principle, Application, Advantages &amp; disadvantages: of Stereolithography Apparatus (SLA) Selective Laser Sintering (SLS), 3D Printing, Fused Deposition Modeling (FDM), and Laminated Object Manufacturing (LOM)</li> </ul>	07
6.	Virtual Manufacturing 6.1 Virtual Manufacturing: Introduction, Scope, Socio-economic Aspects and Future Trends	05

**Internal Assessment for 20 marks:** Consisting Two Compulsory Class Tests First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I). Duration of each test shall be one hour.

**End Semester Examination:** Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

#### **References:**

- 1. CAD/ CAM, Theory & Practice, Ibrahim Zeid, R. Sivasubramanian, Tata McGraw Hill Publications
- 2. CAD/CAM Principles and Applications, P. N. Rao, Tata McGraw Hill Publications
- 3. CAD/CAM Computer Aided and Manufacturing, Mikell P. Groover and Emory W. Zimmers, Jr., Eastern Economy Edition
- 4. CNC Technology and Programming, Krar, S., and Gill, A., McGraw Hill Publishers.
- 5. Medical Modelling The Application of Advanced Design and Rapid Prototyping Techniques in Medicine, Richard Bibb, Dominic Eggbeer and Abby Paterson, Woodhead Publishing Series in Biomaterials: Number 91, Elsevier Ltd.
- 6. Additive Manufacturing Technologies: Rapid Prototyping to Direct Digital Manufacturing, I. Gibson l D. W. Rosen l B. Stucker, Springer Publication.
- 7. Rapid Prototyping and Manufacturing, P. F. Jacobs, Society of Manufacturing Engineers
- 8. Advanced Machining and Manufacturing Processes, Kaushik Kumar DivyaZindani, J. Paulo Davim, Springer International Publishing

## **Links for online NPTEL/SWAYAM courses:**

- 1. https://nptel.ac.in/courses/112/102/112102101/
- 2. https://nptel.ac.in/courses/106/102/106102065/
- 3. https://nptel.ac.in/courses/106/102/106102065/
- 4. https://nptel.ac.in/courses/112/102/112102103/
- 5. https://nptel.ac.in/courses/112/105/112105211/
- 6. https://nptel.ac.in/courses/112/104/112104265/
- 7. https://www.youtube.com/watch?v=2cCMty9v3Tg
- 8. https://www.youtube.com/watch?v=2zPh26Q1BT8

Course Code	Course Name	Credits
MEC404	Industrial Electronics	03

- 1. To study power electronic switches and circuits and their applications.
- 2. To acquaint with basics of analog and digital circuits for the design of mechanical processes control.
- 3. To study structure, working and characteristics of different types of industrial electric motors and their selection for a particular application.

### Outcomes: Learner will be able to...

- 1. Illustrate construction, working principles and applications of power electronic switches.
- 2. Identify rectifiers and inverters for dc and ac motor speed control.
- 3. Develop circuits using OPAMP and Timer IC 555.
- 4. Identify digital circuits for industrial applications.
- 5. Demonstrate the knowledge of basic functioning of microcontrollers.
- 6. Analyze speed-torque characteristics of electrical machines for speed control.

Module	Detailed Contents	Hrs.
1.	Semiconductor Devices: Review of diodes, V-I characteristics and Applications of: rectifier diode, zener diode, LED, photodiode; SCR V-I characteristics, UJT triggering circuit, turning-off of a SCR (preliminary discussion), basics of Gate Turn Off (GTO), Structure and V-I characteristics of Triac (modes of operation not needed) and Diac, Applications of Triac-Diac circuit; Characteristics of Power BJT, power MOSFET, IGBT; Comparison of SCR, Triac, Power BJT, power MOSFET, IGBT	08
2.	Phase controlled rectifiers and Bridge inverters: Full wave controlled rectifier using SCR's(semi controlled, fully controlled) with R load only, Block diagram of closed loop speed control of DC motors, Basic principle of single phase and three phase bridge inverters, block diagrams including rectifier and inverter for speed control of AC motors (frequency control only)	07
3.	Operational amplifiers and 555 Timer: Operational amplifier circuits, Ideal OPAMP behaviour, common OPAMP ICs; Basic OPAMP circuits- Inverting amplifier, Non-inverting amplifier, Voltage follower (Buffer), Comparator, Instrumentation Amplifier, Active first order filter: Low pass and high pass filter; Power Op Amps, IC-555 timer-Operating modes: monostable, astablemultivibrator	05
4.	Digital logic and logic families: Boolean algebra and logic gates. logic families: Logic Levels, Noise Immunity, Fan Out, Propagation Delay, TTL and CMOS logic families, Flip flops: Set Reset(SR), Trigger(T), clocked F/Fs; Registers, Multiplexer and Demultiplexer applications	05

5.	Microprocessor and Microcontrollers: Overview of generic microprocessor, architecture and functional block diagram, Comparison of microprocessor and microcontroller MSP430 architecture, assembly language programming, C compiler programming, basics of interfacing with external input / output devices (like reading external analog voltages, digital input output) Applications of microcontroller: Temperature measurement, Speed Measurement using Proximity Sensor, Piezoelectric Actuator Drive	08
6.	Motors: Review and comparison of DC motors and AC induction motors, Basic principles of speed control of AC induction motor, Basics of BLDC motor, Linear Actuator motor, Servo Motor; Motor Specifications, suitability of each motor for various industrial applications, Selection and sizing of motors for different applications. Applications for pumps, conveyors, machine tools, Microcontroller based speed control for Induction Motor.	06

**Internal Assessment for 20 marks:** Consisting Two Compulsory Class Tests First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I). Duration of each test shall be one hour.

**End Semester Examination:** Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

### **References:**

- 1. Power Electronics M.H. Rashid, Prentice-Hall of India
- 2. Power Electronics, P S Bhimbra
- 3. Power Electronics, VedamSubramanyam, New Age International
- 4. Power Electronics, Ned Mohan, Undeland, Robbins, John Wiley Publication
- 5. Electronic Devices and Circuits, Robert Boylestad and Louis Nashelsky, Prentice-Hall
- 6. Industrial Electronics and Control by S K Bhattacharya, S Chatterjee, TTTI Chandigarh
- 7. Modern Digitals Electronic, Jain R P, Tata McGraw Hill, 1984
- 8. Digital principal and Application, Malvino and Leach, Tata McGraw Hill, 1991
- 9. Fundamentals of Microcontrollers and Embedded System, Ramesh Gaonkar, PENRAM
- 10. MSP430 Microcontroller Basics, John H. Davies, Newnes; 1 edition 2008

## Links for online NPTEL/SWAYAM courses:

- 1. <a href="https://nptel.ac.in/courses/108/108/108108122/">https://nptel.ac.in/courses/108/108/108108122/</a>
- 2. https://nptel.ac.in/courses/108/105/108105066/
- 3. https://nptel.ac.in/courses/108/101/108101091/
- 4. https://nptel.ac.in/courses/106/108/106108099/
- 5. https://nptel.ac.in/courses/108/105/108105102/
- 6. <a href="https://nptel.ac.in/courses/108/102/108102146/">https://nptel.ac.in/courses/108/102/108102146/</a>

Course Code	Course Name	Credits
MEL401	Industrial Electronics	01

- 1. To study operational characteristics of various analog and digital circuits.
- 2. To study microcontroller-based applications and its programming
- 3. To study operational characteristics of electrical motors.

### Outcomes: Learner will be able to...

- 1. Demonstrate characteristics of various electrical and electronics components
- 2. Develop simple applications built around these components
- 3. Identify use of different logic gates and their industrial applications
- 4. Built and demonstrate parameter measurements using microcontroller
- 5. Test and Analyze speed-torque characteristics of electrical machines for speed control.

# List of Experiments: Minimum ten experiments need to be performed, six from 1-9 and four from 10-15.

Sr.No.	List of Experiments
1.	MOSFET / IGBT as a switch
2.	V-I characteristics of SCR
3	Triggering circuit of SCR (UJT)
4.	Light dimmer circuit using Diac-Triac
5.	Full wave Rectifier using SCR with R /R-L load
6.	Single phase Bridge inverter with rectifier load
7.	OPAMP as Inverting and Non inverting amplifier.
8.	OPAMP as a Comparator
9.	555 timer as AstableMultivibrator
10.	Study of logic gates and Logic Operations like, NOT, AND, OR
11.	Realization of basic gates using universal gates
12.	Speed control of DC motor
13.	Speed control of induction motor
14.	Simple programs using microcontroller
15.	Simple microcontroller based application like Temp Measurement/ Speed Measurement using Proximity Sensor/ Piezoelectric Actuator Drive
16.	Microcontroller based speed control for Induction Motor

Distribution of marks for term work

Laboratory work 20 Marks Attendance 05 Marks

## **End Semester Practical/Oral Examination:**

- 1. Pair of Internal and External Examiner should conduct practical/viva based on contents
- 2. Distribution of marks for practical/viva examination shall be as follows:
  - a. Practical performance 15 marks
  - b. Viva 10 marks
- 3. Evaluation of practical examination to be done based on the experiment performed and the output of the experiment during practical examination
- 4. Students work along with evaluation report to be preserved till the next examination

Course Code	Course Name	Credits
MEL402	Kinematics of Machinery	01

- 1. To familiarize with various mechanisms and inversions
- 2. To acquaint with basics of power transmission systems

### **Outcomes:** Learner will be able to...

- 1. Draw velocity diagram using Instantaneous Centre method
- 2. Find velocity and acceleration of a point on a four-bar mechanism by using Relative method.
- 3. Analyze velocity and acceleration of a specific link of a slider crank mechanism using graphical approach by Relative method.
- 4. Plot displacement-time, velocity-time, and acceleration-time diagrams of follower motion.
- 5. Draw cam profile for the specific follower motion.
- 6. Develop and build mechanisms to provide specific motion.

### **Term Work:** Comprises of (a) and (b)

### (a) Laboratory Work

Sr. No.	Details	Hrs.
1.	Analysis of velocity of mechanisms by Instantaneous Centre of Rotation method – 3 to 5 problems	04
2.	Analysis of velocity of mechanisms by Relative Velocity method – 3 to 5 problems	04
3.	Analysis of acceleration of mechanism by Relative method including pairs involving Coriolis acceleration – 3 to 5 problems	04
4.	Motion analysis and plotting of displacement—time, velocity-time and acceleration-time, jerk-time, and layout of cam profiles - 2 to 3 problems	06
5.	Mini project on design and fabrication of any one mechanism for a group of maximum 4 students	08

## **(b) Assignments:** Minimum two problems on each of the following topics

Sr. No.	Topic
1.	Belts and Chains
2.	Brakes
3.	Gears and Gear trains

## Assessment:

Distribution of marks for Term Work shall be as follows:

Laboratory Work
 Assignments
 O5 Marks
 Attendance
 o5 marks

Course Code	Course Name	Credits
MEL403	Python Programming	01

- 1. To introduce basic concepts of Python programming language as well as common packages and libraries.
- 2. To generate an ability to design, analyze and perform experiments on real life problems in mechanical engineering using python.

### Outcomes:Learner will be able to....

- 1. Demonstrate understand of basic concepts of python programming.
- 2. Identify, install and utilize python packages
- 3. Develop and execute python programs for specific applications.
- 4. Develop and build python program to solve real-world engineering problems
- 5. Prepare a report on case studies selected.

Module	Details	Hrs.
1.	Introduction to python and its applications. Installation of Python and setting up a programming environment such as Anaconda and Spyder Python Basics: Variable and variable types, Booleans, Numbers (integers, floats, fractions, complex numbers), strings, lists, tuples, sets, dictionaries. bytes and byte arrays, Manipulating variables, indexing, slicing, basic operators (arithmetic, relational, logical, membership, identity). String methods, list methods, list slicing, set methods, in built python functions, input and output functions.	04
2.	Basic Coding in Python: If, else, elif statements, for loops, range function, while loops, List comprehensions, functions in python. Introduction to OOP, Classes, Objects, Reading and writing files.	02
3.	Python libraries: Installing of different libraries, packages or modules. Basic concepts of the following libraries: NumPy, Matplotlib, Pandas, SciPy Optional libraries based on case studies in Module 4: Pillow, Scikit, OpenCV, Python in Raspberry Pi	04
4.	<ol> <li>Case Studies using Python (Select any 3):         <ol> <li>Solving a linear differential equation using SciKit and plotting the result in matplotlib. Students can use differential equations from any previous topic studied in the programme such as mechanics, materials science, fluid mechanics, kinematics of machines, thermodynamics, production etc.</li> <li>Image processing and manipulation and auto detection of any object. Applications in self-driving cars may be discussed.</li> <li>Python programming of a Raspberry PI: Students can sense using a sensor, process the reading and then control some physical output (like motor or LED)</li> <li>Project involving basic machine learning (Students should understand the basic concepts of machine learning and apply to specific situation)</li> <li>Any other case study that uses Python to solve Mechanical Engineering problems.</li> <li>Customizing applications by writing API programs using python like to create joints, get physical properties, get circle and arc data from edge.</li> </ol> </li> </ol>	06

**Note:** In module 4: Advanced learners may opt to do multiple case studies beyond minimum required. Student with laptops or personal computers should be encourages to install Python on it and independently work on these projects.

Students should prepare a short report for each case study and submit their findings. They should also give a presentation on their case study as well as a live demonstration of their projects.

### **Assessment:**

### **Internal:**

### Distribution of term work marks as below;

Laboratory Work:
 Case Study Reports and Presentation: 5 marks each:
 Attendance:
 Marks
 Marks

### **External Practical/Oral:**

- 1. Practical examination of 2 hours duration followed by Oral to be conducted by Pair of Internal and External Examiner based on contents
- 2. Evaluation of practical examination to be done by examiner based on the printout of students work
- 3. Distribution of marks

a. Practical examination:b. Oral based on practical examination:05 marks

Note: Students work along with evaluation report to be preserved till the next examination

#### **References:**

- 1. Core Python Programming, Dr. R. NageswaraRao, Dreamtech Press
- 2. Programming through Python, M.T.Savaliya and R.K.Maurya, StarEdu Solutions
- 3. Beginning Python: Using Python 2.6 and Python 3.1. James Payne, Wrox publication2.
- 4. Any digital resources and online guides for python or its packages. Such as "The Python Tutorial", http://docs.python.org/release/3.0.1/tutorial/

Course Code	Course Name	Credits
MESBL401	Skill based Lab: CNC and 3-D Printing	02

- 1. To familiarize with subtractive manufacturing process in particular CNC systems.
- 2. To acquaint with basic part programing process for specific operations.
- 3. To familiarize with additive manufacturing process in particularly 3D printing.
- 4. To acquaint with basic process of 3D modeling using biomedical data.

### **Outcomes:** Learner will be able to....

- 1. Develop and execute part programing for any given specific operation.
- 2. Build any given object using various CNC operations.
- 3. Demonstrate CAM Tool path and prepare NC- G code.
- 4. Develop 3D model using available biomedical data
- 5. Build any given real life object using 3D printing process.
- 6. Convert 2D images into 3D model

Sr. No.	List of Exercises	Hrs.
1	Part programming and part fabrication on CNC Turning trainer (Involving processes like Step turning, facing, Taper turning, threading, etc.) (One job in a group of 4-5 students)	24
2	Part programming and part fabrication on CNC Milling trainer (Involving processes like contouring, drilling, facing, pocketing etc.) (One job in a group of 4-5 students)	
3	Part Programming Simulation for any Unconventional Machining Process (Electric Discharge Machining, laser cutting Machining, Plasma Cutting Machining etc.)	
4	Tool-path generation by translation of part geometry from computer aided design (CAD) to computer aided manufacturing (CAM) systems.	
5	Post processing of Code generated via CAM system	
6	Case Study: Report on a visit conducted to any Commercial CNC Machining Centre explaining the Design features, pre processing in CAM software and its capabilities.	
7	Development of physical 3D mechanical structure using any one of the rapid prototyping processes.	24
8	Check the constraints of any two RP systems for features like layer thickness, orientation of geometry, support generation, post processing etc.	

9	Design an object with free form surface & printing it using any RP process.
10	Segmentation in Slicer's Segment Editor module for the purpose of 3D printing (3D Slicer open source) (Application: Any Bone part as per available Dicom files)
11	Creation of 3D model from 2D images using any image processing software and printing it. (3D Slicer open source) (Application: Any body organ like Heart, Gallbladder etc. as per available Dicom files)
12	Case Study: Usability of rapid tooling integrated investment casting process, with their advantages and limitations in any one of emerging areas of dentistry, jewelry, surgical implants, turbine blades, etc.

Term work shall consist of

- Any 4 exercises from 1 to 6 and 3 exercises from 7 to 11 of the above list
- Exercise 12 is mandatory.

The distribution of marks for term work shall be as follows:

Part A Exercises: 10 Marks
 Part B Exercises: 10 Marks
 Attendance: 05 Marks

### **Practical/Oral examination**

- 1. Each student will be given a practical assignment on the basis of the above exercises which will be completed within a given time and assessed by examiners during the oral examination.
- 2. The distribution of marks for oral-practical examination shall be as follows:

a. Practical Assignment : 15 marksb. Oral : 10 marks

- 3. Evaluation of practical/oral examination to be done based on the performance of practical assignment.
- 4. Students work along with evaluation report to be preserved till the next examination

### **References:**

- 1. CAD/CAM Principles and Applications, P. N. Rao, Tata McGraw Hill Publications
- 2. CNC Technology and Programming, Krar, S., and Gill, A., McGraw Hill Publishers.
- 3. CNC Programming for Machining, Kaushik Kumar, ChikeshRanjan, J. Paulo Davim, Springer Publication.
- 4. Medical Modelling The Application of Advanced Design and Rapid Prototyping Techniques in Medicine, Richard Bibb, Dominic Eggbeer and Abby Paterson, Woodhead Publishing Series in Biomaterials: Number 91, Elsevier Ltd.

- 5. Biomaterials, artificial organs and tissue engineering, Edited by Larry L. Hench and Julian R. Jones, Woodhead Publishing and Maney Publishing, CRC Press 2005
- 6. Additive Manufacturing Technologies: Rapid Prototyping to Direct Digital Manufacturing, I. Gibson l D. W. Rosen l B. Stucker, Springer Publication.
- 7. Rapid Prototyping and Manufacturing, P. F. Jacobs, Society of Manufacturing Engineers

Course code	Course Name	Credits
MEPBL 401	Mini Project - 1B	02

- 1. To acquaint with the process of identifying the needs and converting it into the problem.
- 2. To familiarize the process of solving the problem in a group.
- 3. To acquaint with the process of applying basic engineering fundamentals to attempt solutions to the problems.
- 4. To inculcate the process of self-learning and research.

### **Outcome:** Learner will be able to...

- 5. Identify problems based on societal /research needs.
- 6. Apply Knowledge and skill to solve societal problems in a group.
- 7. Develop interpersonal skills to work as member of a group or leader.
- 8. Draw the proper inferences from available results through theoretical/experimental/simulations.
- 9. Analyse the impact of solutions in societal and environmental context for sustainable development.
- 10. Use standard norms of engineering practices
- 11. Excel in written and oral communication.
- 12. Demonstrate capabilities of self-learning in a group, which leads to life long learning.
- 13. Demonstrate project management principles during project work.

### **Guidelines for Mini Project**

- Students shall form a group of 3 to 4 students, while forming a group shall not be allowed less than three or more than four students, as it is a group activity.
- Students should do survey and identify needs, which shall be converted into problem statement for mini project in consultation with faculty supervisor/head of department/internal committee of faculties.
- Students hall submit implementation plan in the form of Gantt/PERT/CPM chart, which will cover weekly activity of mini project.
- A log book to be prepared by each group, wherein group can record weekly work progress, guide/supervisor can verify and record notes/comments.
- Faculty supervisor may give inputs to students during mini project activity; however, focus shall be on self-learning.
- Students in a group shall understand problem effectively, propose multiple solution and select best possible solution in consultation with guide/ supervisor.
- Students shall convert the best solution into working model using various components of their domain areas and demonstrate.
- The solution to be validated with proper justification and report to be compiled in standard format of University of Mumbai.

- With the focus on the self-learning, innovation, addressing societal problems and entrepreneurship quality development within the students through the Mini Projects, it is preferable that a single project of appropriate level and quality to be carried out in two semesters by all the groups of the students. i.e. Mini Project 1 in semester III and IV. Similarly, Mini Project 2 in semesters V and VI.
- However, based on the individual students or group capability, with the mentor's recommendations, if the proposed Mini Project adhering to the qualitative aspects mentioned above gets completed in odd semester, then that group can be allowed to work on the extension of the Mini Project with suitable improvements/modifications or a completely new project idea in even semester. This policy can be adopted on case by case basis.

# **Guidelines for Assessment of Mini Project:**

### **Term Work**

- The review/ progress monitoring committee shall be constituted by head of departments of each institute. The progress of mini project to be evaluated on continuous basis, minimum two reviews in each semester.
- In continuous assessment focus shall also be on each individual student, assessment based on individual's contribution in group activity, their understanding and response to questions.
- Distribution of Term work marks for both semesters shall be as below;
  - Marks awarded by guide/supervisor based on log book
     Marks awarded by review committee
     10

Quality of Project report : 05

Review/progress monitoring committee may consider following points for assessment based on either one year or half year project as mentioned in general guidelines.

### One-year project:

- In first semester entire theoretical solution shall be ready, including components/system selection and cost analysis. Two reviews will be conducted based on presentation given by students group.
  - First shall be for finalisation of problem
  - Second shall be on finalisation of proposed solution of problem.
- In second semester expected work shall be procurement of components/systems, building of working prototype, testing and validation of results based on work completed in an earlier semester.
  - First review is based on readiness of building working prototype to be conducted.
  - Second review shall be based on poster presentation cum demonstration of working model in last month of the said semester.

### Half-year project:

- In this case in one semester students' group shall complete project in all aspects including,
  - o Identification of need/problem
  - Proposed final solution
  - o Procurement of components/systems
  - o Building prototype and testing
- Two reviews will be conducted for continuous assessment,
  - First shall be for finalisation of problem and proposed solution
  - Second shall be for implementation and testing of solution.

### Assessment criteria of Mini Project.

# Mini Project shall be assessed based on following criteria;

- 1. Quality of survey/ need identification
- 2. Clarity of Problem definition based on need.
- 3. Innovativeness in solutions
- 4. Feasibility of proposed problem solutions and selection of best solution
- 5. Cost effectiveness
- 6. Societal impact
- 7. Innovativeness
- 8. Cost effectiveness and Societal impact
- 9. Full functioning of working model as per stated requirements
- 10. Effective use of skill sets
- 11. Effective use of standard engineering norms
- 12. Contribution of an individual's as member or leader
- 13. Clarity in written and oral communication
- In **one year, project**, first semester evaluation may be based on first six criteria's and remaining may be used for second semester evaluation of performance of students in mini project.
- In case of **half year project** all criteria's in generic may be considered for evaluation of performance of students in mini project.

### **Guidelines for Assessment of Mini Project Practical/Oral Examination:**

- Report should be prepared as per the guidelines issued by the University of Mumbai.
- Mini Project shall be assessed through a presentation and demonstration of working model by the student project group to a panel of Internal and External Examiners preferably from industry or research organisations having experience of more than five years approved by head of Institution.
- Students shall be motivated to publish a paper based on the work in Conferences/students competitions.

# Mini Project shall be assessed based on following points;

- 1. Quality of problem and Clarity
- 2. Innovativeness in solutions
- 3. Cost effectiveness and Societal impact
- 4. Full functioning of working model as per stated requirements
- 5. Effective use of skill sets
- 6. Effective use of standard engineering norms
- 7. Contribution of an individual's as member or leader
- 8. Clarity in written and oral communication

# UNIVERSITY OF MUMBAI



# **Bachelor of Engineering**

in

# **Mechanical Engineering**

Second Year with effect from AY 2020-21

Third Year with effect from AY 2021-22

Final Year with effect from AY 2022-23

(REV- 2019 'C' Scheme) from Academic Year 2019 - 20

Under

# **FACULTY OF SCIENCE & TECHNOLOGY**

(As per AICTE guidelines with effect from the Academic Year 2019–20)



# **Syllabus for Approval**

	1	
Sr. No.	Heading	<b>Particulars</b>
1	Title of the Course	Third YearB.E. in Mechanical Engineering
2	Eligibility for Admission	After Passing Second Year Engineering as per the Ordinance 0.6243
3	Passing Marks	40%
4	Ordinances / Regulations ( if any)	Ordinance 0.6243
5	No. of Years / Semesters	8 semesters
6	Level	P.G. / U.G./-Diploma / Certificate (Strike out which is not applicable)
7	Pattern	<del>Yearly</del> / <b>Semester</b>
		(Strike out which is not applicable)
8	Status	New / Revised
		(Strike out which is not applicable)
9	To be implemented from Academic Year	2021-2022

Date

Dr. S. K. Ukarande

Associate Dean

Faculty of Science and Technology

Dr Anuradha Muzumdar

Dean

Faculty of Science and Technology

# **Preamble**

To meet the challenge of ensuring excellence in engineering education, the issue of quality needs to be addressed, debated and taken forward in a systematic manner. Accreditation is the principal means of quality assurance in higher education. The major emphasis of accreditation process is to measure the outcomes of the program that is being accredited. In line with this Faculty of Science and Technology (in particular Engineering)of University of Mumbai has taken a lead in incorporating philosophy of outcome based education in the process of curriculum development.

Faculty resolved that course objectives and course outcomes are to be clearly defined for each course, so that all faculty members in affiliated institutes understand the depth and approach of course to be taught, which will enhance learner's learning process. Choice based Credit and grading system enables a much-required shift in focus from teacher-centric to learner-centric education since the workload estimated is based on the investment of time in learning and not in teaching. It also focuses on continuous evaluation which will enhance the quality of education. Credit assignment for courses is based on 15 weeks teaching learning process, however content of courses is to be taught in 12-13 weeks and remaining 2-3 weeks to be utilized for revision, guest lectures, coverage of content beyond syllabus etc.

There was a concern that the earlier revised curriculum more focused on providing information and knowledge across various domains of the said program, which led to heavily loading of students in terms of direct contact hours. In this regard, faculty of science and technology resolved that to minimize the burden of contact hours, total credits of entire program will be of 171, wherein focus is not only on providing knowledge but also on building skills, attitude and self learning. Therefore in the present curriculum skill based laboratories and mini projects are made mandatory across all disciplines of engineering in second and third year of programs, which will definitely facilitate self learning of students. The overall credits and approach of curriculum proposed in the present revision is in line with AICTE model curriculum.

The present curriculum will be implemented for Second Year of Engineering from the academic year 2020-21. Subsequently this will be carried forward for Third Year and Final Year Engineering in the academic years 2021-22, 2022-23, respectively.

Dr. S. K. Ukarande

Associate Dean

Faculty of Science and Technology

University of Mumbai

Dr Anuradha Muzumdar

Dean

Faculty of Science and Technology

University of Mumbai

<u>Incorporation and implementation of Online Contents from NPTEL/ Swayam</u>

**Platform** 

The curriculum revision is mainly focused on knowledge component, skill based activities and

project based activities. Self learning opportunities are provided to learners. In the revision process

this time in particular Revised syllabus of 'C' Scheme wherever possible additional resource links

of platforms such as NPTEL, Swayam are appropriately provided. In an earlier revision of

curriculum in the year 2012 and 2016 in Revised scheme 'A' and 'B' respectively, efforts were

made to use online contents more appropriately as additional learning materials to enhance learning

of students.

In the current revision based on the recommendation of AICTE model curriculum overall credits are

reduced to 171, to provide opportunity of self learning to learner. Learners are now getting

sufficient time for self learning either through online courses or additional projects for enhancing

their knowledge and skill sets.

The Principals/ HoD's/ Faculties of all the Institute are required to motivate and encourage learners

to use additional online resources available on platforms such as NPTEL/ Swayam. Learners can be

advised to take up online courses, on successful completion they are required to submit certification

for the same. This will definitely help learners to facilitate their enhanced learning based on their

interest.

Dr. S. K. Ukarande

Associate Dean

Faculty of Science and Technology

University of Mumbai

Dr Anuradha Muzumdar

Dean

Faculty of Science and Technology

4

University of Mumbai

# **Preface**

When the entire world is discussing about 'Industry 4.0', we are at the crossroads. There are so many expectations from the graduating engineers, who shall be the major contributors to ecosystem for development of the Nation. Engineering education in India, in general, is being revamped so as to impart the theoretical knowledge along with industrial exposure. It is our attempt, when we are introducing a new curriculum; to bridge the industry-academia gap. To enable this, we have introduced components such as skill-based laboratories and project-based learning. We trust that this will allow the learner to apply knowledge gained in previous and current semesters to solve problems for gaining better understanding. What once were pure mechanical systems have now been transformed into multidisciplinary systems of mechatronics, electronics and computer science. Interdisciplinary knowledge is gaining importance as we are moving towards automated world as technology advances. Keeping this in mind the curriculum has been designed in a way so that learner shall be acquainted with many Interdisciplinary subjects.

Engineers develop new technological solutions. During the engineering design process, the responsibilities of the engineer may include defining problems, conducting and narrowing research, analyzing criteria, finding and analyzing solutions, and making decisions. The Program Educational Objectives for Undergraduate Program were finalized in a brain storming session, which was attended by several faculty members and Industry experts. The Program Educational Objectives proposed for the undergraduate program in Mechanical Engineering are listed below:

- 1. To prepare the stake holder to exhibit leadership qualities with demonstrable attributes in lifelong learning to contribute to the societal needs.
- 2. To make ready the stake holder to pursue higher education for professional development
- 3. To help the stake holder to acquire the analytical and technical skills, knowledge, analytical ability attitude and behavior through the program
- 4. To prepare the stakeholders with a sound foundation in the mathematical, scientific and engineering fundamentals
- 5. To motivate the learner in the art of self-learning and to use modern tools for solving real life problems and also inculcate a professional and ethical attitude and good leadership qualities
- 6. To prepare the stake holder to able to Design solutions for complex engineering problems and design system components or processes that meet the specified needs with appropriate consideration for the public health and safety, and the cultural, societal, and environmental considerations.

We trust this revised version of syllabus come up to the expectations of all stakeholders. We trust this revised version of syllabus come up to the expectations of all stakeholders. We wish to place on record our sincere thanks and appreciations to the various contributors from the academia and industry for their most learned inputs in framing this syllabus.

## **Board of Studies in Mechanical Engineering**

Dr. Vivek K. Sunnapwar : Chairman
Dr. S. M. Khot : Member
Dr. V. M. Phalle : Member
Dr. Siddappa S.Bhusnoor : Member
Dr. S.S. Pawar : Member
Dr. Sanjay U. Bokade : Member
Dr. Dhanraj Tambuskar : Member

# Program Structure for Third Year Engineering Semester V &VI UNIVERSITY OF MUMBAI (With Effect from 2021-2022)

# **Semester V**

Course Code	Course Name		g Scheme ct Hours)	Credits Assigned			
		Theory	Pract.	Theory	Pract.	Total	
MEC501	Mechanical Measurements and Controls	3		3		3	
MEC502	Thermal Engineering	3		3		3	
MEC503	Dynamics of Machinery	3		3		3	
MEC504	Finite Element Analysis	3		3	-	3	
MEDLO501X	Department Level Optional Course – 1	3		3		3	
MEL501	Thermal Engineering		2	-	1	1	
MEL502	Dynamics of Machinery		2		1	1	
MEL503	Finite Element Analysis		2	+	1	1	
MESBL501	Professional communication and ethics –II		2*+2		2	2	
MEPBL501	Mini Project – 2 A		4 <sup>\$</sup>		2	2	
	Total	15	14	15	07	22	

		Examination Scheme								
Course Code	Course Name			Theory						
Course Code	Course Name	Interr	Internal Assessment End E				Term Work	Prac/ Oral	Total	
		Test1	Test2	Avg	~	Duration (in Hrs)				
MEC501	Mechanical Measurements and Controls	20	20	20	80	3			100	
MEC502	Thermal Engineering	20	20	20	80	3			100	
MEC503	Dynamics of Machinery	20	20	20	80	3			100	
MEC504	Finite Element Analysis	20	20	20	80	3			100	
MEDLO501X	Department Level Optional Course – 1	20	20	20	80	3			100	
MEL501	Thermal Engineering						25		25	
MEL502	Dynamics of Machinery						25	25	50	
MEL503	Finite Element Analysis						25	25	50	
MESBL501	Professional communication and ethics - II						25	25	50	
MEPBL501	Mini Project – 2 A						25	25	50	
Total				100	400		125	100	725	

<sup>\*</sup> Theory class to be conducted for full class, \$ indicates work load of Learner (Not Faculty), for Mini Project;

# SBL – Skill Based Laboratory PBL – Project Based Learning

# **Department Level Optional Course – 1**

Course Code	Department Level Optional Course – 1
MEDLO5011	Optimization Techniques
MEDLO5012	Design of Experiments
MEDLO5013	Computational Methods



# **Semester VI**

Course Code	Course Name		ing Scheme act Hours)	Credits Assigned			
	Theory		Pract/Tut.	Theory	Pract.	Total	
MEC601	Machine Design	4		4		4	
MEC602	Turbo Machinery	3		3		3	
MEC603	Heating, Ventilation, Air conditioning and Refrigeration	3		3		3	
MEC604	Automation and Artificial Intelligence	3		3		3	
MEDLO602X	Department Level Optional Course – 2	3		3		3	
MEL601	Machine Design		2	1	1	1	
MEL602	Turbo Machinery		2		1	1	
MEL603	Heating, Ventilation, Air conditioning and Refrigeration		2	}	1	1	
MESBL601	Measurements and Automation		4		2	2	
MEPBL601	Mini Project – 2 B		4\$		2	2	
	Total	16	14	16	07	23	

			Examination Scheme							
Course	Course Name			Theory						
Code	Course Ivaine	Interr	al Assess	ment	End	Exam.	Term Work	Prac/ Oral	Total	
		Test1	Test2	Avg	Sem Exam	Duration (in Hrs)	WUIK	Orai		
MEC601	Machine Design	20	20	20	80	3	-		100	
MEC602	Turbo Machinery	20	20	20	80	3			100	
MEC603	Heating, Ventilation, Air conditioning and Refrigeration	20	20	20	80	3	1	1	100	
MEC604	Automation and Artificial Intelligence	20	20	20	80	3	1	1	100	
MEDLO602 X	Department Level Optional Course – 2	20	20	20	80	3			100	
MEL601	Machine Design					-	25	25	50	
MEL602	Turbo Machinery						25		25	
MEL603	Heating, Ventilation, Air conditioning and Refrigeration						25	25	50	
MESBL601	Measurements and Automation			-1-	-1		25	25	50	
MEPBL601	Mini Project – 2 B					-	25	25	50	
	Total			100	400		125	100	725	

\$ indicates work load of Learner (Not Faculty), for Mini Project;

# SBL – Skill Based Laboratory;

# PBL – Project Based Learning

# **Department Level Optional Course – 2**

<b>Course Code</b>	Department Level Optional Course – 2
MEDLO6021	Press Tool Design
MEDLO6022	Tool Engineering
MEDLO6023	Metal Forming Technology



Course Code	Course/Subject Name	Credits
MEC501	Mechanical Measurements and Controls	03

- 1. To study the principles of precision measuring instruments & their significance.
- 2. To familiarize with the handling & use of precision measuring instruments/ equipment's.
- 3. To impart knowledge of architecture of the measurement system.
- 4. To deliver working principle of mechanical measurement system.
- 5. To study concept of mathematical modelling of the control system.
- 6. To acquaint with control system under different time domain.

### Outcomes: Learner will be able to...

- 1. Handle, operate and apply the precision measuring instruments / equipment's.
- 2. Analyze simple machined components for dimensional stability & functionality.
- 3. Classify various types of static characteristics and types of errors occurring in the system.
- 4. Classify and select proper measuring instrument for displacement, pressure, flow and temperature measurements.
- 5. Design mathematical model of system/process for standard input responses and analyse error and differentiate various types of control systems and time domain specifications
- 6. Analyse the problems associated with stability.

Module	Details	Hrs.
1	1.1 Introduction to Metrology, Need for inspection, Fundamental	06
1	principles and definition, Standards of measurement, Errors in	VV
	measurements, International standardization.	
	1.2 Limits, fits and tolerances of interchangeable manufacture, Elements	
	of interchangeable system, Hole based and shaft based systems,	
	Tolerance grades, Types of fits, General requirements of Go & No go	
	gauging, Taylor's principle, Design of Go & No go gauges.	
2	2.1 Principles of interference, Concept of flatness, Flatness testing,	08
	Optical flats, Optical Interferometer and Laser interferometer.	Vo
	2.2 Surface texture measurement: importance of surface conditions,	
	roughness and waviness, surface roughness standards specifying	
	surface roughness parameters - Ra, Ry, Rz, RMS value etc., Surface	
	roughness measuring instruments.	
	2.3 Screw Thread measurement: Two wire and three wire methods,	
	Floating carriage micrometer.	
	<b>2.4</b> Gear measurement: Gear tooth comparator, Master gears, Measurement using rollers and Parkinson's Tester.	
3	3.1 Significance of Mechanical Measurements, Classification of	06
3	measuring instruments, generalized measurement system, types of	VO
	inputs: Desired, interfering and modifying inputs.	
	<b>3.2</b> Static characteristics: Static calibration, Linearity, Static Sensitivity, Accuracy, Static error, Precision, Reproducibility, Threshold,	
4	Resolution, Hysteresis, Drift, Span & Range etc.	00
4	<b>4.1</b> Displacement Measurement: Transducers for displacement,	08
	displacement measurement, potentiometer, LVDT, Capacitance	

	Towns Divid Townshows (and all and I all New Lotter)	
	Types, Digital Transducers (optical encoder), Nozzle Flapper	
	Transducer	
	<b>4.2</b> Strain Measurement: Theory of Strain Gauges, gauge factor,	
	temperature Compensation, Bridge circuit, orientation of strain gauges	
	for force and torque, Strain gauge based load cells and torque sensors	
	<b>4.3</b> Pressure Measurement: Elastic pressure transducers viz. Bourdon	
	tubes, diaphragm, bellows and piezoelectric pressure sensors, High	
	Pressure Measurements, Bridge man gauge. Vacuum measurement:	
	Vacuum gauges viz. McLeod gauge, Ionization and Thermal	
	Conductivity gauges	
	<b>4.4</b> Flow Measurement: Bernoulli flowmeters, Ultrasonic Flowmeter,	
	Magnetic flow meter, rotameter	
	<b>4.5</b> Temperature Measurement: Electrical methods of temperature	
	measurement Resistance thermometers, Thermistors and	
	thermocouples, Pyrometers	
5	<b>5.1</b> Introduction to control systems, Classification of control system. Open	06
	loop and closed loop systems.	O O
	5.2 Mathematical modelling of control systems, concept of transfer	
	function, Block diagram algebra	
	5.3 Transient and steady state analysis of first and second order system.	
	Time Domain specifications. Step response of second order system.	
	Steady-state error, error coefficients, steady state analysis of different	
	type of systems using step, ramp and parabolic inputs	0.6
6	<b>6.1</b> Stability analysis: Introduction to concepts of stability, The Routh	06
	criteria for stability	
	<b>6.2</b> Experimental determination of frequency response, Stability analysis	
	using Root locus, Bode plot	

### **Internal Assessment for 20 marks:**

## Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved

### **Reference Books:**

- 1. Engineering. Metrology, I.C. GUPTA, Dhanpat Rai Publications.
- 2. Engineering. Metrology, R. K. Jain, Khanna Publisher.
- 3. Measurement Systems: Applications and Design, by EO Doebelin,5th Edition, McGraw Hill

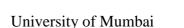
- 4. Mechanical Engineering Measurements, A. K. Sawhney, Dhanpat Rai & Sons, New Delhi
- 5. Instrumentation & Mechanical Measurements, A. K. Thayal
- 6. Control System Engineering by Nagrath I.J. and Gopal M, Wiley EasternLtd.
- 7. Modem Control engineering: by K. Ogata, Prentice Hall
- 8. Control systems by Dhanesh Manik, Cengage Learning
- 9. Engineering Metrology and Measurements by N V Raghavendra and L Krishnamurthy, OxfordUniversity Press.
- 10. Instrumentation and Control System, W. Bolton, Elsevier
- 11. Experimental Methods for Engineers by J P Holman, McGraw Hills Int. Edition
- 12. Engineering Experimentation by EO Doebelin, McGraw Hills Int. Edition
- 13. Mechanical Measurements by S P Venkateshan, John Wiley & Sons

# Links for online NPTEL/SWAYAM courses:

 $\underline{https://nptel.ac.in/courses/112/103/112103261/} - Principles \ of \ Mechanical \ Measurement, \ IIT \ Guwahati$ 

https://nptel.ac.in/courses/112/107/112107242/ - Mechanical Measurement System, IIT Roorkee

https://nptel.ac.in/courses/112/106/112106138/ - Mechanical Measurements and Metrology, IIT Madras



Course Code	Course Name	Credits
MEC502	Thermal Engineering	03

- 1. To study the heat transfer concepts applicable for steady state and transient conditions.
- 2. To study mathematical modeling and design concepts of heat exchangers.
- 3. To familiarize with the working of S.I. and C.I. engines and their performance.

### Outcomes: Learner will be able to...

- 1. Analyze the three modes of heat transfer in engineering application.
- 2. Develop mathematical models for different modes of heat transfer.
- 3. Analyze performance parameters of different types of heat exchangers.
- 4. Identify and analyze the Transient heat Transfer in engineering applications.
- 5. Explain construction and working of different components of internal combustion engines.
- 6. Evaluate engine performance and emission characteristics.

Module	Detailed Contents	Hrs
1	<ul> <li>1.1. Modes of Heat Transfer: Mechanism of conduction, Convection and radiation heat transfer and it's Governing laws.</li> <li>1.2. Generalized heat conduction equation in rectangular, cylindrical and spherical coordinates (only equations for cylindrical and spherical coordinates, no derivation).</li> <li>1.3. Steady state heat conduction through plane wall, composite wall, cylinder, composite cylinder, sphere and composite sphere. Thermal contact resistance. Critical radius of insulation in cylinder and sphere.</li> </ul>	07
2	<ul> <li>2.1 Heat transfer from Extended Surfaces: Types of extended surfaces and its significance. Governing differential equation for fin (Finite, Infinite, and Insulated tips) and its solution. Fin efficiency and effectiveness. Analysis of Thermometric well.</li> <li>2.2 Unsteady state heat transfer: Lumped heat capacity Analysis. Applications of unsteady state heat transfer, Thermal time constant.</li> </ul>	06
3	<ul> <li>3.1 Convection: Free and Forced convection. External Flow: Velocity Boundary layer and Thermal Boundary layer, Laminar and turbulent flow over a flat plate. Internal Flow: Velocity Boundary layer and Thermal Boundary layer, Laminar and Turbulent flow in tubes. General thermal analysis: Constant heat flux and constant surface temperature.</li> <li>3.2 Boiling and Condensation: Introduction to Different boiling regimes, Film condensation, Drop wise Condensation.</li> <li>3.3 Radiation: Basics laws of radiation and heat exchange between two bodies.</li> </ul>	07

4	<ul> <li>4.1 Mass Transfer: Introduction to Mass Transfer, governing equations of mass transfer. Mass transfer coefficient.</li> <li>4.2 Heat Exchangers: Types of heat exchangers, Overall heat transfer coefficient, LMTD, Effectiveness, Effectiveness – Number of Transfer Unit (ε- NTU) method, Correction factor for multi pass (up to 2 passes on shell and tube side) and cross flow heat exchanger.</li> </ul>	07
5	<ul> <li>5.1 Introduction to I.C. Engines and its Classification. Working of Four stroke and Two-stroke engines, Valve Timing Diagram. Fuel air cycles, Actual cycle.</li> <li>5.2 Introduction to Fuel Supply, Ignition, combustion and knocking in SI Engines. MPFI in SI Engine.</li> <li>5.3 Introduction to Fuel Injection system, Combustion and detonation in CI Engines.</li> </ul>	06
6	<ul> <li>6.1 Engine Testing and Performance: Measurement of various performance parameters, Performance characteristic of SI and CI Engine, Effect of load and speed on performance parameters, Heat balance sheet.</li> <li>6.2 Engine Emission and Control: Sources of Engine Emissions, Constituents of S.I. and C.I. Engine exhaust and their effects on environment and health. Study of emission (Euro &amp; Bharat stage) norms, Control methods for S.I and C I engine emissions.</li> </ul>	06

### **Internal Assessment for 20 marks:**

## Consisting Two Compulsory Class Tests

First' test based on approximately 40% of content and second test based on remaining content (approximately 40% but excluding contents covered in Test I)

### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module3)
- 4. Only Four questions need to be solved.

### **ReferenceBooks:**

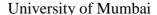
- 1. Fundamentals of Heat and Mass Transfer by F.P. Incropera and D P deWitt, Wiley India 3rd Edition.
- 2. Introduction to thermodynamics and Heat transfer by YunusACengel 2ndEdition, McGraw Hill
- 3. Fundamentals of Heat and Mass Transfer, M. Thirumaleshwar, Pearson Education India, 2009
- 4. Introduction to Heat Transfer, Som S. K, PHI Publication.

- 5. Heat Transfer by P S Ghoshdastidar, 2nd Edition, Oxford University Press.
- 6. Heat and Mass Transfer, by R Rudramoorthy and L Malaysamy, 2nd Edition, PEARSON.
- 7. Heat Transfer by J P Holman, Mcgraw Hill.
- 8. Heat Transfer by S P Sukhatme, University Press.
- 9. Heat and Mass Transfer by PK Nag, TMH.
- 10. Internal Combustion Engines, Willard W.Pulkrabek, Pearson Education.
- 11. Internal Combustion Engines, Shyam Agrawal, New Age International
- 12. Internal Combustion Engine, Mathur and Sharma
- 13. Internal Combustion Engines, Mohanty, Standard Book House
- 14. Internal Combustion Engine, Gills and Smith
- 15. Internal Combustion Engines Fundamentals, John B. Heywood, TMH
- 16. Internal Combustion Engines, Gupta H N, 2nd ed, PHI
- 17. Internal Combustion Engine, V Ganesan, TMH
- 18. Introduction to Internal Combustion Engines, Richard Stone, Palgrave Publication, 4th Edition
- 19. Internal Combustion Engine, S.L. Beohar
- 20. Internal Combustion Engine, P.M Heldt.
- 21. Internal Combustion Engine, E.F. Oberi.
- 22. Internal Combustion Engine by Domkundwar

### **Links for online NPTEL/SWAYAM courses:**

https://nptel.ac.in/courses/112/101/112101097/ - Heat and Mass Transfer, IIT Bombay https://nptel.ac.in/courses/112/105/112105248/ - Heat Exchangers: Fundamentals and Design Analysis, IIT Kharagpur

https://nptel.ac.in/courses/112/104/112104033/ - Engine Combustion, IIT Kanpur https://nptel.ac.in/courses/112/103/112103262/ - IC Engines and Gas Turbines, IIT Guwahati



Course Code	Course Name	Credits
MEC503	Dynamics of Machinery	03

- 1. To acquaint with working principles and applications of Governors / Gyroscope
- 2. To study static and dynamic force analysis in the mechanisms
- 3. To familiarize with basics of mechanical vibrations
- 4. To study the balancing of mechanical systems

### Outcomes: Learner willbe able to...

- 1. Demonstrate working Principles of different types of governors and Gyroscopic effects on the mechanical systems
- 2. Illustrate basic of static and dynamic forces
- 3. Determine natural frequency of element/system
- 4. Determine vibration response of mechanical elements / systems
- 5. Design vibration isolation system for a specific application
- 6. Demonstrate basic concepts of balancing of forces and couples

Module	Detailed Contents	Hrs.
1.	Governors and Gyroscopes:  1.1 Governors: Introduction to Centrifugal and Inertia governors, Study and Force analysis of Porter and Hartnell governors including Performance characteristics, Governors effortand power.  1.2 Gyroscope: Introduction, Gyroscopic couple and its effect on spinning bodies, naval shipsduring steering, pitching, rolling and their stabilization.	07
2.	<ul> <li>2.1 Static and Dynamic force analysis of Slider crank mechanism (neglecting mass of connecting rod and crank), , Turning moment on crank shaft</li> <li>2.2 Dynamically equivalent systems to convert rigid body into two mass with and without correction couple(Case study- Connecting rod )</li> </ul>	05
3.	<ul> <li>3.1Basic Concepts of Vibration: Vibration and oscillation, causes and effects of vibrations, Importance of study of vibrations, Vibration parameters - springs, mass, damper, Motion- periodic, non-periodic, degree of freedom, static equilibrium position, vibration classification, steps involved in vibration analysis</li> <li>3.2 Free Undamped Single Degree of Freedom Vibration System: Longitudinal, transverse, torsional vibration system, Methods for formulation of differential equations by Newton, Energy, Lagrangian and Rayleigh's method</li> </ul>	06
4.	<ul> <li>4.1 Free Damped Single Degree of Freedom Vibration System: Introduction to different methods of damping, Study and analysis of 1) Viscous damped system (under damped, critically damped, over damped; Logarithmic decrement) 2)Coulomb's damping (Combined Viscous and Coulomb damping excluded)</li> <li>4.2 Equivalent Single Degree of Freedom Vibration System: Conversion of multisprings, multi masses, multi-dampers into a single spring and damper with linear or rotational co-ordinate system,</li> </ul>	06
5.	<b>5.1 Forced Single Degree of Freedom Vibratory System:</b> Analysis of linear and torsional systems subjected to harmonic force excitation and harmonic motion excitation (excluding elastic damper)	08

	<ul> <li>5.2 Vibration Isolation and Transmissibility: Force Transmissibility, motion transmissibility, typical isolators &amp; mounts.</li> <li>5.3 Vibration Measuring instruments: Principle of seismic instruments, vibrometer, accelerometer - undamped and damped, Introduction to conditioning monitoring and fault</li> </ul>	
6.	diagnosis  6.1 Rotor Dynamics: Critical speed of single rotor, undamped and damped	07
	<b>6.2 Balancing:</b> Static and Dynamic balancing of multi rotor system( up to four rotors), balancing of reciprocating masses in In-line engines( up to four cylinders), Introduction to V-engines (excluding other radial engines)	

Internal Assessment for 20 marks: Consisting Two Compulsory Class Tests.

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I). Duration of each test shall be one hour.

End Semester Examination: Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

Question paper will comprise of total six questions, each carrying 20 marks

Question 1 will be compulsory and should cover maximum contents of the curriculum

Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)

Only Four questions need to be solved

### **References:**

- 1. Theory of Machines Thomas Bevan CSB Publishers & Distributors
- 2. Theory of Machines by Jagdishlal Metropolitan Book New Delhi, Company, Daryagani, Delhi
- 3. Theory of Machines by S.S.Ratan Tata McGraw Hill, New Delhi
- 4. Theory of Machines by P.L.Bellaney Khanna publication, NewDelhi
- 5. Theory of Machines and Mechanisms by John J Uicker, Gordon R Pennock and Joseph E Shigley, Oxford University Press
- 7. Theory of Vibration with Applications, by W. Thomson, 2nd edition, Pearson Education
- 8. Mechanical Vibrations by S.S.Rao, fourth edition, Pearson Education
- 9. Mechanical Vibraitons by G.K.Grover
- 10. Fundamentals of Mechanical Vibration by S.Graham Kelly, Tata McGraw Hll
- 11. Principles of Vibration by Benson H Tongue, 2nd Edition, Oxford University Press
- 12. Vibration Analysis by P. Srineevasan, TMH
- 13. Mechanical Vibrations- Schaum's outline series, William W.Seto, McGraw Hill
- 14. Theory and Practice of Mechanical Vibrations by J S Rao and K Gupta, New Age International
- 15. Elements of Vibration Analysis by Leonard Meirovitch, McGrav-Hill, New York

### Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/112/101/112101096/ - Dynamics of Machines, IIT Bombay https://nptel.ac.in/courses/112/107/112107212/ - Introduction to Mechanical Vibration, IIT Roorkee

Course Code	Course Name	Credits
<b>MEC504</b>	Finite Element Analysis	03

# **Prerequisite:**

# **Knowledge of:**

- Differential equations (Formulation and solution, Types-Ordinary, Partial, Order and degree of the DE and the boundary conditions)
- Matrix algebra (Matrix operations, gauss elimination method to get inverse the inverse of matrix)
- Basics of the core field (Governing laws, relationship between the various variables and constants –like in structural field stress-strain, Thermal field-temp, heat transfer rate etc

# **Objectives:**

- 1. To understand the concepts of FEA and its applicability to different engineering field problems.
- 2. To understand the representation of the physical model into an equivalent FEA model and steps to solve it.
- 3. To acquaint with application of numerical techniques for solving problems.

### **Outcomes:** Learner will be able to...

- 1. Solve differential equations using weighted residual methods.
- 2. Develop the finite element equations to model engineering problems governed by second order differential equations.
- 3. Apply the basic finite element formulation techniques to solve engineering problems by using one dimensional elements.
- 4. Apply the basic finite element formulation techniques to solve engineering problems by using two dimensional elements.
- 5. Apply the basic finite element formulation techniques to find natural frequency of single degree of vibration system.
- 6. Use commercial FEA software, to solve problems related to mechanical engineering.

Module	Details	Hrs
	Introduction:	
	1.1 Introductory Concepts: Introduction to FEM, Historical Background,	
1	General FEM procedure, Applications of FEM in various fields	05
	Advantages and disadvantages of FEM	
	1.2 Mathematical Modelling of field problems in engineering, Governing	
	Differential equations, primary/secondary variables, boundary conditions-	
	types-essential/natural etc.	
	1.3Approximate solution of differential equations, Weighted residual	
	techniques (Galerkin, Subdomain method).	
	FEA Procedure:(Pre-processing, Processing, Post-processing)	
	2.1 Discrete and Continuous Models, Weighted Residual Methods - Ritz	
2	Technique- Basic Concepts of the Finite Element Method.	08
	2.2 Definitions of various terms used in FEM like element, order of the	
	element, internal and external node/s, degree of freedom.	
	2.3 Minimization of a functional, Principle of minimum total potential,	
	Piecewise Rayleigh-Ritz method, Formulation of 'stiffness matrix',	
	assembly concepts to develop system equation.	

3	One Dimensional Problems: 3.1 One dimensional second order equations - discretization-element types - linear and higher order elements -derivation of shape functions and stiffness matrices and force vectors. 3.2 Assembly of Matrices- solution of problems in one dimensional structural analysis, heat transfer and fluid flow (stepped and taper bars, fluid network, spring-Cart Systems)	10
	3.3 Analysis of Plane trusses, Analysis of Beams	
4	Two Dimensional Finite Element Formulations: 4.1 Introduction, three node triangular element, four node rectangular element 4.2 Natural coordinates and coordinates transformations: serendipity and Lagrange's methods for deriving shape functions for triangular element. 4.3 Convergence criterion, sources of errors	05
5	Two Dimensional Vector Variable Problems: 5.1 Equations of elasticity - Plane stress, plane strain and axi-symmetric problems 5.2 Jacobian matrix, stress analysis of CST.	06
6	Finite Element Formulation of Dynamics and Numerical Techniques: 6.1 Applications to free vibration problems of rod and beam, Lumped and consistent mass matrices. 6.2 Solutions techniques to Dynamic problems, longitudinal vibration frequencies and mode shapes, Fourth order beam equation, transverse deflections and natural frequencies of beams.	05

## **Internal Assessment for 20 marks:**

## Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

## **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3Only **Four questions need to be solved**

## **References:**

- 1. Textbook of Finite Element Analysis by Seshu P, Prentice Hall of India
- 2. Finite Element Method by J N Reddy, TMH
- 3. 'Introduction to Finite Elements in Engineering, Chandrupatla and Belegundu, Pearson Education
- 4. Finite Element Methods by R Dhanraj and K Prabhakaran Nair, Oxford University Press
- 5. A first course in Finite Element Method by Logan D L, Thomson Asia PvtLtd
- 6. 'Concepts and Applications of Finite Element Analysis by Cook R D, Malkus D S, Plesha ME, John- Wiley Sons
- 7. The Finite Element Method in Engineering by S. S. Rao, Butter Worth Heinemann
- 8. Fundamental Finite Element Analysis and Application with Mathematica and MATLAB Computations by M. Asghar Bhatti, Wiley India Pvt. Ltd.

## **Links for online NPTEL/SWAYAM courses:**

https://nptel.ac.in/courses/112/104/112104193/https://nptel.ac.in/courses/105/106/105106051/https://nptel.ac.in/courses/112/104/112104115/https://nptel.ac.in/courses/112/103/112103295/https://nptel.ac.in/courses/112/106/112106135/https://nptel.ac.in/courses/112/106/112106130/https://nptel.ac.in/courses/105/105/105105041/https://nptel.ac.in/courses/112/104/112104116/



Course Code	Course Name	Credits
MEDLO5011	<b>Optimization Techniques</b>	03

- 1. To Understand the need and origin of the optimization methods.
- 2. To understand various linear, nonlinear and other optimization techniques.
- 3. To understand various multi criterion and multi-objective decision making methods.
- 4. To understand recent tools in optimization

# Outcomes: Learner will be able to...

- 1. Identify the types of optimization problems and apply the calculus method to single variable problems.
- 2. Formulate the problem as Linear Programming problem and analyse the sensitivity of a decision variable.
- 3. Apply various linear and non-linear techniques for problem solving in various domain.
- 4. Apply multi-objective decision making methods for problem in manufacturing environment and other domain.
- 5. Apply multi criterion decision making methods for problem in manufacturing environment and other domain.
- 6. Apply Design of Experiments method for Optimization

Module	Details	Hours
2	Basic Concepts: Statement of the Optimization Problem, Basic Definitions, Optimality Criteria for Unconstrained Optimization, Optimality Criteria for Constrained Optimization, Engineering Application of Optimization, Classification of Optimization Problems.  Classical Optimization Techniques: Single variable optimization  Linear Programming Problem: Formulation, Simplex method, Big M Method, Two Phase, Primal to Dual, Dual Simplex method, Sensitivity Analysis and applications of LP Transportation and Assignment Models.	06
3	Integer Programming Model: Gomory's cutting plane method, Branch & Bound Technique.  Non L.P. Model: Lagrangian method & Kuhn tucker Method, Newton's method.  Discrete Event Simulation: Generation of Random Variable, Simulation Processes, Monte-Carlo Technique.	08

4	Multi Objective Decision making (MODM) Methods: Introduction to Multi objective optimization, Traditional Techniques such as, quadratic programming, geometric programming, Numerical on goal programming and dynamic programming.  Introduction to Non-traditional optimization Techniques such as Genetic Algorithm, particle swarm, genetic algorithms, simulated annealing and Techniques based on Neural network & Fuzziness (Only concepts)	08
5	Multi Criterion Decision-making (MCDM) Methods: Introduction to multi criterion optimization Simple Additive Weighting (SAW) Method Weighted Product Method (WPM) Analytic Network Process (ANP) Analytic Hierarchy Process (AHP) Method TOPSIS Method PROMETHEE	06
6	Robust Design Methods: DOE and Taguchi techniques Full Factorial Design: The basics of "full factorials", ANOVA, Factorial effects and plots, and Model evaluation Fractional Factorial Design: The one-half fraction and one-quarter of the 2 <sup>k</sup> design, The general 2 <sup>k-p</sup> fractional factorial design Application of related software (Minitab, Design Expert or MATLAB)	08

### **Internal Assessment for 20 marks:**

# Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

### **Text/Reference Books:**

- 1. S.S. Rao, "Engineering Optimization Theory and Practice", John Wiley and Sons Inc.
- 2. Ranjan Ganguli, "Engineering Optimization A Modern Approach" Universities Press
- 3. Pablo Pedregal, "Introduction to Optimization", Springer
- 4. L.C. Jhamb, "Quantitative Techniques Vol. 1 and 2", Everest Pub. House
- 5. Pierre D.A., "Optimization, Theory with Application", John Wiley & sons.
- 6. R V Rao, "Decision Making in the Manufacturing Environment Using Graph Theory and Fuzzy Multiple Attribute Decision Making" (Springer Publication).
- 7. Ritter, H., Martinetz, T., &Schulten, K., Addison, "Neural Computation and Self-Organizing Maps"-Wesley Publishing Company

- 8. Douglas C.Montgomery, "Design and analysis of experiments" (John Wiley & Sons Inc.)
- 9. Saravanan R, "Manufacturing Optimization through Intelligent Techniques", Taylor & Francis (CRC Press)-2006.

# Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/112/101/112101298/ - Optimization from Fundamentals, IIT Bombay



Course Code	Course Name	Credits
MEDLO5012	Design of Experiments	03

- 1. To obtain clear understanding of use of statistics in experimentation
- 2. To obtain clear understanding of scheme of experimentation and its effect on accuracy of experimentation
- 3. To obtain knowledge of how to analyze results from such investigations to obtain conclusions
- 4. To become familiar with methodologies that can be used in conjunction with experimental designs for robustness and optimization

### **Outcomes:** Learner will be able to...

- 1. Plan, design, and conduct experimental investigations efficiently and effectively;
- 2. Understand strategy in planning and conducting experiments;
- 3. Choose an appropriate experimentation scheme to evaluate a new product design or process improvement through experimentation strategy, data analysis, and interpretation of experimental results.

Module	Detailed Contents	Hrs
1	Introduction, Background and Overview: A brief history of DOE-When to	06
	use DOE- Basic principles of DOE & Some typical applications. Overview of	
	basic statistical concepts, Simple Comparative Experiments, Single Factor	
	experiments, Randomized Blocks, Latin Square Designs and extensions. Testing	
	of Hypothesis ('T'&'F' test), Introduction to Factorial Designs, 2 <sup>k</sup> Designs.	
2	Full Factorial Design: The basics of "full factorials", ANOVA, Factorial effects	06
	including interaction effects and plots	
3	Two & Three Level Fractional Factorial Design: Objective, The one-half	08
	fraction and one-quarter of the $2^k$ design, $2^{k-p}$ fractional factorial design, 3-level	
	& Mixed-level Factorials & Fractional Factorials.	
4	The Robust Design: Basics of robust designs, Loss Function, Taguchi designs,	08
	Orthogonal Arrays, Linear Graphs and Interaction effects, Signal to Noise Ratio,	
	Parameter Design, Tolerance Design, Robust design example.	
5	Response Surface Methodology: First & second order experiments, Analysis of	06
	second-order response surfaces, Central composite designs, Plackett-Burman	
	designs, process optimization & reliability improving experiments	
6	Experiment Design According to Shainin, Multi-variate charts, components	06
	search, paired comparisons	

### **Assessment:**

### **Internal Assessment for 20 marks:**

## Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 5. Question paper will comprise of total six questions, each carrying 20 marks
- 6. **Question 1** will be **compulsory** and should **cover maximum contents of the curriculum**
- 7. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 8. Only **Four questions need to be solved**.

### **REFERENCES:**

- 1. Statistics for Experimenters, Box, GEP, Hunter, WG, and Hunter, JS, 1978, Wiley.
- 2. Empirical Model-Building and Response Surfaces, Box, GEP and Draper, NR 1987, Wiley.
- 3. Experimental Designs, Cochran, WG and Cox, GM, 1957, Wiley.
- 4. The Design of Experiments, 8<sup>th</sup> Ed., Fisher, RA, 1966, Hafner.
- 5. Design and Analysis of Experiments (Vol I), Hinkelmann, K and Kempthorne, O, 1994, Wiley.
- 6. Optimal Design of Experiments, Pukelsheim, F, 1993, Wiley.
- 7. Statistical Principles in Experimental Design, 2<sup>nd</sup> Ed., Winer, BJ, 1962, McGraw-Hill.
- 8. Engineering Methods for Robust Product Design: Using Taguchi Methods in Technology and Product Development, Fowlkes WY, Creveling CM, 1995, Addison-Wesley Publishing Company
- 9. Design and Analysis of Experiments, 5th edition, by D.C. Montgomery, John Wiley & Sons, New York, 2001
- 10. Total Quality Management, 4<sup>th</sup> Ed,Besterfield D.H., Carol Besterfield M.H., MaryBesterfield Sacre, Besterfield G.H.,Urdhwareshe H, Urdhwareshe R,2015, Pearson

# Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/110/105/110105087/ - Design and Analysis of Experiments, IIT Kharagpur

https://nptel.ac.in/courses/111/104/111104075/ - Analysis of Variance and Design of Experiments-I, IIT Kanpur

https://nptel.ac.in/courses/111/104/111104078/ - Analysis of Variance and Design of Experiments-II, IIT Kanpur

Course Code	Course Name	Credits
MEDLO5013	<b>Computational Methods</b>	03

- 1. Introduction to analytical and numerical techniques.
- 2. Application of mathematical modelling to mechanical systems.
- 3. Learn the significance of statistical techniques and data interpolation.

### **Outcomes:** Learner will be able to...

- 1. Understand and develop mathematical models of physical systems.
- 2. Identify an appropriate mathematical formulation to linear algebraic equations.
- 3. Build an appropriate mathematical formulation to non-linear algebraic equations.
- 4. Evaluate and interpret the data regression, curve fitting and statistics.
- 5. Apply the numerical techniques and numerical schemes.
- 6. Formulate the concept of numerical methods in realistic applications.

Module	Detailed Contents	Hrs
1	Introduction to Computational Methods	06
	Motivation and applications of Computational Methods. Computation and	
	Error Analysis: Accuracy and precision; Truncation andround-off errors	
	(Numericals); Binary Number System; Error propagation.	
2	Linear Systems and Equations	06
	Matrix representation: Cramer's rule; Gauss Elimination.	
	Matrix Inversion: LUDecomposition; Iterative Methods; Relaxation	
	Methods; Eigen Values and Eigen Vectors.	
3	Non Linear Algebraic Equations:	06
	Bracketing methods: Bisection, Regula-Falsi.	
	Crouts Method: LU Decomposition.	
	Open methods: Secant, Fixed pointiteration, Newton-Raphson;	
	MultivariateNewton's method.	
4	Regression and Curve Fitting	08
	Interpolation function; Cubic Splines; Multi regression analysis,	
	polynomial regression.	
	Statistical methods: Statistical representation of data, modeling and	
	analysis of data, test of hypotheses.	
	Fuzzy Logic:	
	Introduction to fuzzy logic, Fuzzy Logic Systems Architecture, Case	
	study of Mechanical system.	
5	Integration and Integral Equations	07
	Newton Cotes Quadrature	
	ODEs: Initial Value Problems	
	Euler's methods; Predictor-corrector method (Adam's Moulton, Milne's	
	Method)	
	ODEs: Boundary Value Problems	
	Finite difference Method; Finite Element Method, Finite Volume Method	
6	Application of Numerical Methods	06
	Predict vibration response of components to intricate profile generated by	

different machine tools, Design next generation Formula One cars to	
working at the cutting edge of robotics, Predict behaviour of flows to	ľ
estimation of heat transfer in complex scenarios; Crank Nicolson method	l
– Solution of 1-D Wave equation.	l

### **Internal Assessment for 20 marks:**

# Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

Question paper will comprise of total six questions, each carrying 20 marks Question 1 will be compulsory and should cover maximum contents of the curriculum Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3) Only Four questions need to be solved.

### References:

- 1. S. P. Venkateshan& Prasanna Swaminathan, "Computational Methods in Engineering", Ane Books Pvt. Ltd., 1<sup>st</sup> Edition, (2014) ISBN: 978-0-12-416702-5.
- 2. Steven C. Chapra& Raymond P.Canale, "Numerical Methods for Engineers", Mc-Graw Hill Education, 8TH Edition, (2020), ISBN: 1260571386
- 3. Joe D Hoffman, "Numerical Methods for Engineers and Scientists", Second Edition, Marcel Dekker (2001) ISBN: 0-8247-0443-6.
- 4. M.K. Jain, S.R. Iyengar and R.K. Jain, Numerical Methods for Scientific and Engineering Computation, 7th Edition, New Age International Publishers, 2019.
- 5. S.S. Sastry, Introductory Methods of Numerical Analysis, PHI, Fifth Edition, 2012.
- 6. Rajesh Kumar Gupta, Numerical Methods Fundamentals and Applications, Cambridge University Press, First Edition, 2019.
- 7. Gupta and Santosh K., "Numerical Methods for Engineers", 4th Edition, New Age International Publishers, 2019, ISBN: 9789387788794
- 8. FerzigerJ.and M. Peric, "Computational Methods for Fluid Dynamics" 3rd Edition, Springer, (2001) ISBN: 9783540420743.
- 9. Versteeg H., and W. Malalasekra, "An Introduction to Computational Fluid Dynamics: The Finite Volume Method" 2nd Edition, PHI(2007) ISBN: 9780131274983.

### Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/127/106/127106019/ - Numerical Methods for Engineers, IIT Madras https://nptel.ac.in/courses/111/107/111107105/ - Numerical Methods, IIT Roorkee https://nptel.ac.in/courses/111/106/111106101/ - Numerical Analysis, IIT Madras https://nptel.ac.in/courses/111/107/111107107/ - Numerical Methods: Finite Difference Approach, IIT Roorkee

Course Code	Course Name	Credits
MEL501	Thermal Engineering	01

- 1. To familiarize the concept of various modes of heat transfer through experimental approaches.
- 2. To make conversant of the concept of heat transfer mechanisms in various engineering applications.
- 3. To acquaint with the various methods for measurement of engine performance and emission parameters.

### Outcomes: Learner will be able to...

- 1. Estimate thermal conductivity of engineering materials.
- 2. Evaluate performance parameters of extended surfaces.
- 3. Analyze heat transfer parameters in various engineering applications.
- 4. Analyze engine performance and emission parameters at different operating conditions.

# **List of Experiments**

## Group A (any five)

- 1. Measurement of thermal conductivity of metal rod/liquids/insulating powder.
- 2. Measurement of thermal conductivity of composite wall.
- 3. Performance analysis of extended surfaces under free and forced convection.
- 4. Measurement of heat transfer coefficient for flow over flat surface in free/forced convection.
- 5. Measurement of heat transfer coefficient for flow through tubes in free/forced convection.
- 6. Verification of Stefan Boltzmann Law.
- 7. Measurement of emissivity of Grey surface.
- 8. Determination of time constant of different materials under unsteady state heat transfer.
- 9. Estimation of overall heat transfer coefficient and effectiveness of heat exchanger.

# **Group B (Any four)**

- 1. Study of performance and emissions characteristics of a Single Cylinder, Four-Stroke, Petrol Start, Kerosene Engine at constant speed (Load Test).
- 2. Study of performance and emissions characteristics of a Single Cylinder, Four- stroke Diesel Engine at constant speed (With Electrical/ Rope Brake Dynamometer) (Load Test) along with Heat Balance Sheet.
- 3. Study of performance and emissions characteristics of a Single Cylinder, Two/Four stroke petrol Engine at constant Speed/Load.
- 4. Study of performance and emissions characteristics of a Single Cylinder, Two/Four stroke petrol Engine at constant Speed along with heat balance sheet.
- 5. Determination of frictional power and mechanical efficiency of the Multi-cylinder Petrol Engine by Morse test.
- 6. Study of performance and emissions characteristics of a Single Cylinder, Four- stroke Diesel Engine at constant speed along with Heat Balance Sheet (With Electrical/ Rope Brake Dynamometer) (Load Test) using alternative fuels.
- 7. Study of performance and emissions characteristics of a Single Cylinder, Four- stroke Petrol Engine at constant speed/load along with Heat Balance Sheet (With Electrical/ Rope Brake Dynamometer) (Load Test) under dual fuel mode.

## **Term Work**

Term work shall consist of the experiments as mentioned in group A and group B.

The distribution of marks for term work shall be as follows:

- 1. Laboratory work (Experiments): 20 marks
- 2. Attendance: 05 marks

# Virtual Lab

https://mfts-iitg.vlabs.ac.in/ - Fluid and Thermal Sciences Lab, IIT Guwahati

https://vlab.amrita.edu/index.php?sub=1&brch=194 - Heat & Thermodynamics Virtual Lab, Amrita Vishwa Vidyapeetham

http://vlabs.iitkgp.ernet.in/rtvlas/# - Virtual Lab on Automotive Systems



Course Code	Course Name	Credits
MEL502	Dynamics of Machinery	01

- 1. To acquaint with working principles and applications of gyroscope and governors
- 2. To acquaint with the principles of vibration measuring instruments
- 3. To study balancing of mechanical systems

Outcomes: Learner will be able to...

- 1. Plot and analyze governor characteristics
- 2. Analyze gyroscopic effect on laboratory model
- 3. Estimate natural frequency of mechanical systems
- 4. Analyze vibration response of mechanical systems
- 5. Determine damping coefficient of a system
- 6. Balance rotating mass

**Term Work:** (Comprises part a and b)

a) List of Experiments: (Minimum Eight)

Sr. No.	Title of Exp <mark>er</mark> iment	Laboratory Sessions
1	Experiments on Governors- Porter Governor, Hartnell Governor	2 hrs
2	Experiments on Gyroscope	2 hrs
3	Determine natural frequency of compound pendulum, equivalent simple pendulum system.	2 Hrs.
4	Determine natural frequency for longitudinal vibrations of helical springs, and springs in series and parallel	2 Hrs
5	Determine natural frequency and nodal points for single rotor and two-rotor vibratory system	2 Hrs
6	Experiment on whirling of shaft	2 Hrs
7	Determination of damping coefficient of any system/media	2 Hrs
8	Experimental balancing of single and multi-rotor system	2 Hrs
9	Measurement of vibration response of a system	2 Hrs
10	Vibration analysis of mechanical system using MATLAB/SCILAB/GNU Octave	2 Hrs

# b) Assignment:

Minimum two problems on each of the following topics:

- 1. Governors and Gyroscope
- 2. Static and dynamic force analysis
- 3. Vibration, isolation and control
- 4. Vibration measuring instruments
- 5. Rotor dynamics

### Project Based Learning may be incorporated by judiciously reducing number of assignments

Term Work The distribution of marks for term work shall be as follows:

• Laboratory work: 15 marks.

•Assignments: 05 marks.

•Attendance : 05 Marks.

**Virtual Labs** 

 $\frac{https://dom-nitk.vlabs.ac.in/List\%\,20of\%\,20 experiments.html}{-Dynamics of Machine Lab, NITK, Surathkal}$ 

 $\underline{\text{http://mdmv-nitk.vlabs.ac.in/\#}} \text{ - Machine Dynamics and Mechanical Vibrations Lab, NITK, Surathkal}$ 

https://mv-iitg.vlabs.ac.in/ - Virtual Labs for Mechanical Vibrations, IIT Guwahati



Course Code	Course Name	Credits
MEL503	Finite Element Analysis	01

- 1. To familiarise FEA concept for practical implementation
- 2. To acquaint with FEA application software

**Outcomes:** Learner will be able to...

- 1. Select appropriate element for given problem
- 2. Select suitable meshing and perform convergence test
- 3. Select appropriate solver for given problem
- 4. Interpret the result
- 5. Apply basic aspects of FEA to solve engineering problems
- 6. Validate FEA solution

# **Term Work:** (Comprises a and b)

**a.** List of Experiments: Students should use the commercial software or open source application programs, to verify the results obtained by manual calculations. The input data and output results of the problem solved using the computer programs (Minimum 6) should be included in the Journal.

The proposed list is given below:

- 1. Any two problems using bar element
- 2. Any two problems using truss element
- 3. Any two problems using CST element
- 4. Any two problem using axisymmetric element
- 5. Any one problem of free vibration analysis using bar element
- 6. Any one problem on steady state heat conduction
- 7. Any one problem for analysis of Beams.

While performing the analysis the students should understand the concepts of selection of element type, meshing and convergence of solution.(using approach of refining mesh and or order of the element)

**b.** Course Project: (Any one task out of the following proposed list )

A group of not more than four students, shall do

- 1) Finite Element Analysis of any mechanical engineering element /system, which involves element selection, assigning properties, meshing, assigning loads, and boundary conditions, analysis and result interpretation.
- 2) Develop the program to verify the results obtained by manual calculations for simple 1D/2D problems using Python, MATLAB programming platform etc.
- 3) Simulate a problem and validate the results with experimental results (the test rigs from Strength of material /Heat transfer/Dynamics of machine/fluid lab etc may be used for obtaining the experimental results)

The distribution of marks for term work shall be as follows:

Part a:10 marks. Part b:10 marks.

Attendance: 05 Marks.

# **End Semester Practical/Oral examination**

- 1. Pair of Internal and External Examiner should conduct practical/viva based on contents
- 2. Duration of practical examination is 2 hour

- 3. Distribution of marks for practical/viva examination shall be as follows:
- a. Practical performance .....15 marks
- b. Oral..... **10** marks

Evaluation of practical examination to be done based on the experiment performed andthe output of the experiments during practical examination.

Students work along with evaluation report to be preserved till the next examination.

### **References:**

- 1. Programming the Finite Element Method, I M Smith,D V Griffiths and Margetts WILEY Publications.
- 2. The Finite Element Method: Theory, Implementation, and Applications, Larson, Mats G., Bengzon, Fredrik, Springer
- 3. Introduction to Finite Element Analysis and Design by N. H. Kim, B. V. Sankar, and A. V. Kumar by Wiley publication
- 4. Finite Element analysis using ANSYS by PaletiSrinivas, Krishna Chaitanya, Rajesh Kumar Detti, PHI Publication.
- 5. Finite Element Analysis Theory and Application With ANSYS by Saeed Moaveni, Pearson Publication.
- 6. Introduction to Finite Element Analysis Using MATLAB and Abaqus By Amar Khennane, CRC Press publication



Course Code	Course Name	Credits
MESBL501	Professional Communication And Ethics - II	02

# Learners should be able to:

- 1. Discern and develop an effective style of writing important technical/business documents.
- 2. Investigate possible resources and plan a successful job campaign.
- 3. Understand the dynamics of professional communication in the form of group discussions, meetings, etc. required for career enhancement.
- 4. Develop creative and impactful presentation skills.
- 5. Analyse personal traits, interests, values, aptitudes and skills.
- 6. Understand the importance of integrity and develop a personal code of ethics.

## Outcomes: Learners will be able to...

- 1. Plan and prepare effective business/ technical documents which will in turn provide solid foundation for their future managerial roles.
- 2. Strategize their personal and professional skills to build a professional image and meet the demands of the industry.
- 3. Emerge successful in group discussions, meetings and result-oriented agreeable solutions in group communication situations.
- 4. Deliver persuasive and professional presentations.
- 5. Develop creative thinking and interpersonal skills required for effective professional communication.
- **6.** Apply codes of ethical conduct, personal integrity and norms of organizational behaviour.

MODULE	DETAILED CONTENT	HOURS
MODULE 1 - ADVAN LEARNING (PBL)	NCED TECHNICAL WRITING :PROJECT/PROBLEM BASED	
1.1. Purpose and Classification of Reports	<ul> <li>Classification on the basis of:</li> <li>Subject Matter (Technology, Accounting, Finance, Marketing, etc.)</li> <li>Time Interval (Periodic, One-time, Special)</li> <li>Function (Informational, Analytical, etc.)</li> <li>Physical Factors (Memorandum, Letter, Short &amp; Long)</li> </ul>	06
1.2. Parts of a Long Formal Report	<ul> <li>Prefatory Parts (Front Matter)</li> <li>Report Proper (Main Body)</li> <li>Appended Parts (Back Matter)</li> </ul>	
1.3. Language and Style of Reports	<ul> <li>Tense, Person &amp; Voice of Reports</li> <li>Numbering Style of Chapters, Sections, Figures, Tables and Equations</li> </ul>	

	<ul> <li>Referencing Styles in APA &amp; MLA Format</li> <li>Proofreading through Plagiarism Checkers</li> </ul>	
1.4. Definition, Purpose & Types of Proposals	<ul> <li>Solicited (in conformance with RFP) &amp; Unsolicited Proposals</li> <li>Types (Short and Long proposals)</li> </ul>	
1.5. Parts of a Proposal	<ul><li> Elements</li><li> Scope and Limitations</li><li> Conclusion</li></ul>	
1.6. Technical Paper Writing	<ul> <li>Parts of a Technical Paper (Abstract, Introduction, Research Methods, Findings and Analysis, Discussion, Limitations, Future Scope and References)</li> <li>Language and Formatting</li> <li>Referencing in IEEE Format</li> </ul>	
MODULE 2 - EMPLO	DYMENT SKILLS	
2.1. Cover Letter & Resume	<ul> <li>Parts and Content of a Cover Letter</li> <li>Difference between Bio-data, Resume &amp; CV</li> <li>Essential Parts of a Resume</li> <li>Types of Resume (Chronological, Functional &amp; Combination)</li> </ul>	06
2.2 Statement of Purpose	<ul><li>Importance of SOP</li><li>Tips for Writing an Effective SOP</li></ul>	
2.3 Verbal Aptitude Test	Modelled on CAT, GRE, GMAT exams	
2.4. Group Discussions	<ul> <li>Purpose of a GD</li> <li>Parameters of Evaluating a GD</li> <li>Types of GDs (Normal, Case-based &amp; Role Plays)</li> <li>GD Etiquettes</li> </ul>	
2.5. Personal Interviews	<ul> <li>Planning and Preparation</li> <li>Types of Questions</li> <li>Types of Interviews (Structured, Stress, Behavioural, Problem Solving &amp; Case-based)</li> <li>Modes of Interviews: Face-to-face (One-to one and Panel) Telephonic, Virtual</li> </ul>	
MODULE 3 - BUSINE	ESS MEETINGS	
3.1. Conducting Business Meetings	<ul> <li>Types of Meetings</li> <li>Roles and Responsibilities of Chairperson, Secretary and Members</li> <li>Meeting Etiquette</li> </ul>	02

3.2. Documentation	<ul><li>Notice</li><li>Agenda</li><li>Minutes</li></ul>	
MODULE 4 -TECHNICA	L/ BUSINESS PRESENTATIONS	
4.1. Effective Presentation Strategies	<ul> <li>Defining Purpose</li> <li>Analysing Audience, Location and Event</li> <li>Gathering, Selecting &amp; Arranging Material</li> <li>Structuring a Presentation</li> <li>Making Effective Slides</li> <li>Types of Presentations Aids</li> <li>Closing a Presentation</li> <li>Platform Skills</li> </ul>	02
4.2 Group Presentations	<ul> <li>Sharing Responsibility in a Team</li> <li>Building the contents and visuals together</li> <li>Transition Phases</li> </ul>	
MODULE 5 - INTERPER	SONAL SKILLS	
5.1. Interpersonal Skills	<ul> <li>Emotional Intelligence</li> <li>Leadership &amp; Motivation</li> <li>Conflict Management &amp; Negotiation</li> <li>Time Management</li> <li>Assertiveness</li> <li>Decision Making</li> </ul>	08
5.2 Start-up Skills	<ul> <li>Financial Literacy</li> <li>Risk Assessment</li> <li>Data Analysis (e.g. Consumer Behaviour, Market Trends, etc.)</li> </ul>	
MODULE 6 - CORPORA	TE ETHICS	
6.1. Intellectual Property Rights	<ul> <li>Copyrights</li> <li>Trademarks</li> <li>Patents</li> <li>Industrial Designs</li> <li>Geographical Indications</li> <li>Integrated Circuits</li> <li>Trade Secrets (Undisclosed Information)</li> </ul>	02
6.2. Case Studies	Cases related to Business/ Corporate Ethics	

# LIST OF ASSIGNMENTS FOR TERMWORK

(In the form of Short Notes, Questionnaire/ MCQ Test, Role Play, Case Study, Quiz, etc.)

- 1. Cover Letter and Resume
- 2. Short Proposal

- 3. Meeting Documentation
- 4. Writing a Technical Paper/ Analysing a Published Technical Paper
- 5. Writing a SOP
- 7. IPR
- 8. Interpersonal Skills
- 9. Aptitude test (Verbal Ability)

### Note:

- 1. The Main Body of the project/book report should contain minimum 25 pages (excluding Front and Back matter).
- 2. The group size for the final report presentation should not be less than 5 students or exceed 7 students.
- 3. There will be an end–semester presentation based on the book report.

# **GUIDELINES FOR INTERNAL ASSESSMENT**

Term Work 25 Marks
Assignments 10 Marks
Attendance 05 Marks
Presentation slides 05 Marks
Book Report (hard copy) 05 Marks
Internal Oral - 25 Marks

Oral Examination will be based on a GD & the Project/Book Report presentation.

Group Discussion
Project presentation (Individual Presentation)
10 Marks
10 Marks
Group Dynamics
05 Marks

## SUGGESTED READING

- 1. Arms, V. M. (2005). Humanities for the engineering curriculum: With selected chapters from Olsen/Huckin: Technical writing and professional communication, second edition. Boston, MA: McGraw-Hill.
- 2. Bovée, C. L., &Thill, J. V. (2021). Business communication today. Upper Saddle River, NJ: Pearson.
- 3. Butterfield, J. (2017). Verbal communication: Soft skills for a digital workplace. Boston, MA: Cengage Learning.
- 4. Masters, L. A., Wallace, H. R., & Harwood, L. (2011). Personal development for life and work. Mason: South-Western Cengage Learning.
- 5. Robbins, S. P., Judge, T. A., & Campbell, T. T. (2017). Organizational Behaviour. Harlow, England: Pearson.
- 6. Meenakshi Raman, Sangeeta Sharma (2004) Technical Communication, Principles and Practice. Oxford University Press
- 7. Archana Ram (2018) Place Mentor, Tests of Aptitude For Placement Readiness. Oxford University Press
- 8. Sanjay Kumar & PushpLata (2018). Communication Skills a workbook, New Delhi: Oxford University Press.

### Virtual Labs

https://ve-iitg.vlabs.ac.in/- Virtual English and Communication Virtual Lab, IIT Guwahati
http://vlabs.iitb.ac.in/vlabs-dev/labs/communication/- Professional Communication Virtual Lab, IIT
Bombay

Course code	Course Name	Credits
MEPBL501	Mini Project - 2A	02

- 1. To acquaint with the process of identifying the needs and converting it into the problem.
- 2. To familiarize the process of solving the problem in a group.
- 3. To acquaint with the process of applying basic engineering fundamentals to attempt solutions to the problems.
- 4. To inculcate the process of self-learning and research.

### **Outcome:** Learner will be able to...

- 1. Identify problems based on societal /research needs.
- 2. Apply Knowledge and skill to solve societal problems in a group.
- 3. Develop interpersonal skills to work as member of a group or leader.
- 4. Draw the proper inferences from available results through theoretical/experimental/simulations.
- 5. Analyse the impact of solutions in societal and environmental context for sustainable development.
- 6. Use standard norms of engineering practices
- 7. Excel in written and oral communication.
- 8. Demonstrate capabilities of self-learning in a group, which leads to life long learning.
- 9. Demonstrate project management principles during project work.

# **Guidelines for Mini Project**

- Students shall form a group of 3 to 4 students, while forming a group shall not be allowed less than three or more than four students, as it is a group activity.
- Students should do survey and identify needs, which shall be converted into problem statement for mini project in consultation with faculty supervisor/head of department/internal committee of faculties.
- Students hall submit implementation plan in the form of Gantt/PERT/CPM chart, which will cover weekly activity of mini project.
- A log book to be prepared by each group, wherein group can record weekly work progress, guide/supervisor can verify and record notes/comments.
- Faculty supervisor may give inputs to students during mini project activity; however, focus shall be on self-learning.
- Students in a group shall understand problem effectively, propose multiple solution and select best possible solution in consultation with guide/ supervisor.
- Students shall convert the best solution into working model using various components of their domain areas and demonstrate.
- The solution to be validated with proper justification and report to be compiled in standard format of University of Mumbai.
- With the focus on the self-learning, innovation, addressing societal problems and entrepreneurship quality development within the students through the Mini Projects, it is preferable that a single project of appropriate level and quality to be carried out in two semesters by all the groups of the students. i.e. Mini Project 1 in semester III and IV. Similarly, Mini Project 2 in semesters V and VI.

• However, based on the individual students or group capability, with the mentor's recommendations, if the proposed Mini Project adhering to the qualitative aspects mentioned above gets completed in odd semester, then that group can be allowed to work on the extension of the Mini Project with suitable improvements/modifications or a completely new project idea in even semester. This policy can be adopted on case by case basis.

# **Guidelines for Assessment of Mini Project:**

#### **Term Work**

- The review/ progress monitoring committee shall be constituted by head of departments of each institute. The progress of mini project to be evaluated on continuous basis, minimum two reviews in each semester.
- In continuous assessment focus shall also be on each individual student, assessment based on individual's contribution in group activity, their understanding and response to questions.
- Distribution of Term work marks for both semesters shall be as below;

Marks awarded by guide/supervisor based on log book
 Marks awarded by review committee
 Quality of Project report
 10
 50

Review/progress monitoring committee may consider following points for assessment based on either one year or half year project as mentioned in general guidelines.

# One-year project:

- In first semester entire theoretical solution shall be ready, including components/system selection and cost analysis. Two reviews will be conducted based on presentation given by students group.
  - First shall be for finalisation of problem
  - Second shall be on finalisation of proposed solution of problem.
- In second semester expected work shall be procurement of component's/systems, building of working prototype, testing and validation of results based on work completed in an earlier semester.
  - First review is based on readiness of building working prototype to be conducted.
  - Second review shall be based on poster presentation cum demonstration of working model in last month of the said semester.

# Half-year project:

- In this case in one semester students' group shall complete project in all aspects including,
  - Identification of need/problem
  - Proposed final solution
  - o Procurement of components/systems
  - o Building prototype and testing
- Two reviews will be conducted for continuous assessment,
  - First shall be for finalisation of problem and proposed solution
  - Second shall be for implementation and testing of solution.

## **Assessment criteria of Mini Project**

# Mini Project shall be assessed based on following criteria;

- 1. Quality of survey/ need identification
- 2. Clarity of Problem definition based on need.
- 3. Innovativeness in solutions
- 4. Feasibility of proposed problem solutions and selection of best solution
- 5. Cost effectiveness
- 6. Societal impact
- 7. Innovativeness
- 8. Cost effectiveness and Societal impact
- 9. Full functioning of working model as per stated requirements
- 10. Effective use of skill sets
- 11. Effective use of standard engineering norms
- 12. Contribution of an individual's as member or leader
- 13. Clarity in written and oral communication
- In **one year, project**, first semester evaluation may be based on first six criteria's and remaining may be used for second semester evaluation of performance of students in mini project.
- In case of **half year project** all criteria's in generic may be considered for evaluation of performance of students in mini project.

# **Guidelines for Assessment of Mini Project Practical/Oral Examination:**

- Report should be prepared as per the guidelines issued by the University of Mumbai.
- Mini Project shall be assessed through a presentation and demonstration of working model by the student project group to a panel of Internal and External Examiners preferably from industry or research organisations having experience of more than five years approved by head of Institution.
- Students shall be motivated to publish a paper based on the work in Conferences/students competitions.

# Mini Project shall be assessed based on following points;

- 1. Quality of problem and Clarity
- 2. Innovativeness in solutions
- 3. Cost effectiveness and Societal impact
- 4. Full functioning of working model as per stated requirements
- 5. Effective use of skill sets
- 6. Effective use of standard engineering norms
- 7. Contribution of an individual's as member or leader
- 8. Clarity in written and oral communication

Course Code	Course Name	Credits
<b>MEC601</b>	<b>Machine Design</b>	04

- 1. To study basic principles of machine design
- 2. To familiarize with use of design data books & various codes of practice
- 3. To acquaint with functional and strength design principles of important machine elements
- 4. To familiarize selection of standard elements such as rolling element bearings, belts etc.
- 5. To make conversant with preparation of working drawings based on designs

# Outcomes: Upon successful completion of this course, the learner will be able to

- 1. Use design data book/standard codes to standardise the designed dimensions
- 2. Design Knuckle Joint, cotter joint and Screw Jack
- 3. Design shaft under various conditions and couplings
- 4. Select bearings for a given applications from the manufacturers catalogue.
- 5. Select and/or design belts and flywheel for given applications
- 6. Design springs, clutches and brakes

Module	Detailed Contents	Hrs
1	Mechanical Engineering Design, Design methods, Aesthetic and Ergonomics consideration in design, Material properties and their uses in design, Manufacturing consideration in design, Design consideration of casting and forging, Basic principle of Machine Design, Modes of failures, Factor of safety, Design stresses, Theories of failures (Selection in the process of designing), Standards, I.S. Codes, Preferred Series and Numbers Thick Cylinders: Design of thick cylinders subjected to an internal pressure using Lame's equation	08
2	Design against static loads: Socket and Spigot Cotter joint, Knuckle joint, Bolted and welded joints under eccentric loading; Power Screw- Screw Jack.	08
3	3.1 Design against fluctuating loads: variables stresses, reversed, repeated, fluctuating stresses. Fatigue failure: static and fatigue stress concentration factors, Endurance limitestimation of endurance limit, Design for finite and infinite life, Soderberg and Goodman design criteria, 3.2 Design of Shaft: power transmitting, power distribution shafts, Module (excluding crank shaft) under static and fatigue criteria.  Keys: Types of Keys and their selection based on shafting condition.  Couplings: Classification of coupling, Design of Flange couplings, Bush pin type flexible couplings	12
4	4.1 Rolling Contact Bearings: Types of bearing and designation, selection of rolling contact bearings based on constant / variable load & speed conditions (includes deep groove ball bearing, cylindrical roller, spherical roller, taper roller, self-aligning bearing and thrust bearing) 4.2 Sliding Contact Bearings: Design of hydro dynamically lubricated bearings (self-contained), Introduction to hydro static bearings,	08
5	<ul> <li>5.1 Design and selection of Belts: Flat and V-belts with pulley construction.</li> <li>5.2 Design and selection of standard roller chains.</li> <li>5.3 Design of Flywheel – Introduction, Fluctuation of energy and speed, turning moment</li> </ul>	08

	diagram, estimating inertia of flywheel for reciprocating prime movers and machines, Weight of the flywheel, flywheel for punches, rim constructions, stresses in rims and arms, Construction of flywheel.	
6	<ul> <li>6.1 Design of Springs: Helical compression, Tension Springs under Static and Variable loads, Leaf springs.</li> <li>6.2 Design of Clutches: Introduction, types, Basic theory of plate and cone type clutches, Design of single plate, multi-plate andwith spring, lever design andthermal, wear considerations.</li> <li>6.2 Design of Brakes: Design of single shoe brake.</li> </ul>	08

### **Internal Assessment for 20 marks:**

# Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecturehours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 thenpart (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved

### **References:**

- 1. Design of Machine Elements V.B. Banadari, Tata McGraw Hill Publication
- 2. Design of Machine Elements Sharma, Purohil. Prentice Hall India Publication
- 3. Machine Design An Integrated Approach Robert L. Norton, Pearson Education
- 4. Machine Design by Pandya & Shah, Charotar Publishing
- 5. Mechanical Engineering Design by J.E.Shigley, McGraw Hill
- 6. Machine Design by Reshetov, Mir Publication
- 7. Machine Design by Black Adams, McGraw Hill
- 8. Fundamentals of Machine Elements by Hawrock, Jacobson McGraw Hill
- 9. Machine Design by R.C.Patel, Pandya, Sikh, Vol-I & II C. Jamnadas & Co
- 10. Design of Machine Elements by V.M.Faires
- 11. Design of Machine Elements by Spotts
- 12. Recommended Data Books Design Data: Data Book of Engineers by PSG College, Kalaikathir Achchagam

### **Links for online NPTEL/SWAYAM courses:**

https://nptel.ac.in/courses/112/105/112105124/ - Design of Machine Elements, IIT Kharagpur https://nptel.ac.in/courses/112/106/112106137/ - Machine Design-II, IIT Madras

Course Code	Course Name	Credits
MEC602	Turbo Machinery	03

- 1. To apply principles of thermodynamics and fluid mechanics to turbomachines.
- 2. To learn the design and significance of various components of the turbomachine.
- 3. To estimate various parameters related to turbo machines using the governing equations.
- 4. To evaluate the performance of turbo machines.

### **Outcomes:** Learner will be able to...

- 1. Define various parameters associated with steam generators and turbo machines.
- 2. Identify various components and mountings of steam generators with their significance.
- 3. Identify various turbo machines and explain their significance.
- 4. Apply principles of thermodynamics and fluid mechanics to estimate various parameters like mass flow rate power, torque, efficiency, temperature, etc.
- 5. Evaluate performance of SG and Turbo machines and apply various techniques to enhance performance.
- 6. Evaluate various phenomena related to performance like cavitation, choking, surging.

Module	Detailed Contents	Hours
	110	
	1.1 Steam Generators-	0.4
	Layout of Thermal Power Plant, Classification of boiler, Difference	04
	between Fire tube and Water tube boiler with examples, Low pressure and	
1	high pressure boilers, once through boiler, important features of HP	
	boilers, Mountings and accessories, Equivalent evaporation of boilers,	
	Boiler performance, Boiler efficiency.	
	1.2 Introduction to turbo machines:	0.4
	1.2.1 Review of Thermodynamic principles, compressible gas flow	04
	relations, estimation of non-dimensional performance parameters for	
	incompressible flow, specific speed.  1.2.2 Basic Euler's theory of turbo machines and it application to pumps,	
	turbines and compressors.	
	HydraulicTurbines:	
2	Basic theory, classification of turbines, theory of impulse and reaction	
	turbines, estimation of work done, efficiency, characteristics of turbines,	06
	concept of draft tube and its types	
	Pumps	
	<b>3.1</b> Classification of pumps, definition of pumping systems and system	02
3	characteristics.	
	3.2 Centrifugal pumps:	04
	Construction, estimation of work done, efficiency, characteristics,	
	determination of operating point, cavitation and NPSH, specific speed of	
	pumps	04
	3.3 Positive Displacement pumps-	<del>*</del> -
	Types and applications, general feature of reciprocating pumps, definition	

pumps, indicator diagram (no numerical on reciprocating pump). Use of air vessel (only application no numerical).  Air compressor- Introduction and general classification of reciprocating compressor- positive displacement, Multi Staging of reciprocating compressor (no derivation, numerical on single stage and two stage compressor). Centrifugal compressor, surging and choking of compressor (No numerical on centrifugal compressor).  Steam Turbine- Basic of steam turbine, Classification, compounding of turbine, Impulse turbine –velocity diagram, Condition for max efficiency Reaction turbine, Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine, actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio  6.2 Jet Propulsion Engines  Classification of iet propulsion engines. Thrust Thrust power Propulsive		of head, discharge, work done and efficiency, types of reciprocating	
Air compressor- Introduction and general classification of reciprocating compressor- positive displacement, Multi Staging of reciprocating compressor (no derivation, numerical on single stage and two stage compressor). Centrifugal compressor, surging and choking of compressor (No numerical on centrifugal compressor).  Steam Turbine- Basic of steam turbine, Classification, compounding of turbine, Impulse turbine –velocity diagram, Condition for max efficiency Reaction turbine, Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio 6.2 Jet Propulsion Engines		pumps, indicator diagram (no numerical on reciprocating pump). Use of	
Introduction and general classification of reciprocating compressor- positive displacement, Multi Staging of reciprocating compressor (no derivation, numerical on single stage and two stage compressor).  Centrifugal compressor, surging and choking of compressor (No numerical on centrifugal compressor).  Steam Turbine- Basic of steam turbine, Classification, compounding of turbine, Impulse turbine –velocity diagram, Condition for max efficiency Reaction turbine, Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine only.  6.1 Gas Turbines Applications of gas turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio 6.2 Jet Propulsion Engines		air vessel (only application no numerical).	
positive displacement, Multi Staging of reciprocating compressor (no derivation, numerical on single stage and two stage compressor). Centrifugal compressor, surging and choking of compressor (No numerical on centrifugal compressor).  Steam Turbine- Basic of steam turbine, Classification, compounding of turbine, Impulse turbine –velocity diagram, Condition for max efficiency Reaction turbine, Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine only.  6.1 Gas Turbines Applications of gas turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio  6.2 Jet Propulsion Engines		Air compressor-	
derivation, numerical on single stage and two stage compressor).  Centrifugal compressor, surging and choking of compressor (No numerical on centrifugal compressor).  Steam Turbine- Basic of steam turbine, Classification, compounding of turbine, Impulse turbine –velocity diagram, Condition for max efficiency Reaction turbine, Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine only.  6.1 Gas Turbines Applications of gas turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio  6.2 Jet Propulsion Engines		Introduction and general classification of reciprocating compressor-	
Centrifugal compressor, surging and choking of compressor (No numerical on centrifugal compressor).  Steam Turbine- Basic of steam turbine, Classification, compounding of turbine, Impulse turbine –velocity diagram, Condition for max efficiency Reaction turbine, Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine only.  6.1 Gas Turbines Applications of gas turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio  6.2 Jet Propulsion Engines	4	positive displacement, Multi Staging of reciprocating compressor (no	0.4
numerical on centrifugal compressor).  Steam Turbine- Basic of steam turbine, Classification, compounding of turbine, Impulse turbine –velocity diagram, Condition for max efficiency Reaction turbine, Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine only.  6.1 Gas Turbines Applications of gas turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio 6.2 Jet Propulsion Engines		derivation, numerical on single stage and two stage compressor).	04
Steam Turbine- Basic of steam turbine, Classification, compounding of turbine, Impulse turbine –velocity diagram, Condition for max efficiency Reaction turbine, Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine only.  6.1 Gas Turbines Applications of gas turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio 6.2 Jet Propulsion Engines		Centrifugal compressor, surging and choking of compressor (No	
Basic of steam turbine, Classification, compounding of turbine, Impulse turbine –velocity diagram, Condition for max efficiency Reaction turbine, Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine only.  6.1 Gas Turbines Applications of gas turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio 6.2 Jet Propulsion Engines		numerical on centrifugal compressor).	
turbine –velocity diagram, Condition for max efficiency Reaction turbine, Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine only.  6.1 Gas Turbines Applications of gas turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio 6.2 Jet Propulsion Engines		Steam Turbine-	
Numerical on Simple Impulse turbine (De-Laval turbine) of single stage only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine only.  6	5	Basic of steam turbine, Classification, compounding of turbine, Impulse	06
only. Degree of reaction, Parson's turbine, Condition for maximum efficiency, Numerical on Parson's turbine only.  6		turbine -velocity diagram, Condition for max efficiency Reaction turbine,	
efficiency, Numerical on Parson's turbine only.  6.1 Gas Turbines Applications of gas turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio  6.2 Jet Propulsion Engines		Numerical on Simple Impulse turbine (De-Laval turbine) of single stage	
6 6.1 Gas Turbines Applications of gas turbine, Actual Brayton cycle, open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio 6.2 Jet Propulsion Engines		only. Degree of reaction, Parson's turbine, Condition for maximum	
open and closed cycle gas turbine, methods to improve efficiency and specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio  6.2 Jet Propulsion Engines		efficiency, Numerical on Parson's turbine only.	
specific output, open cycle with intercooling, reheat, and regeneration, Effect of operating variable on thermal efficiency and work ratio  6.2 Jet Propulsion Engines	6	<b>6.1 Gas Turbines</b> Applications of gas turbine, Actual Brayton cycle,	05
Effect of operating variable on thermal efficiency and work ratio 6.2 Jet Propulsion Engines		open and closed cycle gas turbine, methods to improve efficiency and	
6.2 Jet Propulsion Engines		specific output, open cycle with intercooling, reheat, and regeneration,	
		Effect of operating variable on thermal efficiency and work ratio	
Classification of jet propulsion angines. Thrust Thrust power Propulsive		6.2 Jet Propulsion Engines	
Classification of jet propulsion engines, Thrust, Thrust power, Propulsive		Classification of jet propulsion engines, Thrust, Thrust power, Propulsive	
efficiency and thermal efficiency.			

# **Internal Assessment for 20 marks:**

# Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved

### Text Books:-

- 1. Thermal Engineering, AjoyKumar,G. N Sah,Narosa Publishing House,New Delhi
- 2. Fluid Mechanics and Machinery; CSP Ojha, R. Berndtsson, Oxford University.
- 3. Fluid Mechanics and Fluid Machines by Gautam Biswas, S K Som, Suman Chakraborty Tata McGraw-Hill Education Pvt. Ltd.
- 4. Turbines, Compressors and Fans by S.M. Yahya, McGraw-Hill Education Pvt. Ltd.
- 5. Turbomachinery Design and Theory by Aijaz and Gorla

- 6. Fluid Mechanics, thermodynamics of turbomachinery- S.L.Dixon,
- 7. Amsterdam; Boston: Elsevier-Butterworth-Heinemann

### **Reference Books:-**

- 1. R.K.Rajput; Engineering Fluid Mechanics; S. Chand publications.
- 2. Dr. Mody& Seth; Hydraulics and Fluid Mechanics; Standard book house
- 3. S. Ramamrutham, Hydraulic, Fluid Mechanics & Fluid Machines, Dhanpat Rai publishing company.
- 4. Strecter, Fluid Mechanics, Tata McGraw Hill.
- 5. Thermal Engineering, R K. Rajput, Laxmi Publication
- 6. Fluid Mechanics: Fundamentals and application; Yunus A Cengel and John M CimbalaPublisher: Special India

## Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/112/106/112106303/ - Introduction to Turbomachines, IIT Madras https://nptel.ac.in/courses/112/106/112106200/ - Fluid Dynamics and Turbomachines, IIT Madras



Course Code	Course Name	Credits
MEC603	Heating, Ventilation, Air Conditioning and Refrigeration	03

- 1. Learning the fundamental principles and different methods of refrigeration and air conditioning
- 2. Study of various refrigeration cycles and evaluate performance of each cycle.
- 3. Study of components of refrigeration and air-conditioning systems along with the applications.

## **Outcomes:** Learner will be able to...

- 1. Illustrate the fundamental principles and applications of refrigeration and air conditioning systems.
- 2. Identify various HVAC&R components
- 3. Evaluate performance of various refrigeration system
- 4. E stimatecooling and heating loads for an airconditioning system.
- 5. Selectair handling unit.design air distribution system&
- 6. Apply the knowledge of HVAC for the sustainable development of refrigeration and airconditioning systems

Module	Details	Hours
1.	1.1 BasicKnowledge:CarnotrefrigeratorCarnot h ,eat pumpCarnot,coefficient of performance,Reversed Carnot cycle,and its limitaionEffect of temperature and pressure on COP of the cycle  1.2 Refrigerants: Classification,Designation,Selection of refrigerant,Physical and chemical pproperties of rrefrigerants ,Secondaryrrefrigerants  1.3 Air Refrigeration System: Bell Coleman cycle, Necessity of air cooling, Factors considered for the selection of air refrigeration system, Types of air refrigeration system with schematic and T-Sdiagram, Numerical based on simple and bootstrap air refrigeration system.	06
2.	2.1 Vapour Compression Refrigeration System: Simple system on P-h and T-s diagrams, analysis of the simple cycle, factors affecting the performance of the cycle, actual cycle, Numerical based on standard vapour compression system byusing P-h chart and refrigerant table 2.2 Vapour Absorption Refrigeration System. Simple and practical, vapour absorption systemRefrigerant-adsorbent properties, COP of ideal vapour absorption system, DomesticElectroluxrefrigerator, Lithiumbromideabsorption system. 2.3:Heat Pump performance, Primary energy ratio, Energy efficiency Introduction, Coefficient of ratio, Heating season performance factor, Seasonal energy efficiency , ratio, Classification of heat pump, Vapour compression heat pump systems Heat pump application in an industry.	08

3.	3.1 Thermal ComfortConditions:  Selection of inside design conditions, thermal comfort, heat balance equation for a human being, factors affecting thermal comfort, Effective temperature, comfort chart and factors governing effective temperature, selection of outside design conditions  3.2 Psychrometry:of Air Conditioning Processes  Psychrometry properties, relations and processes ,Adiabatic air mixing ,processPsychrometric chart, ,RSHF,GSHF,ERSHF,Bypass factor ,Apparatus dew pointNumerical based on psychrometric chart and relations, Classification of air conditioning system  3.3:Cooling Load Estimation ,Introduction, Components of cooling loadDifferent heat sourcesV, arious load Estimation, Design of air conditioning systemBuilding survey and economic , aspect used in design.	10
4.	4.1 Air DistributionSystem: 4.1.1 :Duct Classification of ducts,duct material, pressure in ductsF,low through duct, pressure losses in ductA,ir flow through simple duct systemE,quivalent diameter,Methods of duct system design: 4.1.2 :Air Handling Unit ,IntroductionFan coil unit, Types of fans used air conditioning applications, Fan lawsF,ilters,supply and return grills,Sensors.	06
5.	5.1 HVACR& C:omponents  Working of reciprocating, screw and scroll compressors, working of air cooled, and water cooled andevaporative condensers, Working of DX, Flooded, and Forced feed evaporators, Expansion devices Capillary tube, TXV, EXV, Type of insulation materials.	06
6.	6.1 Application of HVAC&R  Ice plant, Food storage plants, dairy and food processing plants, freeze drying,  A/c in textile, Printing pharmaceutical industry and Hospitals  ,Cold chain Technology, Transport air conditioning,Solar refrigeration.	03

## • Internal Assessment for 20 marks:

Consisting Two Compulsory Class Tests

First test based onapproximately 40% of contents and second test based onapproximately %40but excluding contents covered in Test I

# • End Semester Examination:

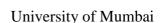
- 1. Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.
- 2. Question paper will comprise of total six questions, each carrying 20 marks
- 3. **Question 1** will be **compulsory** and should **cover maximum contents of the curriculum**
- 4. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 5. Only Four questions need to be solved

# **Text/Reference Books:-**

- 1. Refrigeration and Air Conditioning by C.P.Arora, McGraw Hill education (India) (P) limited, New Delhi
- 2. Principles of Refrigeration by Roy J. Dossat, Pearson education, New Delhi
- 3. Refrigeration and Air Conditioning by Manohar Prasad, New age international (P) limited, New Delhi
- 4. Refrigeration and Air Conditioning by S.C.Arora and S.Domkundwar, Dhanpatrai and sons, Delhi
- 5. Khurmi R.S. and Gupta J.K., Refrigeration and Air conditioning, Eurasia Publishing House Pvt. Ltd. New Delhi
- 6. ISHRAE Air Conditioning Handbook
- 7. ISHRAE Refrigeration Handbook
- 8. ASHRAE Handbook of Fundamentals
- 9. ntASHRAE Handbook of Equipme
- 10. ASHARE Handbook of System
- 11. Open Source Software/learning website

## Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/112/107/112107208/ - Refrigeration and Air Conditioning, IIT Roorkee https://nptel.ac.in/courses/112/105/112105128/ - Refrigeration and Air Conditioning, IIT Kharagpur



Course Code	Course Name	Credits
MEC604	Automation and Artificial Intelligence	03

- 1. To understand the need and justification of automation.
- 2. To study design of pneumatic and hydraulic circuits.
- 3. To study and understand electropneumatic circuits and PLC Design
- 4. To familiarize with robotic systems in automated manufacturing processes.
- 5. To study and understand AI and machine learning technologies for automation.

## Outcomes: Learner will be able to...

- 1. Demonstrate understanding of fundamentals of industrial automation and AI.
- 2. Design & develop pneumatic / hydraulic circuits.
- 3. Design and develop electropneumatic circuits and PLC ladder logics.
- 4. Demonstrate understanding of robotic control systems and their applications.
- 5. Demonstrate understanding of various AI and machine learning technologies.

Module	Details	Hours
1	1.1 Introduction to Automation  Definition and fundamentals of automation, Elements of Automated system, Automation principles and strategies, Levels of automation, types of automation, Advanced automation functions  1.2 Introduction to Artificial Intelligence Introduction, Historical development, Intelligent Systems, Types of Intelligent Agents, Components of AI, Foundations of AI, Scope of AI, Current trends in AI, Relevance to Mechanical Engineering	04
2	<ul> <li>2.1 Design of Pneumatic Circuits</li> <li>Design of Pneumatic sequencing circuits using Cascade method and Shift register method (up to 2 cylinders)</li> <li>2.2 Design of Hydraulic Circuits</li> <li>Basic Hydraulic Circuits: Meter in, meter out and Bleed off circuits; Intensifier circuits, Regenerative Circuit, Counter balance valve circuit and sequencing circuits.</li> </ul>	08
3	3.1 Electro-pneumatic Circuits  Design of Electro-Pneumatic Circuits using single solenoid and double solenoid valves; with and without grouping;  3.2 PLC Discrete Control Systems  Design of Pneumatic circuits using PLC Control (ladder programming only) up to 2 cylinders, with applications of Timers and Counters and concept of Flag and latching.	08
4	Robots and their applications: Introduction to Robots, Types, Classifications, Selection of Robots, Robot Degrees of freedom, Robot configuration, Accuracy and repeatability, Specification of a Robot, Robot feedback controls: Point to point control and Continuous path control, Control system for Robot joint, Adaptive control, Drives and transmission systems, End effectors, Industrial robot applications, Nex-gen robots.	07

	(Concept and Algorithms, No programming or numericals)	
	5.1 Problem Solving:	
	Tree and Graph Search, Uninformed v/s informed search, uninformed	
	methods: depth first search, breadth first search, Informed search: heuristic	
	search, Best first search, branch and bound	
	5.2 Machine Learning:	
5	Introduction, types of machine learning: supervised, unsupervised,	06
	reinforcement learning	
	5.3 Learning with Decision Trees:	
	Introduction to Decision Trees, Classification and Regression Trees, K	
	means clustering algorithm, K nearest neighbours algorithm, hierarchical	
	clustering, Concept of ensemble methods: bagging, boosting, random	
	forests	
	(Concept and Algorithms, No programming or numericals)	
	6.1 Learning with regression:	
	Linear regression, Logistic regression	
	6.2 Artificial Neural Networks	
	Concept of ANN, Basic Models of Artificial Neural Networks Important	
6	Terminologies of ANNs McCulloch-Pitts Neuron, NN architecture,	06
	perceptron, delta learning rule, backpropagation algorithm, Gradient	
	Descent algorithm, feed forward networks, activation functions	
	6.3 Introduction to AI Technologies in the realm of Automation	
	Concept of Natural Language Processing, Machine Vision, Deep learning,	
	Expert systems, Genetic Algorithms, Industry 4.0	

### **Internal Assessment for 20 marks:**

Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

# **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved

## **Reference Books:**

- 1. Applied Mechatronics- A. Smaili and F. Mrad, OXFORD university press
- 2. Mechatronics System Design, Shetty and Kolk, Cengage Learning, India Edition
- 3. Mechatronics Electronic Control Systems in Mechanical Engineering , Bolton Pearson eduaction
- 4. Introduction to Mechatronics, AppuKuttan K.K., OXFORD Higher Education
- 5. Pneumatic Circuits and Low Cost Automation by Fawcett JR
- 6. Electromechanical Design Handbook , Walsh, McGraw-Hill
- 7. Electro-mechanical Engineering An Integrated Approach, Fraser and Milne
- 8. Industrial Hydraulics: Pippenger

- 9. Vickers Manual on Hydraulics
- 10. Hydraulic Valves and Controls: Pippenger
- 11. Fundamentals of pneumatics: Festo series
- 12. Mechatronics, NitaigourMahalik, Tata McGraw-Hill
- 13. Mechatronics, HMT
- 14. M.P.Groover "Automation, Production Systems and Computer Integrated Manufacturing", Pearson Education.New Delhi
- 15. M.P. Groover, M. Weiss, R.N. Nagel, and N.G. Odrey, "Industrial Robotics Technology programming and Applications", McGraw-Hill,
- 16. Yoram Korean, "Robotics for engineers", McGrew Hill Co
- 17. John W Webb and Reis, Ronald A., "Programmable Logic Controllers: Principles & Applications", Prentice Hall.
- 18. Frank Petruzella," Programmable Logic Controllers", McGraw-Hill Education, 4 edition
- 19. Artificial Intelligence: A Modern Approach by Peter and Norvig ISBN-0-13103805-2,
- 20. Artificial Intelligence by Elaine Rich, Kevin Knight and Nair ISBN-978-0-07008770-5, TMH,
- 21. Artificial Intelligence by Saroj KausikISBN:- 978-81-315-1099-5, Cengage Learning
- 22. Artificial Intelligence and Intelligent Systems by Padhy, Oxforfd University Press,
- 23. Artificial Intelligence & Machine Learning by Vinod Chandra S.S. Anand Harindran. S. (PHI)
- 24. A first course in Artificial Intelligence By Deepak Khemani. Mc GrawHill

### Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/112/103/112103174/

https://nptel.ac.in/courses/112/103/112103293/

https://nptel.ac.in/courses/112/102/112102011/

https://nptel.ac.in/courses/112/101/112101098/

https://nptel.ac.in/courses/112/103/112103280/

https://nptel.ac.in/courses/106/106/106106139/

Course Code	Course Name	Credit
MEDLO6021	Press Tool Design	03

- 1. To acquaint with various press working operations for mass production of sheet metal components
- 2. To familiarise with sheet metal working techniques for design of press tools
- 3. To inculcate knowledge about scrap minimization, safety aspects and automation in press working **Outcomes:** Learner will be able to....
- 1. Demonstrate various press working operations for mass production of sheet metal parts
- 2. Identify press tool requirements to build concepts pertaining to design of press tools
- 3. Prepare working drawings and setup for economic production of sheet metal components
- 4. Select suitable materials for different elements of press tools
- 5. Illustrate the principles and blank development in bent & drawn components
- 6. understand safety aspects and automation in press working

Introduction to Press Working			
1.1 Classification of common Press working operations, Benefits and limitations of using Press tools. Applications of pressed parts/components.  1.2 Theory of Shearing in Press Working. Optimum Cutting clearance & its effect on tolerances of pressed components. Press working terminology, Functions of different elements of a press tool. material handling equipment, Methods of feeding the strip/coil material.  2 Design Progressive die 2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools 2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools. Selection of steels and its hardness for different elements of Press tools. 2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing- 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies.  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,	Module	Detailed contents	Hours
limitations of using Press tools. Applications of pressed parts/components.  1.2 Theory of Shearing in Press Working. Optimum Cutting clearance & its effect on tolerances of pressed components. Press working terminology, Functions of different elements of a press tool. material handling equipment, Methods of feeding the strip/coil material.  2 Design Progressive die 2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools 2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools. Selection of steels and its hardness for different elements of Press tools. 2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing- 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,	1	Introduction to Press Working	6
parts/components.  1.2 Theory of Shearing in Press Working. Optimum Cutting clearance & its effect on tolerances of pressed components. Press working terminology, Functions of different elements of a press tool. material handling equipment, Methods of feeding the strip/coil material.  2 Design Progressive die 2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools 2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools. 2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing- 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,			
1.2 Theory of Shearing in Press Working. Optimum Cutting clearance & its effect on tolerances of pressed components. Press working terminology, Functions of different elements of a press tool. material handling equipment, Methods of feeding the strip/coil material.  2 Design Progressive die 2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools 2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools. Selection of steels and its hardness for different elements of Press tools. 2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies,  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		limitations of using Press tools. Applications of pressed	
effect on tolerances of pressed components. Press working terminology, Functions of different elements of a press tool. material handling equipment, Methods of feeding the strip/coil material.  2 Design Progressive die 2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools 2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools. Selection of steels and its hardness for different elements of Press tools. 2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing- 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies,  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		parts/components.	
Functions of different elements of a press tool. material handling equipment, Methods of feeding the strip/coil material.  2 Design Progressive die 2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools 2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools. 2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies,  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		1.2 Theory of Shearing in Press Working. Optimum Cutting clearance & its	
2 Design Progressive die 2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools 2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools. 2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing- 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		effect on tolerances of pressed components. Press working terminology,	
2 Design Progressive die 2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools 2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools. Selection of steels and its hardness for different elements of Press tools. 2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing- 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		Functions of different elements of a press tool. material handling	
2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools  2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools.  Selection of steels and its hardness for different elements of Press tools.  2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing.  3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force,  3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts  3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies-  Basic construction & working of Shaving dies, Trimming dies,		equipment, Methods of feeding the strip/coil material.	
2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools  2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools.  Selection of steels and its hardness for different elements of Press tools.  2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing.  3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force,  3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts  3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies-  Basic construction & working of Shaving dies, Trimming dies,			
and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools  2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools. Selection of steels and its hardness for different elements of Press tools.  2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing- 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,	2	Design Progressive die	10
Methods of reducing cutting loads on press tools  2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools.  Selection of steels and its hardness for different elements of Press tools.  2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing-  3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force,  3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts  3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies-  Basic construction & working of Shaving dies, Trimming dies,		2.1 Calculations for Economic Strip Layout, Calculations of Cutting force	
2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools.  Selection of steels and its hardness for different elements of Press tools.  2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing-  3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force,  3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts  3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies-  Basic construction & working of Shaving dies, Trimming dies,		and Stripping force, recommending minimum tonnage of a press,	
mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools.  Selection of steels and its hardness for different elements of Press tools.  2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing-  3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force,  3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts  3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies-  Basic construction & working of Shaving dies, Trimming dies,		Methods of reducing cutting loads on press tools	
stock stops, Selection and arrangement of Hardware used in Press tools.  Selection of steels and its hardness for different elements of Press tools.  2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing-  3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force,  3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts  3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies-  Basic construction & working of Shaving dies, Trimming dies,		2.2 Design aspects of Press tool elements viz. Punches & methods of	
Selection of steels and its hardness for different elements of Press tools.  2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing-  3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force,  3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts  3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		mounting punches, types of Die block, Stripper, Pilot, stock guides,	
2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die  3 Bending and Drawing- 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		stock stops, Selection and arrangement of Hardware used in Press tools.	
3 Bending and Drawing- 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		Selection of steels and its hardness for different elements of Press tools.	
3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		2.3 Centre of pressure, Different types Die sets and its selection, shut height	
3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		of die, Problems based design of progressive die	
Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force,  3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,	3	Bending and Drawing-	8
Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force,  3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		3.1 Theory of Bending, Spring back and measures to control it,	
force problems on bend length calculation and bending force,  3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts  3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies-  Basic construction & working of Shaving dies, Trimming dies,			
3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		Minimum bend radius, Types of Bending dies, roller bending, bending	
reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing  3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		force problems on bend length calculation and bending force,	
holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		3.2 Theory of Drawing, Metal flow in Drawing & forming operations;	
problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		reduction ratio and redrawing limits, draw clearance, drawing and blank	
3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		holding forces for cylindrical draws only. Blank development of Cup,	
3.4 Basic construction and working of Bending and Drawing dies  4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		problems on drawing	
4 Miscellaneous Dies- Basic construction & working of Shaving dies, Trimming dies,		3.3 Defects in drawn parts	
Basic construction & working of Shaving dies, Trimming dies,		3.4 Basic construction and working of Bending and Drawing dies	
	4		4
Compound dies, Combination dies, Coining dies, Embossing dies,		Basic construction & working of Shaving dies, Trimming dies,	
		Compound dies, Combination dies, Coining dies, Embossing dies,	

	Simple Progressive & Compound Progressive dies, drop through and	
	inverted die, curling die, transfer die	
5	Selection of Presses and its setting	4
	Classification of presses, Selection of Press and Press setting,	
	calculation of shut press shut height and die shut height, Overloading of	
	presses (load, energy considerations)	
6	Introduction to Automation & Safety in Press shop	4
	Types of CNC Press, Types of CNC press controller, Basic hydraulic	
	and pneumatic circuit used in press for stock feeding and ram	
	movement, different types sensors used for hand protection, stock	
	feeding etc., other safety equipment like break, clutch, face shield etc.	

### **Internal Assessment for 20 marks:**

Consisting Two Compulsory Class Tests First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

## References

- 1. Die Design Fundamentals by J. R. Paquin, Industrial Press
- 2. Techniques of Press Working Sheet Metal by D F Eary and E A Reed
- 3. Press Tools Design and Construction by P H Joshi, S Chand Publishing
- 4. Tool Design by C. Donaldson and V C Goold, TMH
- 5. Production Engineering by P. C. Sharma, S Chand Publishing
- 6. Metal working ASM Handbook

# Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/112/105/112105233/ - Metal Cutting and Machine Tools, IIT Kharagpur

Course Code	Course Name	Credit
MEDLO6022	Tool Engineering	03

- 1. To familiarize with the basic concepts of machining science like mechanics of machining, tool wear, tool life, surface roughness and tool materials.
- 2. To familiarize with various single and multipoint cutting tools designing processes
- 3. To study the economics of machining process

## **Outcomes:** Learner will be able to...

- 1. Calculate the values of various forces involved in the machining operations
- 2. Design various single and multipoint cutting tools
- 3. Analyze heat generation in machining operation and coolant operations
- 4. Illustrate the properties of various cutting tool materials and hence select an appropriate tool material for particular machining application
- 5. Demonstrate the inter-relationship between cutting parameters and machining performance measures like power requirement, cutting time, tool life and surface finish
- 6. Analyze economics of machining operations

Module	Detail Contents	Hours
1	1.1 Metal Cutting Theory: Orthogonal and oblique cutting, various types of chips, Mechanics of orthogonal steady state metal cutting, shear plane and shear plane angle, Merchant's force circle, stresses, shear strain, velocity relations, rate of strain, energy considerations, Concept of specific power consumption in machining, Ernst and Merchant's model & modified model for orthogonal cutting, problems on above topic.  1.2 Dynamometry: Dynamometer requirements, force measurement, electric transducers, strain gauge lathe dynamometer, strain rings, milling dynamometer, drilling dynamometer, piezoelectric dynamometry	08
2	2.1 Temperatures in metal cutting and cutting fluids: Heat generation in metal cutting, heat transfer in a moving material, temperature distribution in metal cutting, effect of cutting speed on temperature, prediction of temperature distribution in machining, measurement of cutting temperature, work tool thermocouple, direct thermocouple measurement, radiation methods, hardness changes in steel tools, Cutting fluid types, the action of coolants, the action of lubricants, characteristics of an efficient lubricant in metal cutting, application methods of cutting fluid, dry cutting and minimum quantity lubrication, cryogenic cooling, cutting fluid maintenance and environmental considerations, disposal of cutting fluids	05
3	Cutting tool materials and machining induced surface integrity  3.1 Properties of cutting tool materials, Major tool material types, Plain carbon steel, high speed steel, cast alloys, cemented tungsten carbide, titanium carbides, ceramic and cermet tools, synthetic diamond, polycrystalline diamond (PCD), cubic boron nitride (CBN), coated tools, Techniques for manufacturing coated tools  3.2 Measurement and specification of surface finish, primary cutting edge finish, fracture roughness, BUE formation and its influence on finish, secondary cutting edge finish,	04

4	<ul> <li>Tool life and Machining Economics:</li> <li>4.1 Definition, tool wear, criteria for tool failure, effect of cutting parameters and tool geometry on tool life, Taylor's tool life equation, machinability of material, factors affecting machinability,</li> <li>4.2 Components of product cost, Optimum cutting velocity for minimum cost of production and maximum production rate, problems on above topic.</li> </ul>	06
5	Design of single point cutting tools:  Different systems of tool nomenclature like MRS and ORS, Constructional features of solid tool, tipped tools, mechanically held regrindable insert type tools and throw away tip type tools, Design of shanks, cutting tip and chip breakers for HSS and Carbide tools, ISO coding system for tipped tools and tool holders, Tool design for EDM and USM.	05
6	Design of multi point cutting tools:  Introduction to various form tools, Broach nomenclature, design steps for circular pull type, key way and spline broaches, Design of face and peripheral milling cutters, Drill, Reamer and Tap design using standard procedure.	08

### **Assessment:**

#### **Internal Assessment for 20 marks:**

Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

#### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

#### References

- 1. Fundamentals of Metal Machining and Machine Tools, Third Edition by Winston A. Knight, Geoffrey Boothroyd, CRC press Taylor and Francis group
- 2. Metal Cutting Principles by Milton Clayton Shaw,2nd Edition, Oxford University Press
- 3. Cutting Tools by P H Joshi, A H Wheeler Publishing Co Ltd
- 4. ASM Handbook, Vol. 16: Machining by Joseph R. Davis,9th Edition, ASM International
- 5. Fundamentals of Metal Cutting and Machine Tools by B. L. Juneja, G. S. Sekhon and Nitin Seth,2nd Edition, New Age International
- 6. Metal Cutting Theory and Cutting Tool Design, by V. Arshinov and G. Alekseev, Mir publishers, Moscow
- 7. Typical Examples and Problems in Metal Cutting and Tool Design, by N. Nefedov and K. Osipov, Mir publishers, Moscow
- 8. Production Technology HMT handbook

## Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/112/105/112105233/ - Metal Cutting and Machine Tools, IIT Kharagpur

Course Code	Course Name	Credits
MEDLO6023	Metal FormingTechnology	03

- 1. To conversant with the basic knowledge on fundamentals of metal formingprocesses
- 2. To study various metal formingprocesses
- 3. Understanding plastic deformation and technical analysis of forming processes

## Outcomes: Learner will be able to...

- 1. Understand the concept of different metal formingprocess.
- 2. Approach metal forming processes both analytically and numerically
- 3. Design metal formingprocesses
- 4. Develop approaches and solutions to analyze metal forming processes and the associated problems and flaws.

Module	Detail Contents	Hours
1.	Introduction to Metal Forming:  Metallurgical aspects of metal forming, slip, twinning mechanics of plastic deformation, effects of temperature, strain rate, microstructure and friction in metal forming-yield criteria and their significance, Classification of Metal Forming Processes, Advantages and Limitations, Stress strain relations in elastic and plastic deformation, concept of flow stresses, deformation mechanisms, Hot and Cold Working Processes and Its Effect on MechanicalProperties.	08
2.	Rolling: Introduction and Classification, Types of Rolling Mills, Forces and Geometrical Relationships in Rolling, Calculation of Rolling Load, Roll Pass Design, and Defects in Rolled Products.	07
3.	Forging: Introduction and Classification, operation and principle of Forging Processes and Equipment, Methods of forging, Open and Close Die Forging Processes, Defects, Structure and Properties of Forged Products. Force Analysis inforging.	07
4.	Extrusion: Introduction and Classification, Extrusion Equipment, Forces inextrusion, Analysis of Extrusion Process, Extrusion of components including Seamless Pipes and Tubes. Extrusion of pipes by cold working,	06
5.	<b>Drawing:</b> Introduction and Classification, Wire Drawing, Rod Drawing, Tube Drawing, Deep Drawing, Analysis of Wire Drawing Process and Load Calculations.	06
6.	Sheet Metal Forming:  Principle, process parameters, equipment and application of the following processes: spinning, stretch forming, plate, V and edge bending, Curling, Ironing, Roll Bending, Metal Spinning. Press brake forming, explosive forming, Hydro forming, electro hydraulic forming, and magnetic pulse	06

forming.High Velocity forming of metals and High energy Rate forming	

#### **Assessment:**

#### **Internal Assessment for 20 marks:**

## Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

#### **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum
- 3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
- 4. Only Four questions need to be solved.

### Text/Reference Books: -

- 1. Lin D Balint M Pietrzyk, Microstructure Evolution in Metal Forming Processes 1st Edition
- 2. Amitabha Ghosh and Asok Kumar Mallick, Manufacturing Science, Affiliated East-West Press
- 3. Christian Brecher and Ozdemir, Advances in Production Technology, Springer Publications
- 4. P.C.Sharma, A Text Book on Production Engineering, S.Chand Publications
- 5. P. N. Rao, "Manufacturing Technology", Tata McGraw Hill
- 6. Aviter, "Fundamental of Metal Working", McGraw Hill Publisher
- 7. Dieter, "Mechanical Metallurgy"

## Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/112/107/112107250/ - Principles of Metal Forming Technology, IIT Roorkee https://nptel.ac.in/courses/112/106/112106153/ - Forming, IIT Madras

Course Code	Course Name	Credits
MEL601	<b>Machine Design</b>	01

- 1. To study the basic of modelling software, part design and assembly making.
- 2. To familiarize with use of design data books & various codes of practice.
- 3. Based on design calculation preparation of working drawings of actual design model.

### **Outcomes:** Learner will be able to...

- 1. Design shaft under various conditions
- 2. Design Knuckle Joint / cotter joint
- 3. Design Screw Jack
- 4. Design Flexible flange couplings/ Leaf spring
- 5. Convert design dimensions into working/manufacturing drawing
- 6. Use design data book/standard codes to standardise the designed dimensions.

### **Term Work:**

- a) Term work Shall consist of (minimum 3) design exercises from the list which may include computer aided drawing on A3 size sheets.
- 1) Knuckle Joint / cotter joint
- 2) Couplings
- 3) Screw Jack
- 4) Leaf springs

## Software Analysis of any one component from the above list

## b) Assignments:

Design exercises in the form of design calculations with sketches and/ or drawings on following machine elements.

- 1) Bolted and welded joints
- 2) Bearings.
- 3) Shaft design (solid and hollow shaft)
- 4) Flywheel and Belts.

# The distribution of marks for term work shall be as follows:

Assignments, Exercises & Drawing sheets: 15 Marks

Course Project: 05 Marks (Minimum five components)

Attendance: 05 Marks

### **End Semester Practical/Oral examination:**

- 1. Each student will be given a small task of design, based on syllabus, which will be assessed by pair of examiners during the oral examination.
- 2. Distribution of marks for practical-oral examination shall be as follows:

Design Task: 15 marks Oral: 10 marks

3. Evaluation of practical/oral examination to be done based on the performance of design task.

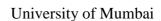
University of Mumbai

B. E. (Mechanical Engineering), Rev 2019

4. Students work along with evaluation report to be preserved till the next examination.

## **References:**

- 1. Design of Machine Elements V.B. Banadari, Tata McGraw Hill Publication
- 2. Design of Machine Elements Sharma, Purohil. Prentice Hall India Publication
- 3. Machine Design An Integrated Approach Robert L. Norton, Pearson Education
- 4. Machine Design by Pandya & Shah, Charotar Publishing
- 5. Mechanical Engineering Design by J.E.Shigley, McGraw Hill
- 6. Recommended Data Books PSG
- 7. Machine Design by Reshetov, Mir Publication
- 8. Machine Design by Black Adams, McGraw Hill
- 9. Fundamentals of Machine Elements by Hawrock, Jacobson McGraw Hill
- 10. Machine Design by R.C.Patel, Pandya, Sikh, Vol-I & II C. Jamnadas& Co
- 11. Design of Machine Elements by V.M.Faires
- 12. Design of Machine Elements by Spotts.



Course Code	Course Name	Credits
MEL602	Turbo Machinery	01

- 1. To familiarize with boilers, boiler mountings and accessories using models/cut sections.
- 2. To familiarize with hydraulic energy conversion devices.
- 3. To familiarize with thermal energy conversion devices.

#### **Outcomes:** Learner will be able to...

- 1. Differentiate boiler, boiler mountings and accessories
- 2. Conduct a trial on reciprocating compressor / centrifugal compressor.
- 3. Conduct a trial on impulse turbine and analyze its performance
- 4. Conduct a trail on reaction turbine and analyze its performance
- 5. Conduct a trial on Centrifugal pump and analyze its performance
- 6. Conduct a trial on Reciprocating pump and analyze its performance
- 7. Conduct a trial on gear pump

## **List of Experiments**

# Group-A (conduct any 7 including S.N.10)

- 1. Demonstration / e-learning of Boiler, Boiler mountings and accessories
- 2. Impact of jet
- 3. Trial on Impulse turbine (Pelton Wheel Turbine)
- 4. Trial on Reaction turbine (Francis Turbine)
- 5. Trial on Reaction turbine (Kaplan Turbine)
- 6. Trial on centrifugal pump (Single stage/Multistage)
- 7. Trial on reciprocating pump.
- 8. Trial on reciprocating / centrifugal air compressor
- 9. Trial on gear pump
- 10. Industrial visit to a power plant (compulsory)

# Group –B (conduct any 3)

- 1. Measurement of Hydrostatic Pressures
- 2. Verification of Archimedes' Principle
- 3. Calibration of Venturimeter/ Orifice meter/Nozzle/ Pitot tube
- 4. Determination the friction factor in Pipes
- 5. Determination of major and minor losses in Pipe systems
- 6. Verification of Bernoulli's Equation
- 7. Calculation of Lift and Drag over an aerofoil

#### **Assessment:**

## **Term Work**

Term work shall consist of all the experiments from the list, 3 assignments containing numerical based on Centrifugal Pump, Reciprocating Pump and centrifugal compressor and a visit report.

The distribution of marks for term work shall be as follows:

• Laboratory work (Experiments): 10 marks

Assignments: 05 marksVisit report: 05 MarksAttendance: 05 marks

## **Virtual Labs**

http://fm-nitk.vlabs.ac.in/# - Fluid Mechanics Lab, NITK Surathkal

https://fmc-nitk.vlabs.ac.in/fluid-machinery/ - Fluid Machinery Lab, NITK Surathkal

Course Code	Course Name	Credits
MEL603	Heating, Ventilation, Air Conditioning and Refrigeration	01

- 1. To study working and operating principle of vapour Compression and vapour absorption system.
- 2. To study Controls and Components of refrigeration and Airconditioning system.
- 3. To design air conditioning systems using cooling load calculation.

## Outcomes: Learner will be able to...

- 1. **Aware** of the roles and ethics of HVAC &R engineers in related industries.
- 2. **Present** the impact of professional engineering solutions in societal and environmental contexts.
- 3. performance of HVAC &R systems Evaluate
- **4. Develop** awareness of the engineering and technological aspects in the HVAC &R industries.
- 5. Communicate effectively through the preparation of report and practical presentation.
- 6. Analyse design aspects of HVAC&R invarious.application

#### A -Part

### **List of Experiments**

- 1. Study and performance on simple vapour compressiontest rig.
- 2. Study and performance of .heat pump test rig
- 3. Trial on Vapour absorbtion refrigerationtest rig.
- Perform humidification and dehum diffication air conditioning process on air conditioning test rig
- 5. Study and performance of cooling tower based on the cooling load and approach to wet bulb temperature.
- 6. Study and performance of refrigeration cycle on Ice plant.
- 7. Performance analysis on watercooler system.
- 8. Cooling capacityanalysis of the desertcooler.
- 9. Steady state Simulation of VCR system with developed code or any analytical software.
- 10. Calculate cooling load of a confined space.

### Part -B

/Case studies through Seminar Poster presentation on

- 1. Chiller unit
- 2. Building Management system(Introduction)

- 3. Effect on Ozone depletion and Global warming,
- 4. Alternative Refrigerants.
- 5. Refrigerant Different Protocols used in
- 6. Variable refrigerant flow technology & its smart control

### Term Work

### Term work shall consist of

- 1. Minimumsix experiments
- 2. Industrial visit on any HVAC &R plant
- 3. Case study report

### Distribution: of Term work marks as follow

- 1. Experiments : 10 marks
- 2. Case study:5 marks
- **3.** Industrial Visit Report : 5 Marks
- **4.** Attendance (Theory + Practical): 5 marks

#### **End Semester Practical/Oral examination:**

- 1. Pair of Internal and External Examiner should conduct practical/viva based on contents
- 2. Practical examination (in a group of not more than 5 students) duration is 2 hours
- 3. Distribution of marks for practical/viva examination shall be as follows:
  - a. Practical performance ..... 15 marks
  - b. Oral ...... 10 marks
- 4. Evaluation of practical examination to be done based on the experiment performed and the output of the experiments during practical examination.
- 5. Evaluation of oral examination to be done based on the entire syllabus
- 6. Students work along with evaluation report to be preserved till the next examination

### Virtual Labs

http://vlabs.iitb.ac.in/vlabs-dev/labs/mit\_bootcamp/refigeration/index.php - Refrigeration and Air Conditioning Virtual Lab, IIT Bombay

Course Code	Course Name	Credits
MESBL601	Measurements and Automation	02

- 1. To study fundamentals of inspection methods and systems.
- 2. To study working of mechanical measurement system.
- 3. To familiarise with different types of control systems.
- 4. To study different hydraulic and pneumatic systems.
- 5. To study various design principles of robotics through kinematic analysis, workspace analysis and trajectory planning.

#### **Outcomes:** Learner will be able to...

- 1. Apply inspection gauge to check or measure surface parameters.
- 2. Measure surface parameters using precision measurement tools and equipment.
- 3. Measure different mechanical parameters by using sensors.
- 4. Analyse the response of a control systems.
- 5. Demonstrate use of automated controls using pneumatic and hydraulic systems.
- 6. Implement program on PLC system and demonstrate its application

# The laboratory experiments should be based on the following:

# Group A (Metrology):

- 1. Experiments on linear and angular measurement using Vernier calliper, micrometer and Bevel protractor.
- 2. Experiments on surface measurement by using Surface roughness tester.
- 3. Experiments on measurement of gear parameters using Gear tooth Vernier calliper / Parkinson gear tester.
- 4. Experiments on screw thread measurement using screw thread micrometer, Floating carriage micrometer / bench micrometer.
- 5. Experiments on linear / angular measurements of screw / gear /single point tool using Optical profile projector or Tool maker's microscope.
- 6. Experiment using Mechanical / Pneumatic type Comparator.
- 7. Experiments on flatness measurement by Autocollimator / Interferometry method

## Group B (Mechanical Measurement):

- 1. Experiments on measurement of displacement by sensors like LVDT, Potentiometers etc.
- 2. Experiments on measurement of pressure by gauges or sensors like vacuum Gauges, pressure gauge, piezoelectric sensors, strain gauge sensors etc.
- 3. Experiments on measurement of vibration by accelerometers or NI.
- 4. Experiments on feedback control systems and servomechanisms
- 5. Experiment on frequency response system identification / transient state response of a control system.
- 6. Experiment on design of PID controller for a system or simulate and tune a PID controller using lab view.

## Group C (Automation):

- 1. Experiment on trainer kit (Any one)
- a) Designing sequential operation for two cylinders using electro-hydraulic circuits.

or

- b) Designing sequential operation for two cylinders using electro- pneumatic circuits.
- 2. Experiment on simulation using software like Festo, AutoSim etc.
- a) Simulation of basic pneumatic and electro-pneumatic circuits.

or

- b) Simulation of hydraulic and electro-hydraulic circuits.
- 3. Experiments on Ladder programming
- a) Experiments on Ladder programming on PLC for simple ON OFF control, timers, counter, two motor system, simple control applications with logic/ timers/counters.

or

- b) Experiments on Ladder programming for Mechatronics system (e.g. bottle filling plant, control of electro-pneumatic or electro-hydraulic systems).
- 4. Experiments on Robotics
- a) Demonstration and study of functions of components of robotics arm.

or

b) Visualization of DH (Denavit–Hartenberg) parameters in Roboanalyzer (\*Roboanalyzer is free software developed by IIT Delhi, available on www.roboanalyzer.com).

#### **Term Work**

Term work shall consist of minimum Nine Experiments. Three from each group mentioned above. There will be no theoretical assignment for the lab course. The distribution of marks for term work shall be as follows:

Laboratory work (Experiments) : 20 marks

Attendance: : 05 marks

## **End Semester Practical/Oral Examination:**

- 1. Pair of Internal and External Examiner should conduct practical and viva based on contents.
- 2. Practical examination (in a group of not more than 4 students) duration is 2 hours
- 3. Distribution of marks for practical/viva examination shall be as follows:

Practical performance: 15 marks

Oral: 10 marks

- 4. Evaluation of practical examination to be done based on the experiment performed and the output of the experiment during practical examination.
- 5. Students work along with evaluation report to be preserved till the next examination.

#### Virtual Labs

http://ial-coep.vlabs.ac.in/ - Industrial Automation Laboratory, COEP

Course code	Course Name	Credits
MEPBL601	Mini Project - 2B	02

- 1. To acquaint with the process of identifying the needs and converting it into the problem.
- 2. To familiarize the process of solving the problem in a group.
- 3. To acquaint with the process of applying basic engineering fundamentals to attempt solutions to the problems.
- 4. To inculcate the process of self-learning and research.

## Outcome: Learner will be able to...

- 5. Identify problems based on societal /research needs.
- 6. Apply Knowledge and skill to solve societal problems in a group.
- 7. Develop interpersonal skills to work as member of a group or leader.
- 8. Draw the proper inferences from available results through theoretical/experimental/simulations.
- 9. Analyse the impact of solutions in societal and environmental context for sustainable development.
- 10. Use standard norms of engineering practices
- 11. Excel in written and oral communication.
- 12. Demonstrate capabilities of self-learning in a group, which leads to life long learning.
- 13. Demonstrate project management principles during project work.

# **Guidelines for Mini Project**

- Students shall form a group of 3 to 4 students, while forming a group shall not be allowed less than three or more than four students, as it is a group activity.
- Students should do survey and identify needs, which shall be converted into problem statement for mini project in consultation with faculty supervisor/head of department/internal committee of faculties.
- Students hall submit implementation plan in the form of Gantt/PERT/CPM chart, which will cover weekly activity of mini project.
- A log book to be prepared by each group, wherein group can record weekly work progress, guide/supervisor can verify and record notes/comments.
- Faculty supervisor may give inputs to students during mini project activity; however, focus shall be on self-learning.
- Students in a group shall understand problem effectively, propose multiple solution and select best possible solution in consultation with guide/ supervisor.
- Students shall convert the best solution into working model using various components of their domain areas and demonstrate.
- The solution to be validated with proper justification and report to be compiled in standard format of University of Mumbai.
- With the focus on the self-learning, innovation, addressing societal problems and entrepreneurship quality development within the students through the Mini Projects, it is preferable that a single project of appropriate level and quality to be carried out in two semesters by all the groups of the students. i.e. Mini Project 1 in semester III and IV. Similarly, Mini Project 2 in semesters V and VI.

• However, based on the individual students or group capability, with the mentor's recommendations, if the proposed Mini Project adhering to the qualitative aspects mentioned above gets completed in odd semester, then that group can be allowed to work on the extension of the Mini Project with suitable improvements/modifications or a completely new project idea in even semester. This policy can be adopted on case by case basis.

# **Guidelines for Assessment of Mini Project:**

#### Term Work

- The review/ progress monitoring committee shall be constituted by head of departments of each institute. The progress of mini project to be evaluated on continuous basis, minimum two reviews in each semester.
- In continuous assessment focus shall also be on each individual student, assessment based on individual's contribution in group activity, their understanding and response to questions.
- Distribution of Term work marks for both semesters shall be as below;

Marks awarded by guide/supervisor based on log book
 Marks awarded by review committee
 : 10

Quality of Project report : 05

Review/progress monitoring committee may consider following points for assessment based on either one year or half year project as mentioned in general guidelines.

## One-year project:

- In first semester entire theoretical solution shall be ready, including components/system selection and cost analysis. Two reviews will be conducted based on presentation given by students group.
  - First shall be for finalisation of problem
  - Second shall be on finalisation of proposed solution of problem.
- In second semester expected work shall be procurement of components/systems, building of working prototype, testing and validation of results based on work completed in an earlier semester.
  - First review is based on readiness of building working prototype to be conducted.
  - Second review shall be based on poster presentation cum demonstration of working model in last month of the said semester.

## Half-year project:

- In this case in one semester students' group shall complete project in all aspects including,
  - o Identification of need/problem
  - o Proposed final solution
  - o Procurement of components/systems
  - o Building prototype and testing
- Two reviews will be conducted for continuous assessment.
  - First shall be for finalisation of problem and proposed solution
  - Second shall be for implementation and testing of solution.

## Assessment criteria of Mini Project.

## Mini Project shall be assessed based on following criteria;

- 1. Quality of survey/ need identification
- 2. Clarity of Problem definition based on need.
- 3. Innovativeness in solutions
- 4. Feasibility of proposed problem solutions and selection of best solution
- 5. Cost effectiveness
- 6. Societal impact
- 7. Innovativeness
- 8. Cost effectiveness and Societal impact
- 9. Full functioning of working model as per stated requirements
- 10. Effective use of skill sets
- 11. Effective use of standard engineering norms
- 12. Contribution of an individual's as member or leader
- 13. Clarity in written and oral communication
- In **one year, project**, first semester evaluation may be based on first six criteria's and remaining may be used for second semester evaluation of performance of students in mini project.
- In case of **half year project** all criteria's in generic may be considered for evaluation of performance of students in mini project.

## **Guidelines for Assessment of Mini Project Practical/Oral Examination:**

- Report should be prepared as per the guidelines issued by the University of Mumbai.
- Mini Project shall be assessed through a presentation and demonstration of working model by the student project group to a panel of Internal and External Examiners preferably from industry or research organisations having experience of more than five years approved by head of Institution.
- Students shall be motivated to publish a paper based on the work in Conferences/students competitions.

# Mini Project shall be assessed based on following points;

- 1. Quality of problem and Clarity
- 2. Innovativeness in solutions
- 3. Cost effectiveness and Societal impact
- 4. Full functioning of working model as per stated requirements
- 5. Effective use of skill sets
- 6. Effective use of standard engineering norms
- 7. Contribution of an individual's as member or leader
- 8. Clarity in written and oral communication